

**PGO**  
SCOOTERS

PARTS CATALOG

(50/90/110/150)

**XLRider**



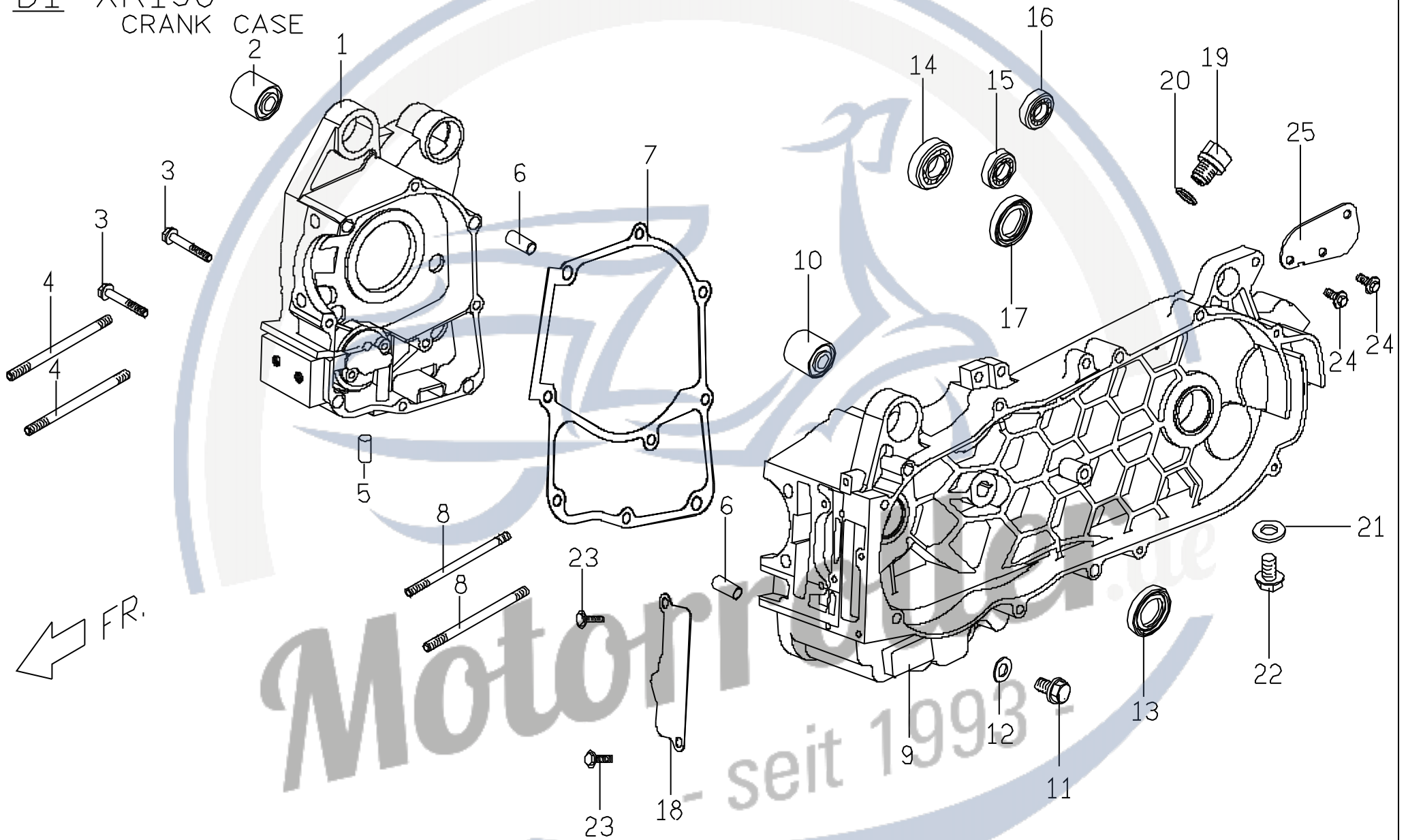
Motorroller.de

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**PGO** SCOOTERS

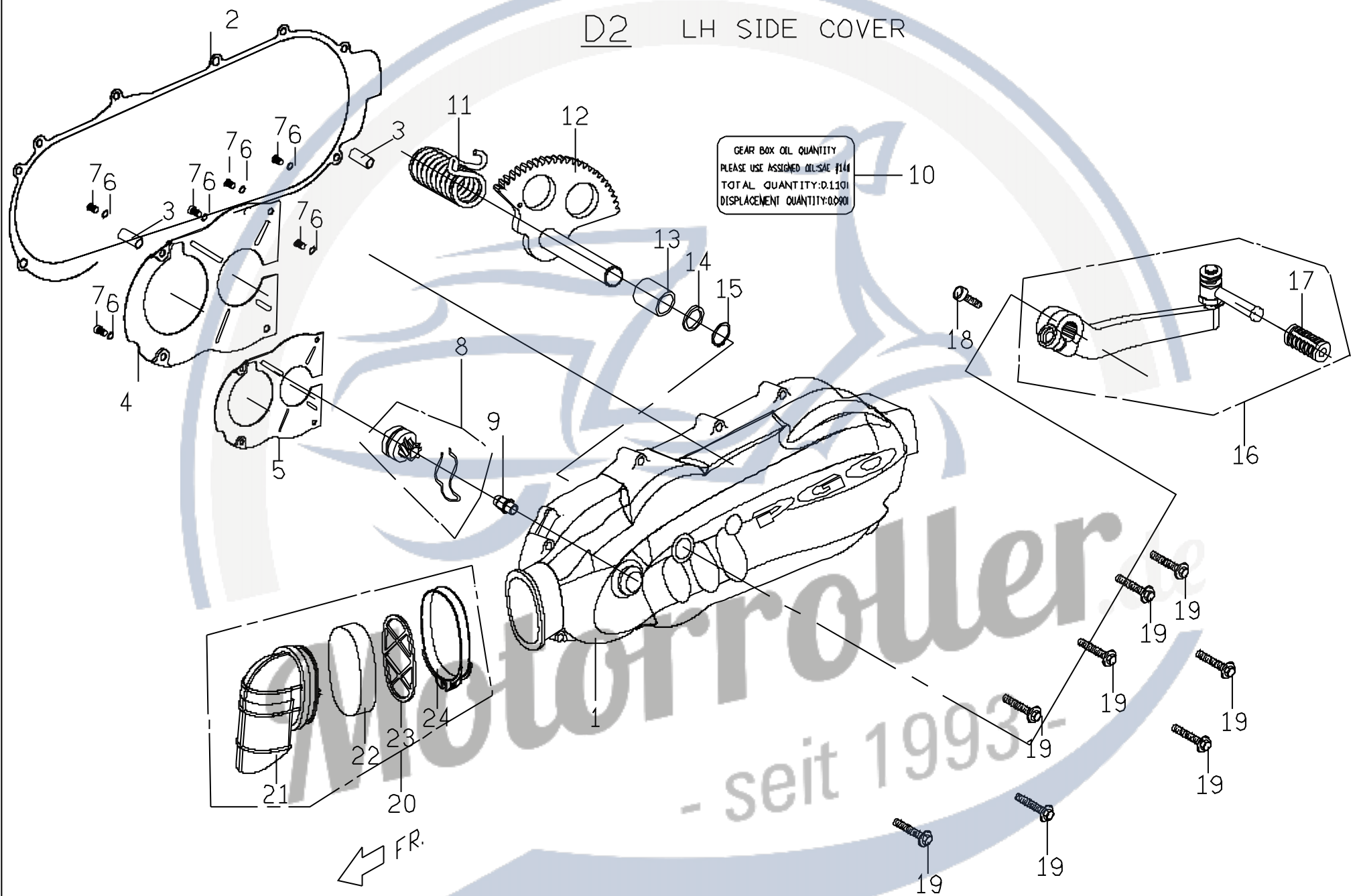
D1 XR150  
CRANK CASE



## D1.XR150\_CRANKCASE

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D1	1	C5061011000	RH CRANKCASE	右曲軸箱		1	
D1	2	E1061020000	RUBBER BUSH	防震襯套		1	
D1	3	90190605003	HEXAGON FLANGE BOLT	六角凸緣螺栓	(M6*50L)	2	
D1	4	90170818800	STUP BOLT	雙頭螺絲		2	
D1	5	G1061070000	PLUG OIL	油塞		1	
D1	6	93540801400	LOCK PIN	定位銷		2	
D1	7	C5061040000	CRANKCASE GASKET	曲軸箱墊片		1	
D1	8	90170819500	STUD BOLT	雙頭螺絲		2	
D1	9	C6062010000	LH.CRANKCASE	左曲軸箱		1	
D1	10	E1061020000	RUBBER BUSH	防震襯套		1	
D1	11	90181201500	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D1	12	92141200006	PLAIN WASHER	平墊圈		1	
D1	13	95572032601	OIL SEAL,TC TYPE	TC形油封		1	
D1	14	96510620402	DEEP GROOVE BALL BEARING	深槽滾珠軸承		1	
D1	15	96510620200	DEEP GROOVE BALL BEARING	深槽滾珠軸承		1	
D1	16	96510620301	DEEP GROOVE BALL BEARING	深槽滾珠軸承		1	
D1	17	95572032600	OIL SEAL TC TYPE	TC形油封		1	
D1	18	C1286320000	SEP PLATE ,SECOND AIR COVER	空氣進氣蓋隔板		1	
D1	19	P1062150000	OIL BOLT	機油螺栓		1	
D1	20	95511300001	O-RING	O形環		1	
D1	21	92140800001	PLAIN WASHER	平墊圈		1	
D1	22	90190801200	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D1	23	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
D1	24	90190601601	HEXAGON FLANGE BOLT	六角凸緣螺栓(M6*16L)		2	
D1	25	C2706010000	FIXING PLATE, AIR CLEANER	空氣濾清器固定板		1	

# D2 LH SIDE COVER

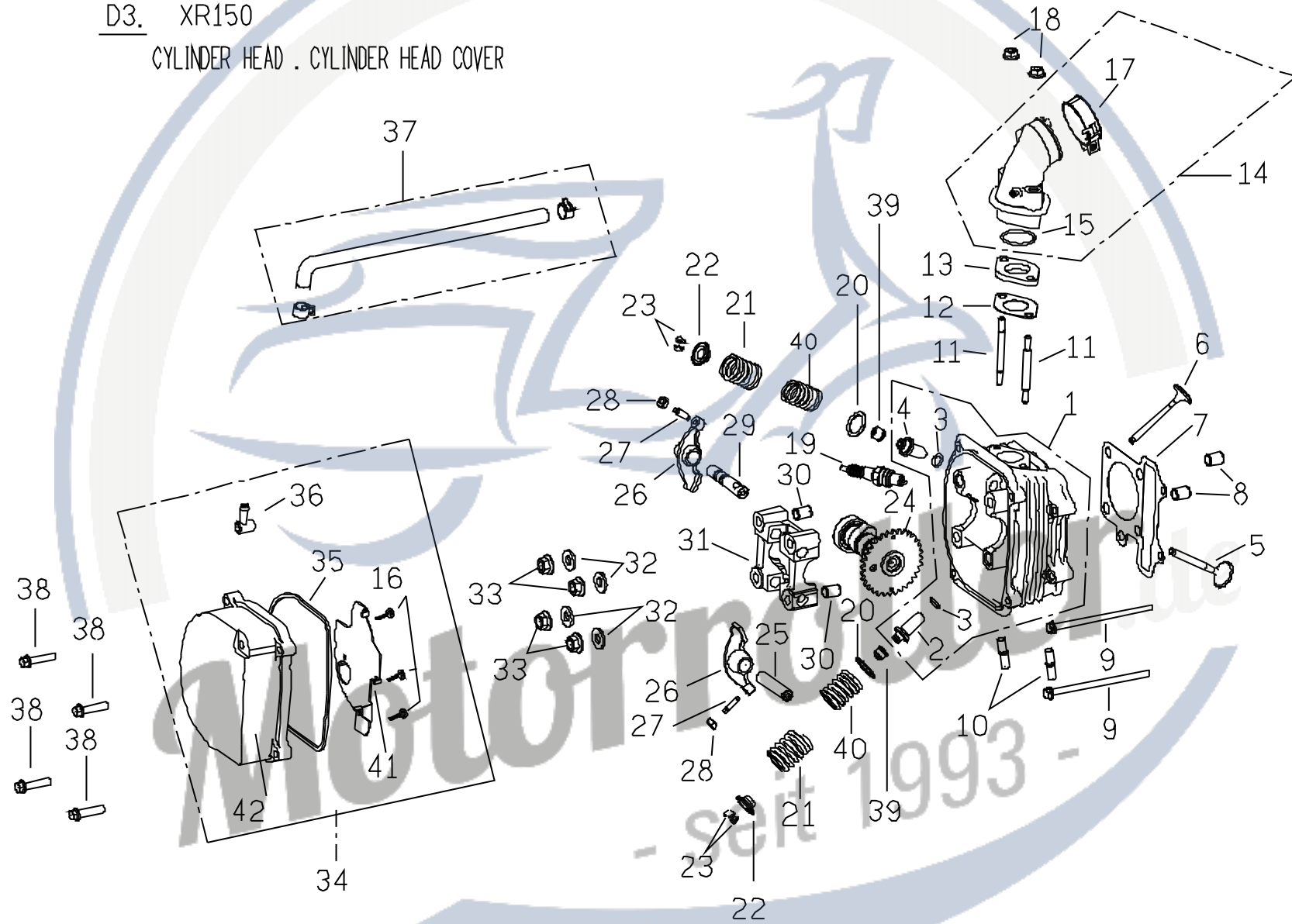


## D2. XR150\_LH SIDE COVER

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D2	1	C2063012720	LH SIDE COVER	左邊蓋(散銀色)	SILVER	1	
D2	2	C2063020000	GASKET LEFT COVER	左邊蓋襯墊		1	
D2	3	93540801400	LOCK PIN	定位銷		2	
D2	4	C20630600001	PARTITION PLATE	隔板		1	
D2	5	C20631200001	PACKING	隔板襯墊		1	
D2	6	92110500000	SPRING WASHER	彈簧鎖緊墊圈		6	
D2	7	90050500900	C-R ROUND HD. TAPPING SCREW	十字圓頭機器螺釘		6	
D2	8	C1251001000	DRIVEN GEAR & SPG. ASSY.	腳踏被動齒輪彈簧組合		1	
D2	9	C1251171000	START FIXED SHAFT	起動固定心軸		1	
D2	10	C16031400001	GEAR OIL NOTICE LABEL(ENGLISH)	齒輪油注意貼紙(英文)		1	
D2	11	C1251111000	TORSION SPRING	扭轉彈簧		1	
D2	12	C1251101000	KICK,SHAFT ASSY	腳踏起動心軸組合		1	
D2	13	C1251120000	BUSH,KICK SPINDLE	襯套(踏桿)		1	
D2	14	92141700002	PLAIN WASHER	平墊圈		1	
D2	15	92171700000	RETAINING RING C-TYPE	C型扣環		1	
D2	16	C1251200000	ARM,KICK STARTER ASSY	起動踏桿組合		1	
D2	17	E1251240000	RUBBER,PAD,KICK STARTER	起動板膠套		1	
D2	18	90210802500	HEXAGON SOCKET HEAD CAP BOLT	六角角承窩螺栓		1	
D2	19	90190604001	HEXAGON FLANGE BOLT	六角凸緣螺栓		8	
D2	20	C1063102000	BREATHER PIPE COMP	通風管組合		1	
D2	21	C1063030000	BREATHER PIPE	通風管		1	
D2	22	C1063092000	SPONGE,BREATHER PIPE	過濾棉		1	
D2	23	C1063110000	FIXING PLATE	固定板		1	
D2	24	C1706280000	CLAMP	管夾		1	

D3. XR150

CYLINDER HEAD . CYLINDER HEAD COVER

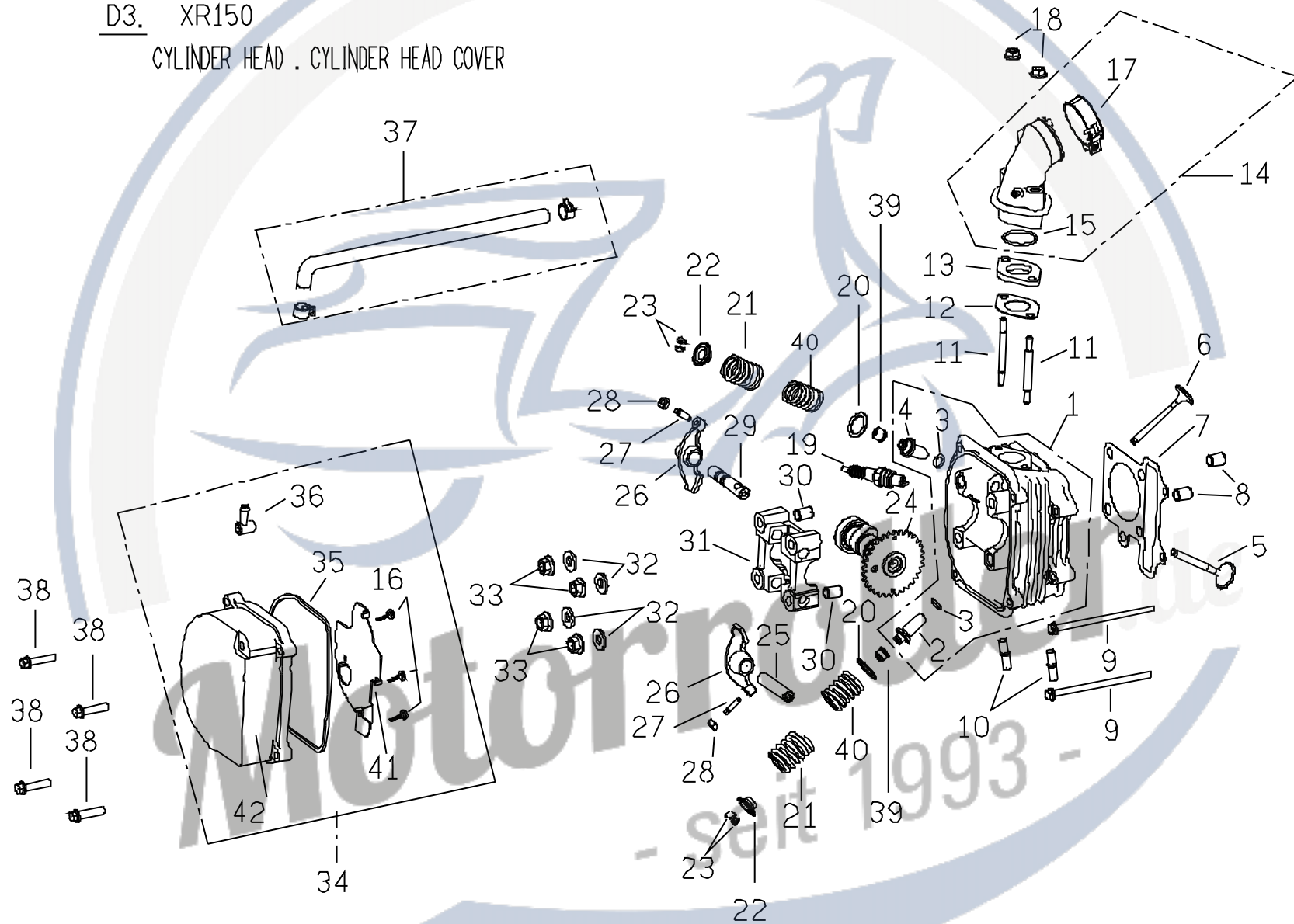


## D3. XR150\_CYLINDER HEAD

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D3	1	C5071011000	HEAD COMP. CYLINDER	汽缸頭		1	
D3	2	NA	GUIDE,FXH VALVE	排氣導套		1	not supplied
D3	3	NA	O RWG	O形環		2	not supplied
D3	4	NA	GUIDE,IN VALVE	進氣導套		1	not supplied
D3	5	C5071200000	VALVE EXHAUST	排氣閥		1	
D3	6	C5071300000	VALVE INLET	進氣閥		1	
D3	7	C5071071000	GASKET HEAD CYL.	汽缸頭墊片		1	
D3	8	93541001401	LOCK PIN	定位銷		2	
D3	9	90190610000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
D3	10	90170802900	STUD BOLT	雙頭螺栓		2	
D3	11	90170606300	STUD BOLT	雙頭螺栓		2	
D3	12	C1261320000	INSULATOR CARB GASKET	化油器絕緣板墊片		1	
D3	13	C1261310000	INSULATOR CARB	化油器絕緣板		1	
D3	14	C12610500001	INTAKE MANIFOLD COMP	進氣歧管組合		1	
D3	15	95512700001	O RING	O形環		1	
D3	16	90150400800	C-R TAPPING MACHINE SCREW	十字槽扁圓頭自攻螺釘		4	
D3	17	C1261061000	HOSE CLAMP	管束		1	
D3	18	92040600000	HEXAGON FLANGE NUT	六角凸緣螺帽		2	
D3	19	C12220000002	IGNITION PLUG	火星塞	CR7HSA	1	
D3	20	92431600002	PLAIN WASHER	平墊圈		2	
D3	21	C5071411000	OUTER SPRING,VALVE	閥門外彈簧		2	
D3	22	C1071440000	RETAIER VALVE SPRING	閥門彈簧承盤		2	
D3	23	C1071430000	COTTER VALVE	閥門栓		4	
D3	24	C5073000000	CAM,SHAFT ASSY.	凸輪軸總成		1	
D3	25	C1072060000	SHAFT,EX.ROCKER ARM	排氣閥搖臂軸		1	

D3. XR150

CYLINDER HEAD . CYLINDER HEAD COVER



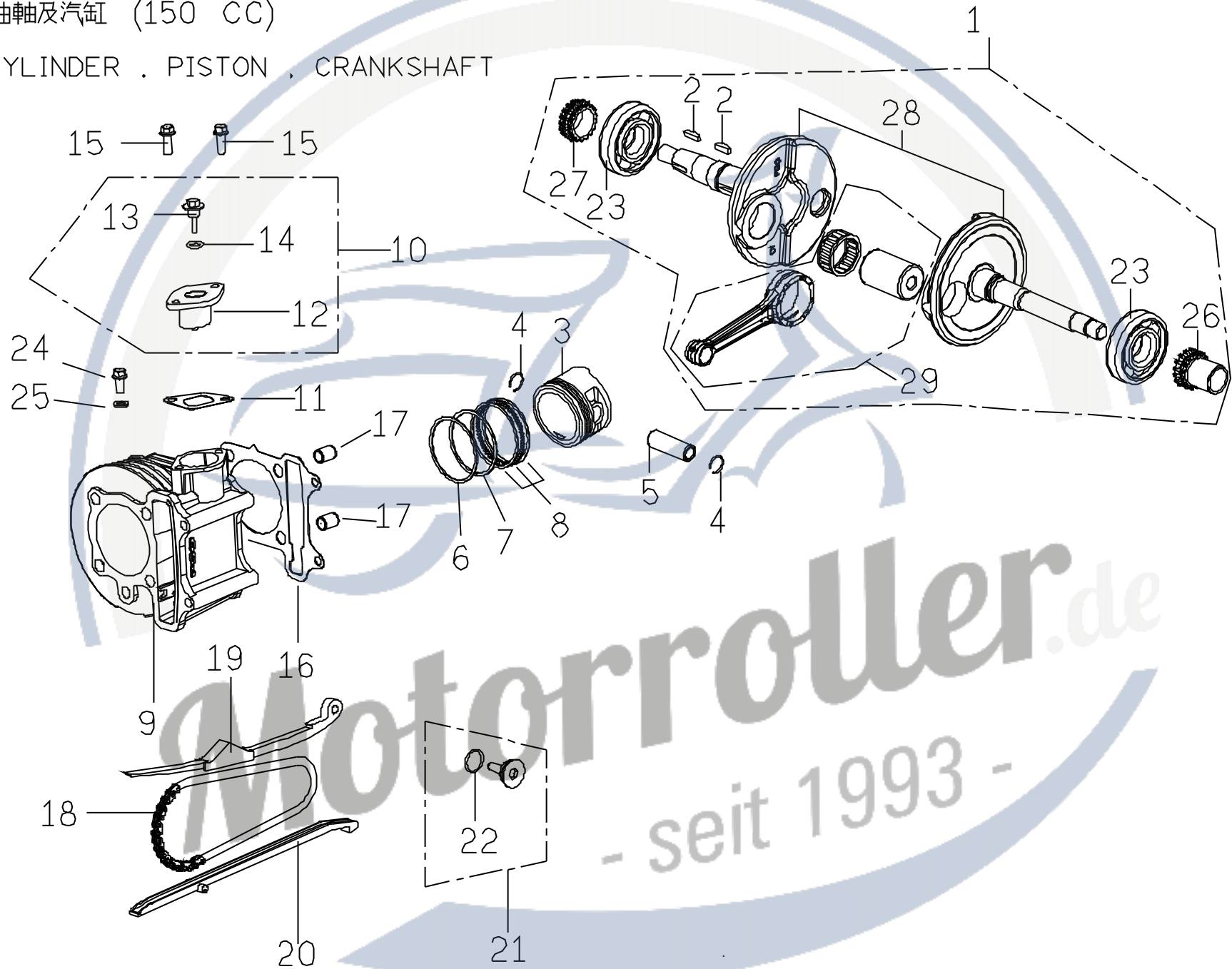


D3. XR150\_CYLINDER HEAD

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
D3	26	C1072010000	VALVE RXKER ARM	閥門搖臂		2	
D3	27	C1072420000	SCREW TOPPED ADJUSTER	挺桿調整螺絲		2	
D3	28	92020500001	HEXAGON NUT	六角螺帽		2	
D3	29	C1072050000	SHAFT,EX.ROCKER ARM	進氣搖臂軸		1	
D3	30	93541001401	LOCK PIN	定位銷		2	
D3	31	C1072430000	CAMSHAFT HOLDER	凸輪軸固定座		1	
D3	32	92140800000	PLAIN WASHER	平墊圈		4	
D3	33	92040800000	HEXAGON FLANGE NUT	六角凸緣螺帽		4	
D3	34	C2071102000	CYL.HEAD COVER COMP.	汽缸頭蓋組合		1	not supplied
D3	35	C1071120000	DACKING,CYL. HEAD COVER	汽缸頭蓋襯墊		1	
D3	36	C1071130000	TUBE CYL HEAD COVER	通氣管塞		1	
D3	37	ES071190000	TUBE CYL COMP.	通氣管組合		1	
D3	38	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺帽		4	
D3	39	C1071451000	VALVE SEAL	閥門油封		2	
D3	40	C5071421000	INNER SPRING, VALVE	閥門內彈簧		2	
D3	41	C10711500001	PARTITION PLATE	隔板		1	
D3	42	C10711100003	CYLINDER HEAD	汽缸頭蓋		1	

曲軸及汽缸 (150 CC)

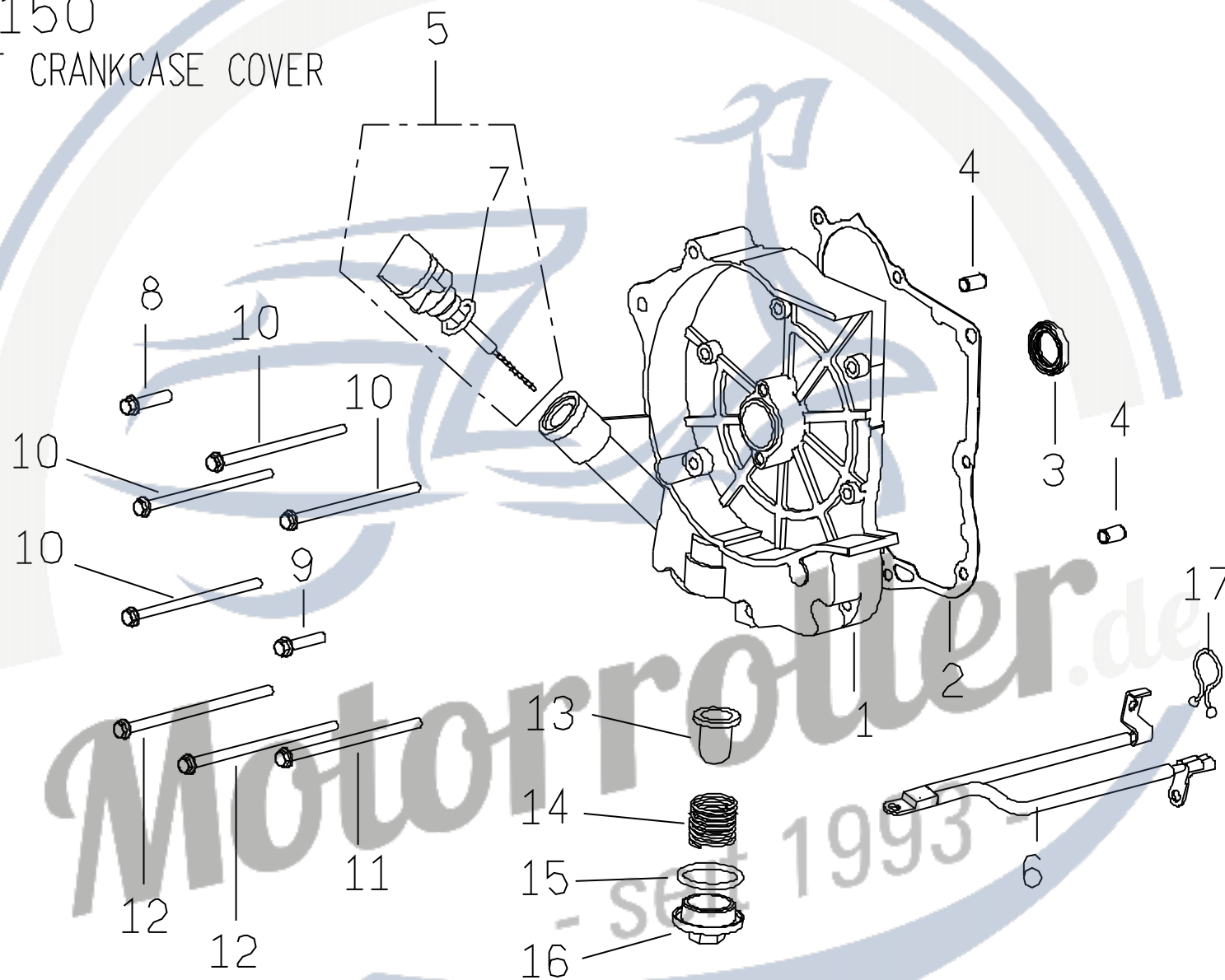
E4.2 CYLINDER . PISTON , CRANKSHAFT



## D4. XR150\_CRANKSHAFT

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
<b>D4</b>	<b>1</b>	<b>M2066501000</b>	<b>CRANKSHAFT COMP.</b>	<b>曲柄軸總成</b>		<b>1</b>	
D4	2	93530402500	WOODRUFF KEY	半月鍵		2	
D4	3	C50670120001	PISTON	活塞		1	
D4	4	G1067151000	CLIP,PISTON PIN	活塞銷夾		2	
D4	5	C5067110000	PISTON PIN	活塞銷		1	
D4	6	C50673100001	PISTON RING (1)	活塞環(1)"R1"		1	
D4	7	C50673200001	PISTON RING (2)	活塞環(2)"RN"		1	
D4	8	C50674000001	OIL SCRAPER RING COMP	刮油環組合		1	
D4	9	C50640100007	CYLINDER	汽缸(57.5 mm)	57.5mm	1	
D4	10	C5072500000	CHAIN ADJUSTER COMP.	鏈條調整器組合		1	
D4	11	C5072480000	GASKET,CHAIN ADJUSTER	鏈條調整器墊片		1	
D4	13	C1072560000	CHAIN ADJUSTER BOLT	鍊條調整器螺栓		1	
D4	14	95510900001	O RING	O形環		1	
D4	15	90190601601	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D4	16	C5064110000	GASKET CYLINDER	汽缸墊片		2	
D4	17	93541001401	LOCK PIN	定位銷 (10*14)		1	
D4	18	C1072460000	CHAIN,CAMSHAFT	凸輪軸鏈條		2	
D4	19	C1072440000	TENSIONER,CAM CHAIN	鏈條拉力桿		1	
D4	20	C5072470000	GUIDE COMP,CAM CHAIN	鏈條導件		1	
D4	21	C1072490000	PIVOT,CAM CHAIN TENSION	拉力桿螺絲組合		1	
D4	22	95511500001	O RING	O型環		1	
D4	23	C1062100000	ROLLER BEARING	滾珠軸承 (特殊)		1	
D4	24	90190601200	HEXAGON FLANGE BOLT	六角凸緣螺栓 (M6*1.0P*12L)		2	
D4	25	92140600011	PLAIN WASHER	平墊圈		1	
D4	26	C5066130000	TIMING SPROCKET	正時鍊輪		1	
D4	27	C1066140000	OIL PUMP SPROCKET	機油泵鍊輪		1	
D4	28	C506F0100002	LH & RH CRANKSHAFT ASSY.	左右曲軸組合		1	
D4	29	C506F1100002	CONNECTING ROD ASSY.	連桿組合		1	

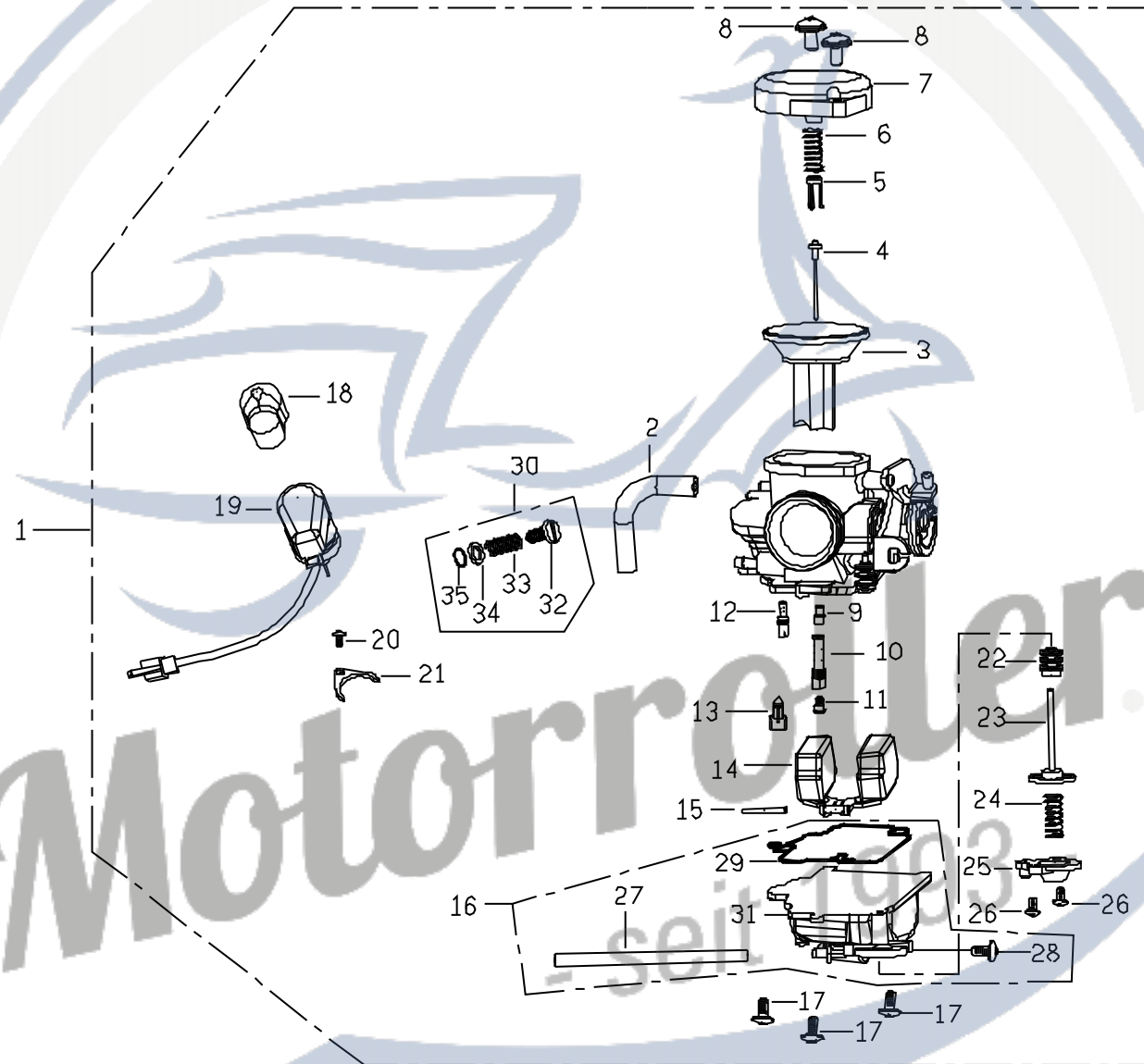
D5 XR150  
RIGHT CRANKCASE COVER



D5. XR150\_RIGHT CRANKCASE COVER

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D5	1	C1068011000	RH. CRANKCASE COVER	右曲軸箱蓋		1	
D5	2	C1068020000	GASKET RH. CRANKCASE COVER	右曲軸箱蓋墊片		1	
D5	3	95572030501	OIL SEAL TC TYPE	TC形油封	φ 30* φ 18*5t	1	
D5	4	93540801400	LOCK PIN	定位銷		2	
D5	5	X2068110000	GAUSE,OIL LEVEL COMP	機油尺組合		1	
D5	6	X2241030000	START MOTOR, LINE	起動馬達接地線		1	
D5	7	95511800001	O-RING	O形環		1	
D5	8	90190603000	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D5	9	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D5	10	90190609500	HEXAGON FLANGE BOLT	六角凸緣螺栓		4	
D5	11	90190610000	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D5	12	90190611000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
D5	13	G1062180000	SCREEN OIL FILTER	濾油網		1	
D5	14	C1062190000	SPRING OIL FILTER SCREEN	壓縮彈簧		1	
D5	15	95513100000	O-RING	O形環		1	
D5	16	C1062240000	CAP TAPPET ADJUSTING HOLE	濾油網蓋		1	
D5	17	C1701270000	PURSE LOCK	塑膠鎖扣		1	

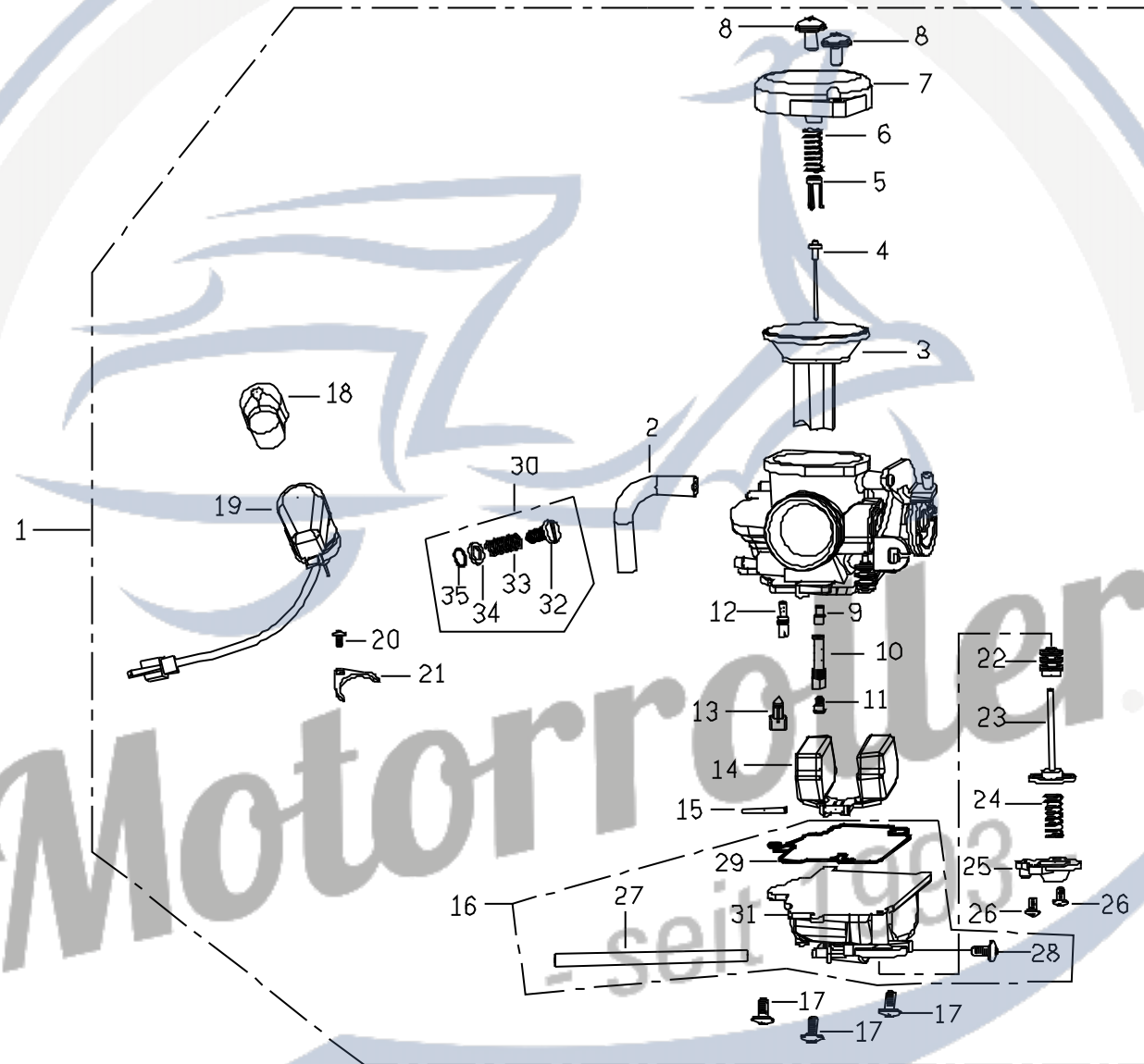
E6. 化油器  
CARBURETOR



## D6. XR150 CARBURETOR

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D6	1	C61510010001	CARBURETOR ASSY (CVK046)	化油器總成		1	
D6	2	16199GY69000	TUBE SET	橡膠管		1	
D6	3	14029232201	VACUUM PISTON COMP	真空活塞組		1	
D6	4	N4254HLGL	JET NEEDLE COMP	油針		1	
D6	5	12298057000	VALVE PLATE SET	閥板		1	
D6	6	1290A232000	SPG;COMPR	壓縮彈簧		1	
D6	7	10308737003	TOP SET	上蓋		1	
D6	8	01108031100	SCREW,PAN	螺絲組		2	
D6	9	N42633C00	NEEDLE JET	油針噴嘴		1	
D6	10	N41318C00	NEEDLE JET HOLDER	油針噴嘴套管		1	
D6	11	991011160920	MAIN JET	主噴嘴(#92)	(#92)	1	
D6	12	1001440H0381	SLOW JET	低速噴嘴(#38)	(#38)	1	
D6	13	16155ZG8L100	FLOAT VALVE SET	浮動閥組		1	
D6	14	10528622101	FLOAT COMP	浮筒組		1	
D6	15	W952525250	ARM PIN	浮筒銷		1	
D6	16	K3500190600	FLOAT CHAMBER SET	油室組總成		1	
D6	17	93500040121H	SCREW,PAN	螺絲組		3	
D6	18	12308567001	HOLDER CAP	保溫蓋		1	
D6	19	40000940000	AUTO BYSTARTER SET	自動旁通起動組		1	
D6	20	938920400818	SCREW WASHER	墊片螺絲		1	
D6	21	10908732001	SET PLATE	固定片		1	
D6	22	10280547000	SEALING CAP	封閉蓋		1	
D6	23	12018302201	DIAPHRAGM COMP	膜片組		1	
D6	24	1290A072000	SPG;COMPR	壓縮彈簧		1	
D6	25	12308502000	COVER	蓋		1	
D6	26	93500040101H	SCREW;PAN	螺絲		2	
D6	27	1785402H0040	TUBE SET	橡膠管		1	

E6. 化油器  
CARBURETOR



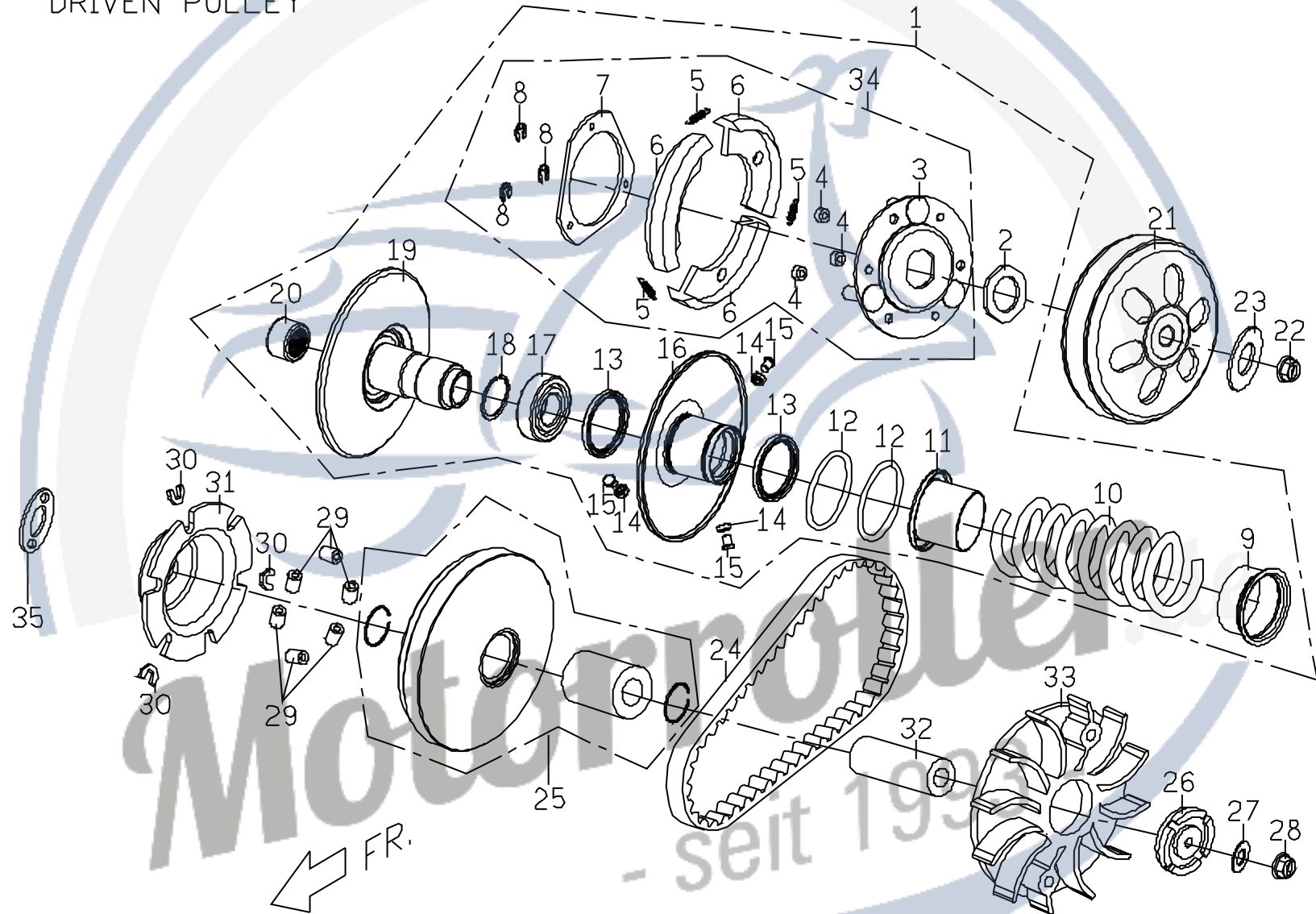


D6. XR150\_CARBURETOR

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備註 Note
D6	28	11988222000	DRAIN SCREW	卸油螺絲		1	
D6	29	12028656000	O RING	墊片		1	
D6	30	K4460020100	PILOT SCREW SET	油量調整螺絲組合		1	
D6	31	N35061E00	FLOAT CHAMBER	油室組		1	
D6	32	N44612A00	SCREW	螺絲		1	
D6	33	W17115189901	COMPRESION SPRING	壓縮彈簧		1	
D6	34	03018032000	PLAIN WASHER	平墊圈		1	
D6	35	16075KG89010M1	O RING	O形環		1	

D7

XR150  
DRIVEN PULLEY

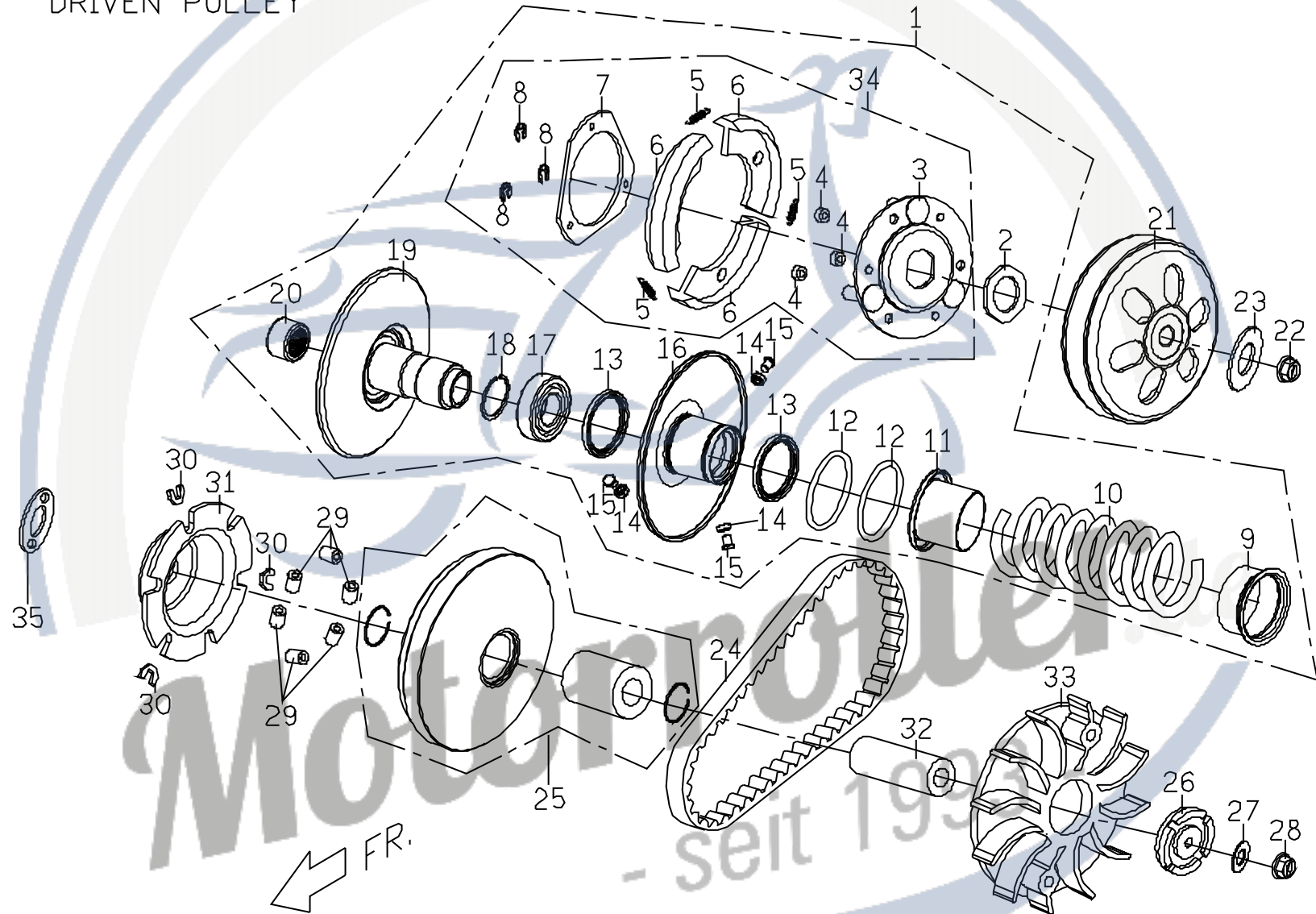


## D7. XR150\_DRIVEN PULLEY

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D7	1	C1123700000	BELT PULLEY COMP,DRIVEN FACE	被驅動面皮帶輪組合		1	
D7	2	P1123410000	NUT	特殊螺帽		1	
D7	3	C1123300000	BODY COMP,DRIVE PLATE	驅動板本體組合		1	
D7	4	C1123420000	DAMPER RUBBER,CLUTCH	離合器阻尼橡膠		3	
D7	5	C1123430000	SPRING,CLUTCH	離合器彈簧		3	
D7	6	C1123440000	WEIGHT SET,CLUTCH	離合器比重組		3	
D7	7	C1123450000	PRESSURE PLATE,CLUTCH	離合器壓板		1	
D7	8	92180700000	RETAINING RING E TYPE	E型扣環		3	
D7	9	C1123330000	COLLAR,SPRING	彈簧套筒		1	
D7	10	C1123520000	SPG,DRIVEN FACE	被驅動面彈簧		1	
D7	11	C1123530000	SEALED SOCKET	密封套筒		1	
D7	12	95514000001	O-RING	O形環		2	
D7	13	95593441400	OIL SEAL G TYPE	G型油封		2	
D7	14	C1123250000	BUSH	襯套		3	
D7	15	C1123240000	PIN,GRIDE	導滾銷		3	
D7	16	C1123210000	BODY COMP,DRIVEN FACE	活動被驅動面本體組合		1	
D7	17	96520690200	DEEP GROOVE BALL BEAR ONE SEAL	單封深槽滾珠軸承	(D28*D15*7)	1	
D7	18	92162800000	RETAINING RING C TYPE	C型扣環		1	
D7	19	C1123110000	DOBY COMP,DRIVEN FACE	被驅動面本體組合		1	
D7	20	96550202900	NEEDLE BEARING	滾針軸承		1	
D7	21	C1123510000	OUTER BODY COMP,CLUTCH	離合器外套本體組合		1	
D7	22	92041200002	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
D7	23	92141200005	PLAIN WASHER	平墊圈		1	
D7	24	C21220000001	BELT	皮帶		1	
D7	25	C11211000001	FACE MOVABLE DRIVE	活動驅動面組合		1	

D7

XR150  
DRIVEN PULLEY

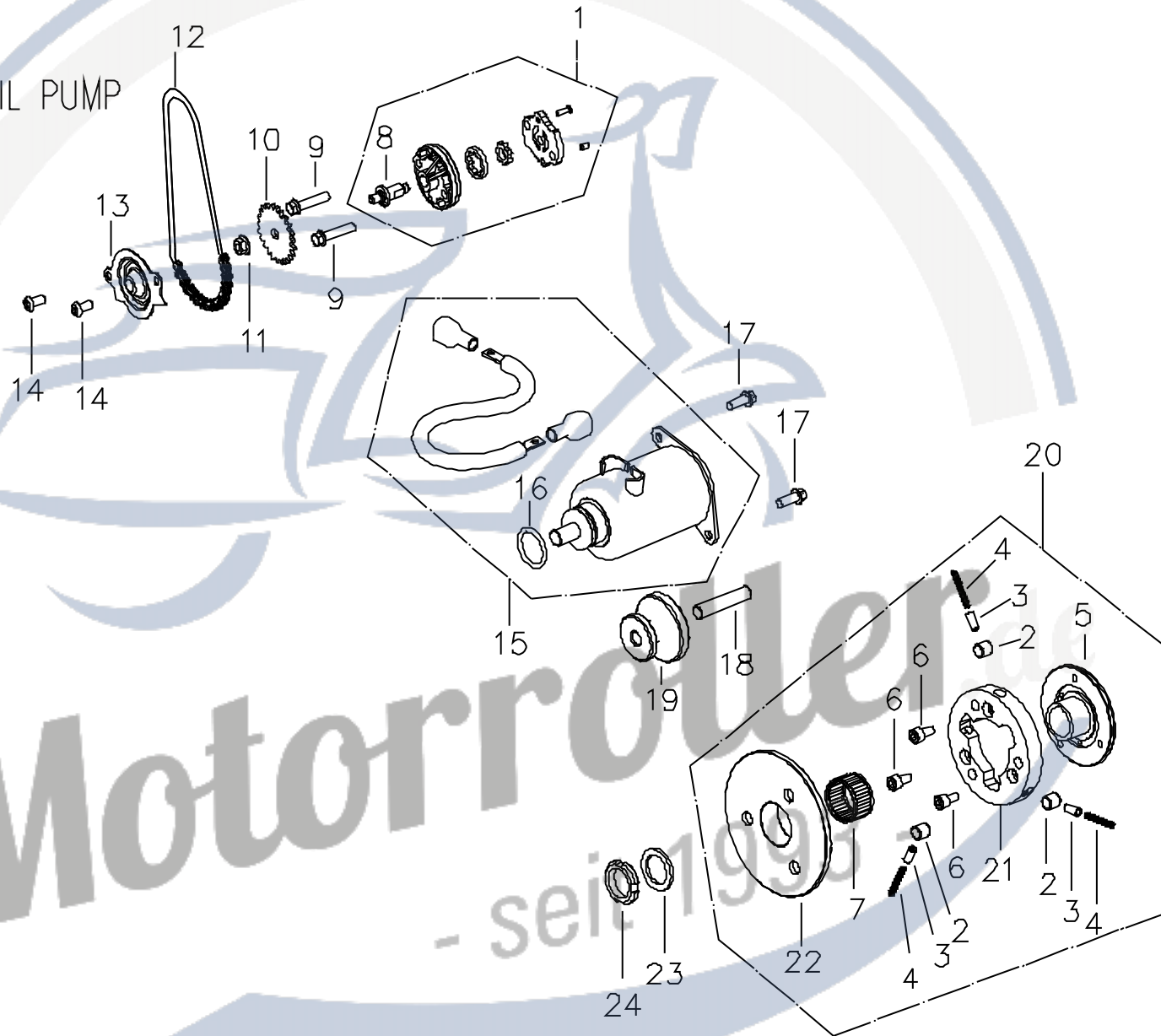


D7. XR150\_DRIVEN PULLEY

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
D7	26	C1251030000	RATCHET KICK STARTER	起動棘輪		1	
D7	27	92141200005	PLAIN WASHER	平墊圈		1	
D7	28	92041200002	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
D7	29	C1121200000	WEIGHT ROLLER COMP.	配重滾子組合	13g	6	
D7	30	C1121321000	SLIDE PIECE	滑塊		3	
D7	31	C1121310000	RAMP PLATE	斜坡板		1	
D7	32	C1121050000	BOSS,MOVABLE DRIVE FACE	活動驅動面輪殼		1	
D7	33	C11210600001	DRIVE FACE	驅動面		1	
D7	34	C1123600000	DRIVEN PULLEY ASSY.	驅動板組合		1	
D7	35	C5066051000	SPACE BUSH	間隔套環		1	

D8 XR150

STARTING MOTOR, OIL PUMP



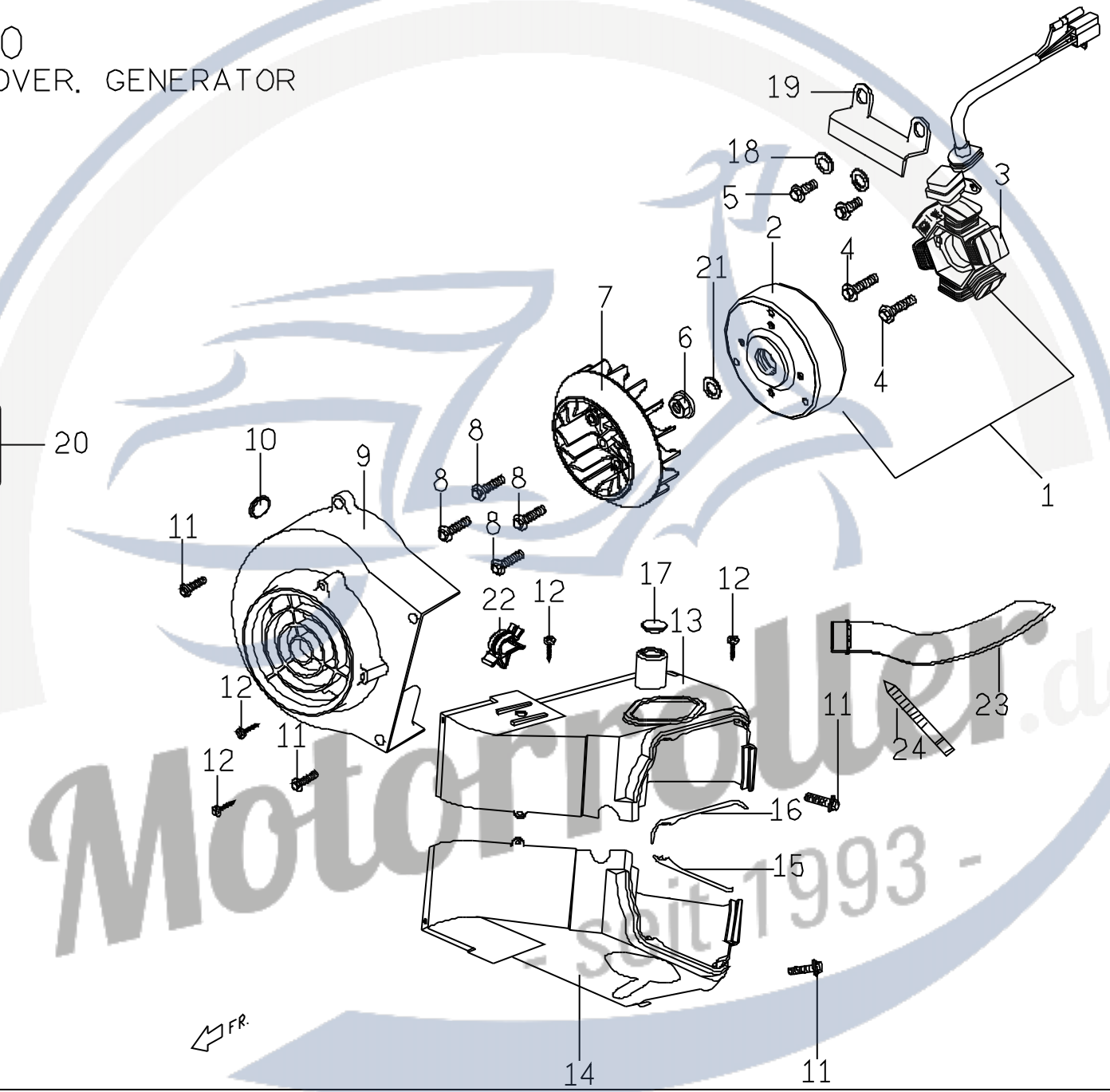
## D8. XR150\_STARTING MOTOR

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
D8	1	C1081000000	OIL PUMP ASSY	機油泵總成		1	
D8	2	C1243030000	ROLLER ONE WAY CLUTCH	單向離合器滾柱		3	
D8	3	C1243020000	COP,ROLLER SPRING	套筒		3	
D8	4	G1243010000	COMPRESS SPRING	壓縮彈簧		3	
D8	5	C12430500001	COVER CLUTCH OUTER	起動離合器凸緣		1	
D8	6	90210801000	HEXAGON FLANGE BOLT	六角承窩螺栓		3	
D8	7	96590283200	NEEDLE BEARING	滾針軸承		1	
D8	8	C1081070000	SHAFT,OIL PUMP	機油泵軸		1	
D8	9	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺栓	(M6*27L)	2	
D8	10	C1081030000	SPRKT OIL PUMP DRIVEN	機油泵驅動齒輪		1	
D8	11	92040600000	HEXAGON FLANGE BOLT	六角凸緣螺帽	(M6*1.0P)	1	
D8	12	C1081220000	CHAIN,OIL PUMP	機油泵驅動鏈條		1	
D8	13	C1081230000	SEPARATER OIL	機油分隔板		1	
D8	14	E1681030000	WITH WASHER HEXAGON SCREW	帶墊圈螺絲		2	
D8	15	C1241000000	START MOOT COMP.	起動馬達組合		1	
D8	16	95512400002	O RING	O形環		1	
D8	17	90190601601	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
D8	18	C1242040000	SHAFT,STARTET REDUCTION GEAR	起動減速齒輪軸		1	
D8	19	C1242010000	GEAR,STARTER REOUCTION	起動減速齒輪		1	
D8	20	C12430000001	ONE WAY CLUTCH ASSY.	單向離合器總成		1	
D8	21	NA	ONE WAY CLUTCH COMP.	單向離合器組合		1	
D8	22	C1244000000	GEAR COMP.STARTING CLUTCH	起動離合器齒輪組合		1	
D8	23	92142200000	PLAIN WASHER	平墊圈	(22*31*2.5)	1	
D8	24	C1243060000	NUT LOCK (LEFT THREAD)	鎖定螺帽(左螺紋牙)	LEFT THREAD	1	

D9

XR150  
FAN COVER, GENERATOR

ENGINE OIL QUANTITY  
PLEASE USE ASSIGNED OIL SAE 10W/40  
TOTAL QUANTITY: 0.90L  
DISPLACEMENT QUANTITY: 0.80L  
AFTER DISPLACEMENT PLEASE USE OIL LEVEL GAUGE  
TO CHECK IF IT IS FULLOK  
CHECK OIL LEVEL IN IDLE ON OFF CONDITION  
EVERY 3 MINUTES OF IDLING



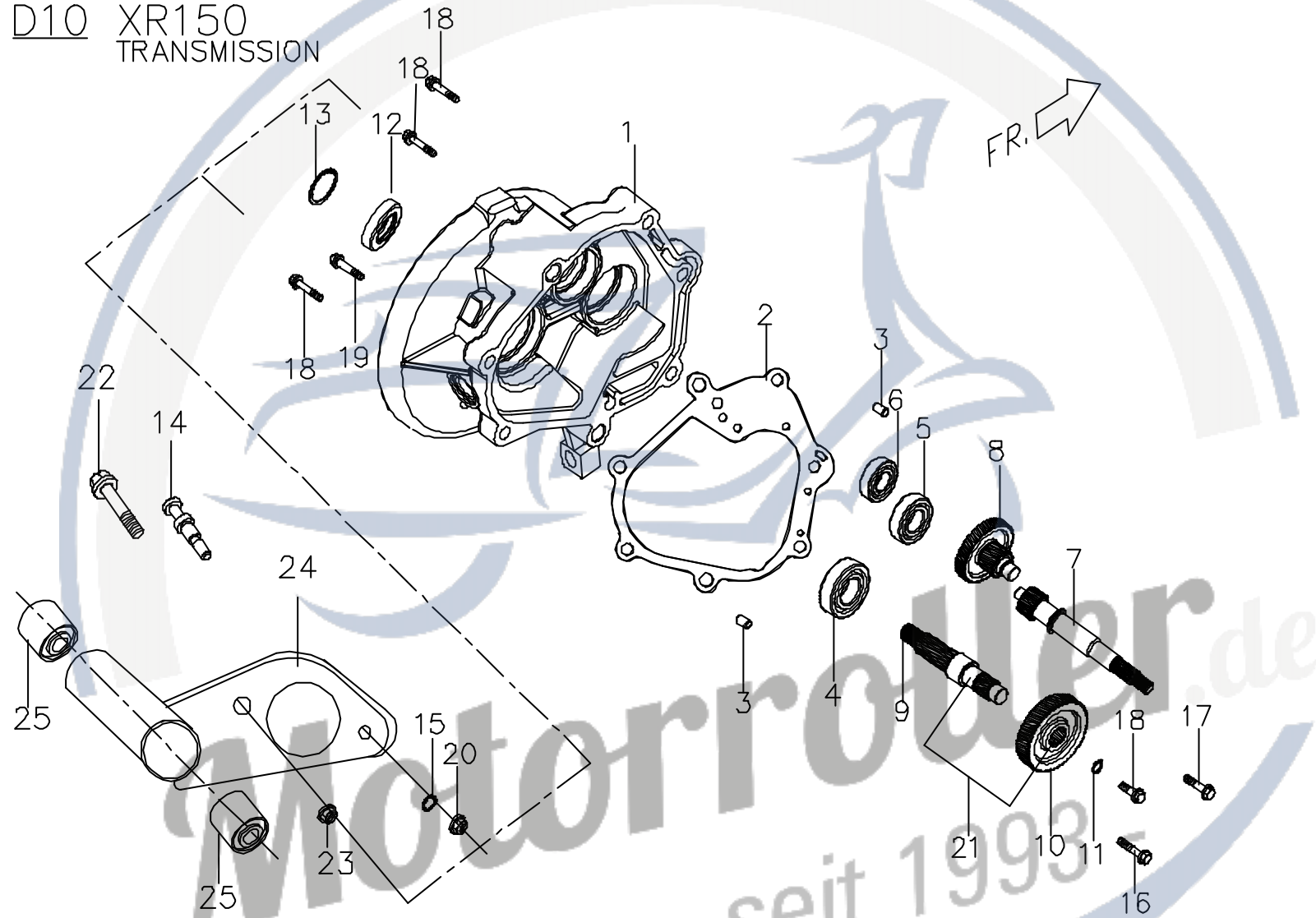
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## D9. XR150\_GENERATOR

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
D9	1	C1221000001	AC GENERATOR ASSY(AC LIGHT)	飛輪磁電機總成(交流點燈)	AC LIGHTING	1	
D9	2	C1221010001	FLYWHEEL COMP(AC LIGHT)	飛輪(交流點燈)	AC LIGHTING	1	
D9	3	C1221020001	STATOR COMP(AC LIGHT)	固定轉子(交流點燈)	AC LIGHTING	1	
D9	4	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓	(M6*20L)	2	
D9	5	90190501201	HEXAGON FLANGE BOLT	六角凸緣螺栓	(M5*12L)	2	
D9	6	92041200000	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
D9	7	C1043001000	FAN	風扇		1	
D9	8	90190601203	HEXAGON FLANGE BOLT	六角凸緣螺栓		4	
D9	9	C1042001000	FAN COVER	風扇罩		1	
D9	10	C1042030000	RUBBER PLUG	橡膠塞		1	
D9	11	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓	(M6*20L)	4	
D9	12	90150501601	CR PAN HD.TAPPING SCREW	十字槽盤頭自攻螺釘	(M5*16L)	4	
<b>D9</b>	<b>13</b>	<b>ACCORDING BOM</b>	<b>COOLING COWL(2)</b>	<b>冷卻罩(2)</b>	<b>SPECIFIED PART</b>	<b>1</b>	
<b>D9</b>	<b>13</b>	<b>C50422110001</b>	<b>COOLING COWL(2)</b>	<b>冷卻罩(2)</b>	<b>W/H #23 AIR PIPE</b>	<b>1</b>	
<b>D9</b>	<b>13</b>	<b>C5042210000</b>	<b>COOLING COWL(2)</b>	<b>冷卻罩(2)</b>	<b>W/O #23 AIR PIPE</b>	<b>1</b>	
D9	14	C5042102000	COOLING COWL(1)	冷卻罩(1)		1	
D9	15	C1042120000	SEAL,COOLING HOOD(1)	冷卻罩油封(1)		1	
D9	16	C1042220000	SEAL,COOLING HOOD(2)	冷卻罩油封(2)		1	
D9	17	C1701260000	RUBBER PLUG	橡膠塞		1	
D9	18	92140500014	PLAIN WASHER	平墊圈		2	
D9	19	C1706640000	ACG PLATE	ACG壓板		1	
D9	20	C1603130001	ENG., OIL NOTICE LABEL	引擎機油注意貼紙(英文)		1	
D9	21	92141200005	PLAIN WASHER	平墊圈		1	
D9	22	C1701290000	PLASTIC LOCKER	塑膠鎖扣		1	
<b>D9</b>	<b>23</b>	<b>C1042270000</b>	<b>AIR PIPE</b>	<b>導風管</b>	<b>OPTIONAL PART</b>	<b>1</b>	

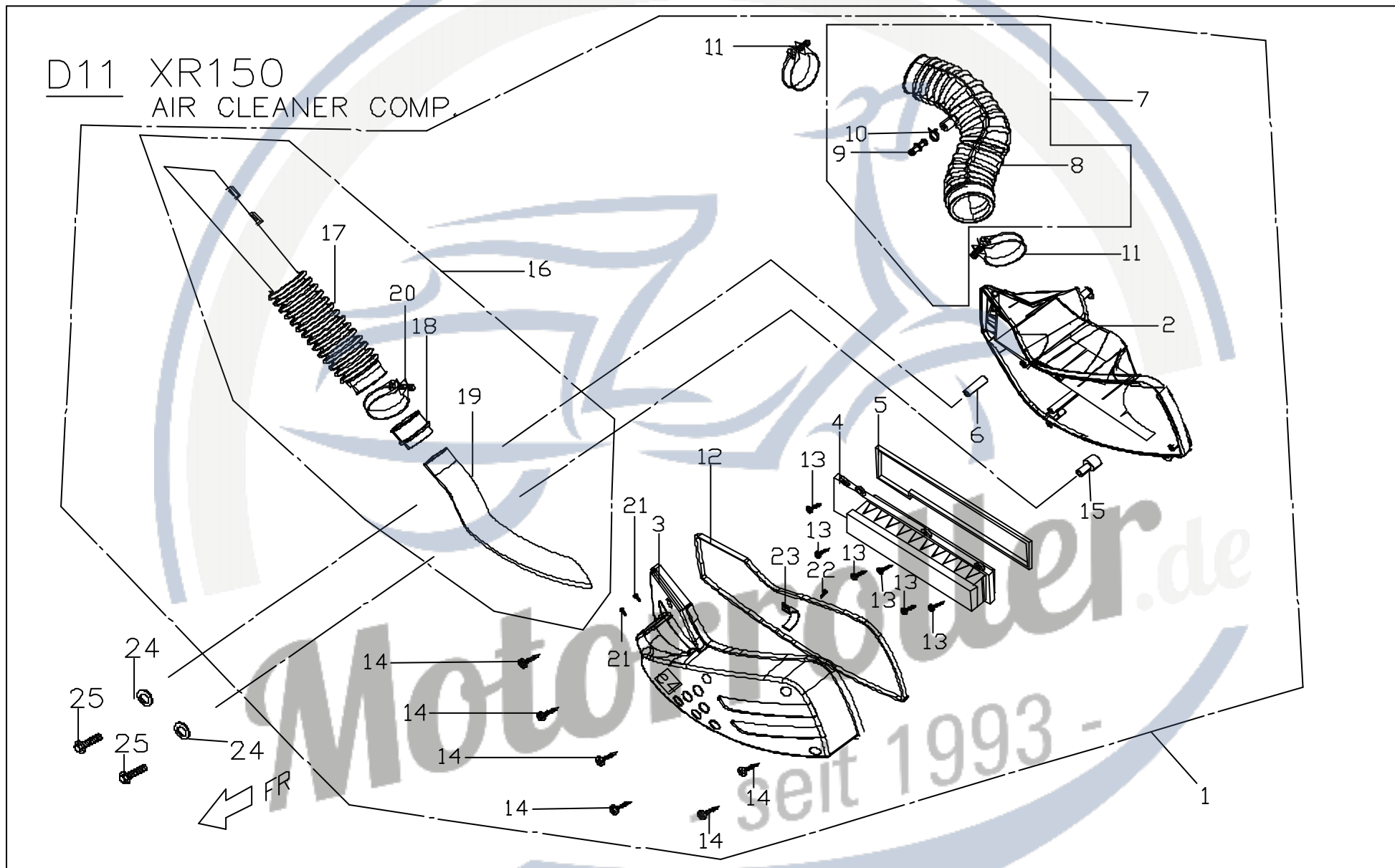
D10 XR150  
TRANSMISSION



## D10. XR150\_GEARBOX

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
D10	1	C2141011000	TRANSMISSION COVER	傳動箱蓋		1	
D10	2	C2141020000	TRANSMISSION COVER GASKET	傳動箱蓋襯墊		1	
D10	3	93541001401	LOCK PIN	定位銷		2	
D10	4	96510630100	BALL BEARING	深槽滾珠軸承	-6301	1	
D10	5	96510600200	BALL BEARING	深槽滾珠軸承	-6002	1	
D10	6	96530622200	BALL BEARING.DOUBLE SEALED	雙封滾珠軸承	-6222	1	
D10	7	C61411000001	DRIVE SHAFT (15T)	驅動軸		1	
D10	8	C61412000001	IDLE GEAR COMP.(42T)	惰齒輪組合		1	
D10	9	X2141410000	AXLC DRIVE	後軸		1	
D10	10	C1141310000	FINAL GEAR	最終齒輪		1	
D10	11	92172000000	RETAINING RING C TYPE	C型扣環		1	
D10	12	95572742702	OIL SEAL TC TYPE	TC形油封	∅ 42* ∅ 25.8*7t	1	
D10	13	92165000000	RETAINING RING C TYPE	C型扣環(孔用)		1	
D10	14	X1407430000	PIVOT REAR BK.SHDE	後煞車軸蹄樞軸		1	
D10	15	95510800000	O RING	O形環 (7.5*1.5)		1	
D10	16	90190805001	HEXAGON FLANGE BOLT	六角凸緣螺栓 (墨綠)		1	
D10	17	90190804501	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D10	18	90190804003	HEXAGON FLANGE BOLT	六角凸緣螺栓		4	
D10	19	90190803003	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
D10	20	92060800000	HEXAGON FLANGE NUT	六角凸緣螺帽 (防鬆)	M8*1.25P	1	
D10	21	NA	REAR AXLE ASSY.	後軸組合		1	not supplied
D10	22	90191405000	HEXAGON FLANGE BOLT	六角凸緣螺栓	(M14*1.5P*50L)	1	
D10	23	92061400000	U TYPE NUT	凸緣U型防鬆螺帽		1	
D10	24	X2486120600	ENGINE FIXING PLATE ASSY	引擎固定板焊接組合		1	
D10	25	X2486140000	RUBBER BUSH	防震襯套		2	

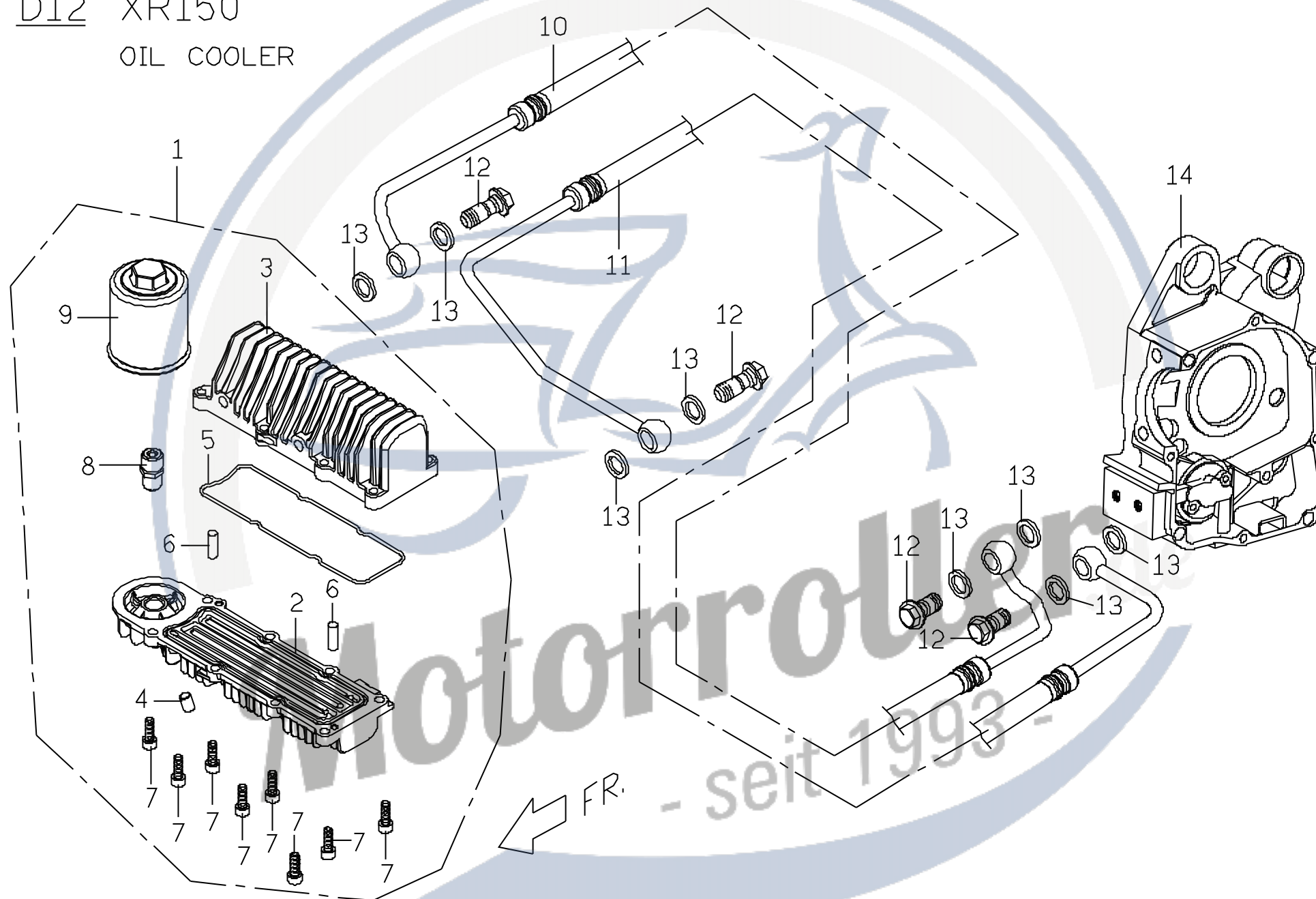
D11 XR150  
AIR CLEANER COMP.



## D11. XR150\_AIRCLEANER ASSEMBLY

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
D11	1	X52620000001	AIR CLEANER COMP	空氣濾清器組合(外銷用)		1	
D11	2	NA	BODY,AIR CLEANER	空氣濾清器本體		1	not supplied
D11	3	C2262020000	COVER,AIR CLEANER	空氣濾清器蓋		1	
D11	4	C5262032000	AIR FILTER	空氣濾清器紙蕊		1	
D11	5	C2262040000	PACKING,AIR FILTER	空氣濾清器紙蕊襯墊		1	
D11	6	C2262060000	BUSH	襯套		1	
D11	7	C22623400001	CONNECTION DIPE,AIR CLEANER	空氣濾清器連接管組合		1	
D11	8	C22620800001	CONNECTION DIPE	空氣濾清器連接管		1	
D11	9	C226B340000	PIPE, TWO WAY	二通接管		1	
D11	10	92221100000	PLANE CLIP	板狀管夾		1	
D11	11	C1262110000	CLAMP	管束		2	
D11	12	C2262230000	AIR CLEANER PACKING	空濾器墊片		1	
D11	13	90150501600	CR TRUSS HD TAPPING SCREW	十字槽盤頭自攻螺絲		6	
D11	14	90150502500	CR TRUSS HD TAPPING SCREW	十字槽盤頭自攻螺絲		6	
D11	15	C22622500001	BUSH	襯套		1	
D11	16	C22622600001	INLET PIPE ASSY	進氣管組合		1	
D11	17	C22622700001	INLET CONNECTING PIPE	進氣連接管		1	
D11	18	90150502500	CONNECTING PIPE	連接管		1	
D11	19	C2262210000	INLET PIPE INSIDE	內進氣管		1	
D11	20	C1262110000	CLAMP	管夾		1	
D11	21	90130301300	TAPPING SCREW	自攻螺絲		2	
D11	22	90130501000	TAPPING SCREW	自攻螺絲		1	
D11	23	C2262320000	COMPRESS PLATE	壓迫板		1	
D11	24	92140600005	PLAIN WASHER	平墊圈		2	
D11	25	90190804500	HEXAGON FLANGE BOLT	六角凸緣螺絲		2	

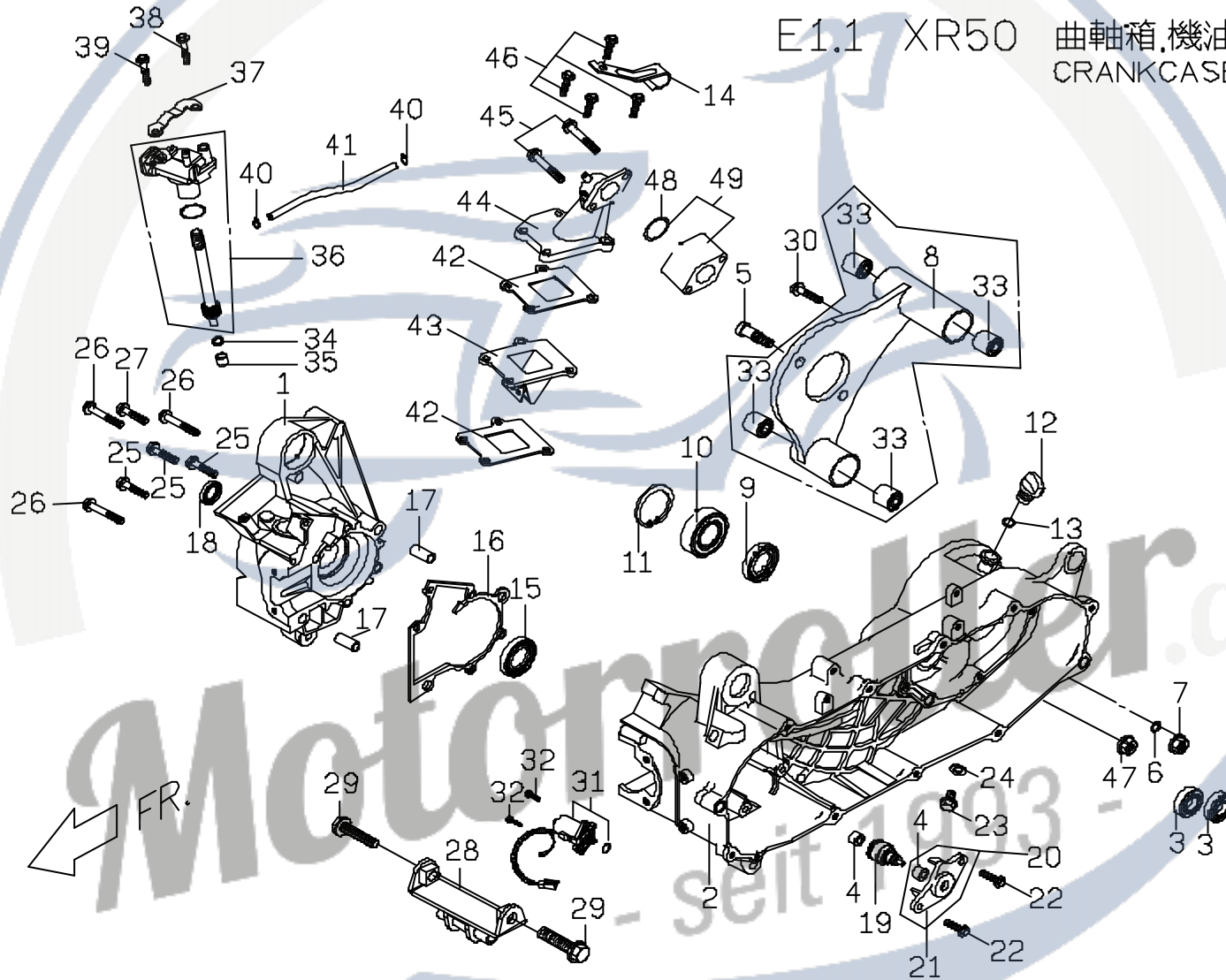
D12 XR150  
OIL COOLER



D12. XR150\_OIL COOLER

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
D12	1	C5083010000	OIL COOLER ASSY.	機油冷卻器組合		1	
D12	2	C5083020000	RADIATOR, UPPER	上冷卻器		1	not supplied
D12	3	C5083030000	RADIATOR, LOWER	下冷卻器		1	not supplied
D12	4	G1067010000	OIL PLUG	油塞		1	
D12	5	C5083040000	OIL SEAL	油封		1	
D12	6	93560401000	LOCK PIN	定位銷		2	
D12	7	90210601800	HEX SOCKET HD. CAP SCREW	六角承窩螺絲		8	
D12	8	C5083080000	OIL FILTER JOINT	機油冷卻器接頭		1	
D12	9	C1082020000	OIL FILTER	機油冷卻器		1	
D12	10	X5083050000	OIL COOLER PIPE(1)	機油冷卻器油管(1)		1	
D12	11	X5083060000	OIL COOLER PIPE(2)	機油冷卻器油管(2)		1	
D12	12	C5083070000	OIL PASS BOLT	機油旁通螺絲		4	
D12	13	92141200006	PLAIN WASHER	平墊圈		8	
D12	14	C5061011000	RH CRANKCASE	右曲軸箱		1	

E1.1 XR50 曲軸箱,機油泵  
CRANKCASE.OIL PUMP

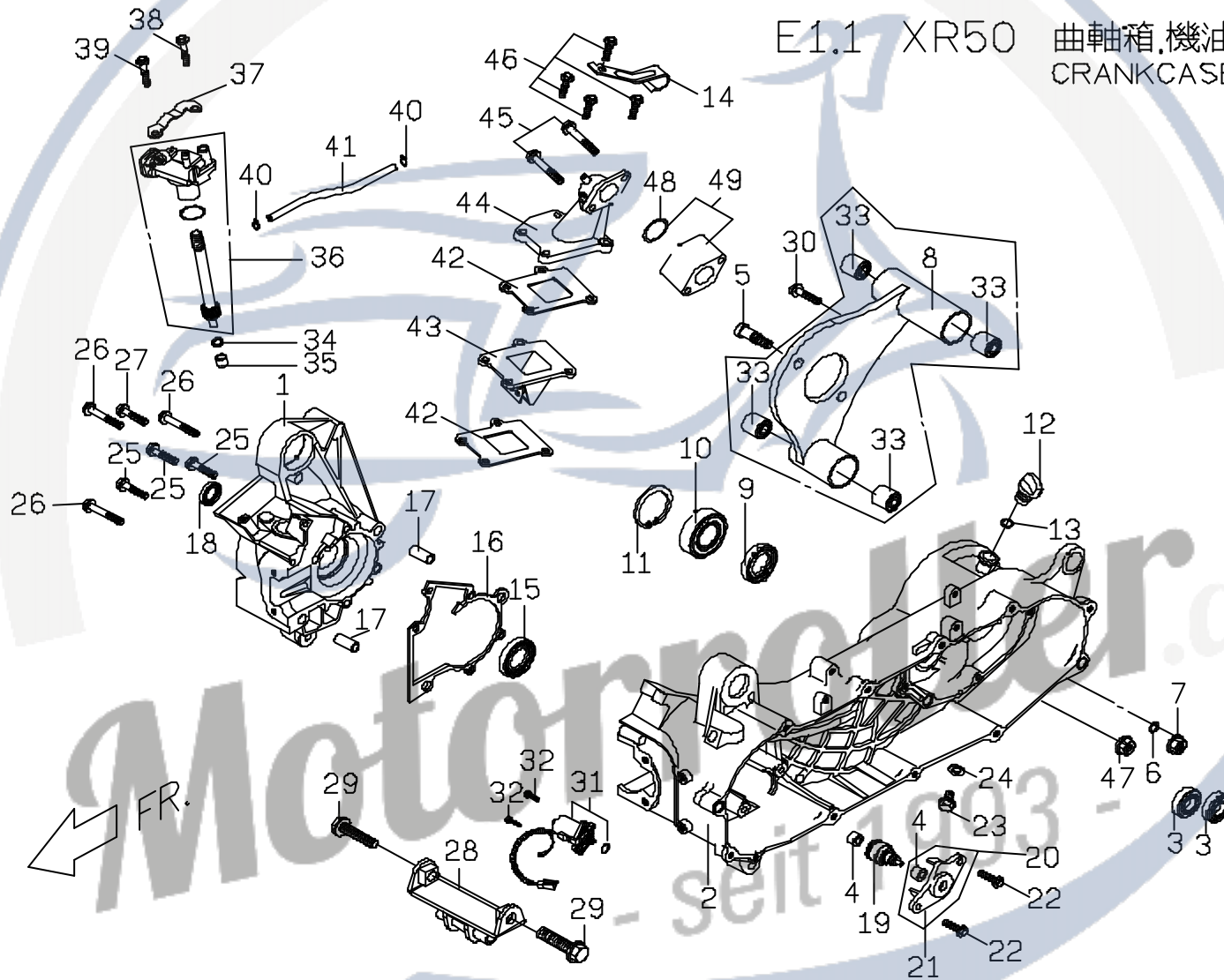




## E1.1 XR50 CRANKCASE 曲軸箱

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E1.1	01	P1061011000	RH. CRANKCASE	右曲軸箱		1	
<b>E1.1</b>	<b>02</b>	<b>ACCORDING BOM</b>	<b>LH. CRANKCASE</b>	<b>左曲軸箱</b>	<b>SPECIFIED PART</b>	<b>1</b>	
<b>E1.1</b>	<b>02</b>	<b>P10620110001</b>	<b>LH. CRANKCASE</b>	<b>左曲軸箱</b>	<b>GENERAL</b>	<b>1</b>	
<b>E1.1</b>	<b>02</b>	<b>P10620100002</b>	<b>LH. CRANKCASE</b>	<b>左曲軸箱</b>	<b>EURO/GERMANY</b>	<b>1</b>	<b>W/H SAI</b>
E1.1	03	96510620000	BALL BEARING	滾珠軸承	6200	2	
E1.1	04	E1062130000	BUSH	襯套		2	N/A
E1.1	05	X1407430000	PIVOT,RR. BRAKE SHOE	後煞車蹄樞軸		1	
E1.1	06	95510800000	O RING	O形環		1	
E1.1	07	92040800000	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E1.1	08	X0486121600	ENGINE FIXING BRACKET ASSY	引擎固定板焊接組合		1	
E1.1	09	95572540700	OIL SEAL TC TYPE	TC形油封	D40*D24.5*7	1	
E1.1	10	96530620400	BALL BEARING DOUBLE SEALED	雙封滾珠軸承	6204	1	
E1.1	11	92164700000	RETAINING RING C TYPE	C形扣環		1	
E1.1	12	P1062150000	OIL BOLT	機油螺栓		1	
E1.1	13	95511300001	O RING	O形環		1	
E1.1	14	P1706400000	FIXING CLIP	導線夾子		1	
E1.1	15	95572038700	OIL SEAL TC TYPE	TC形油封	D38*D19*7	1	
E1.1	16	P1061040000	CRANKCASE GASKET	曲軸箱墊片		1	
E1.1	17	93541002300	LOCK PIN	定位銷		2	
E1.1	18	95571525700	OIL SEAL TC TYPE	TC形油封	D15*D25.5*7	1	
E1.1	19	E1242000000	IDLE GEAR COMP., STARTER	起動馬達惰齒輪組合		1	
E1.1	20	P1242111000	FIXED PLATE STARTER COMP.	起動離合器固定板組合		1	
E1.1	21		FIXING PLATE	固定板		1	N/A
E1.1	22	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E1.1	23	90190801200	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.1	24	92140800001	WASHER	平墊圈		1	
E1.1	25	90190604500	HEXAGON FLANGE BOLT	六角凸緣螺栓		3	
E1.1	26	90190606000	HEXAGON FLANGE BOLT	六角凸緣螺栓		3	

E1.1 XR50 曲軸箱,機油泵  
CRANKCASE.OIL PUMP

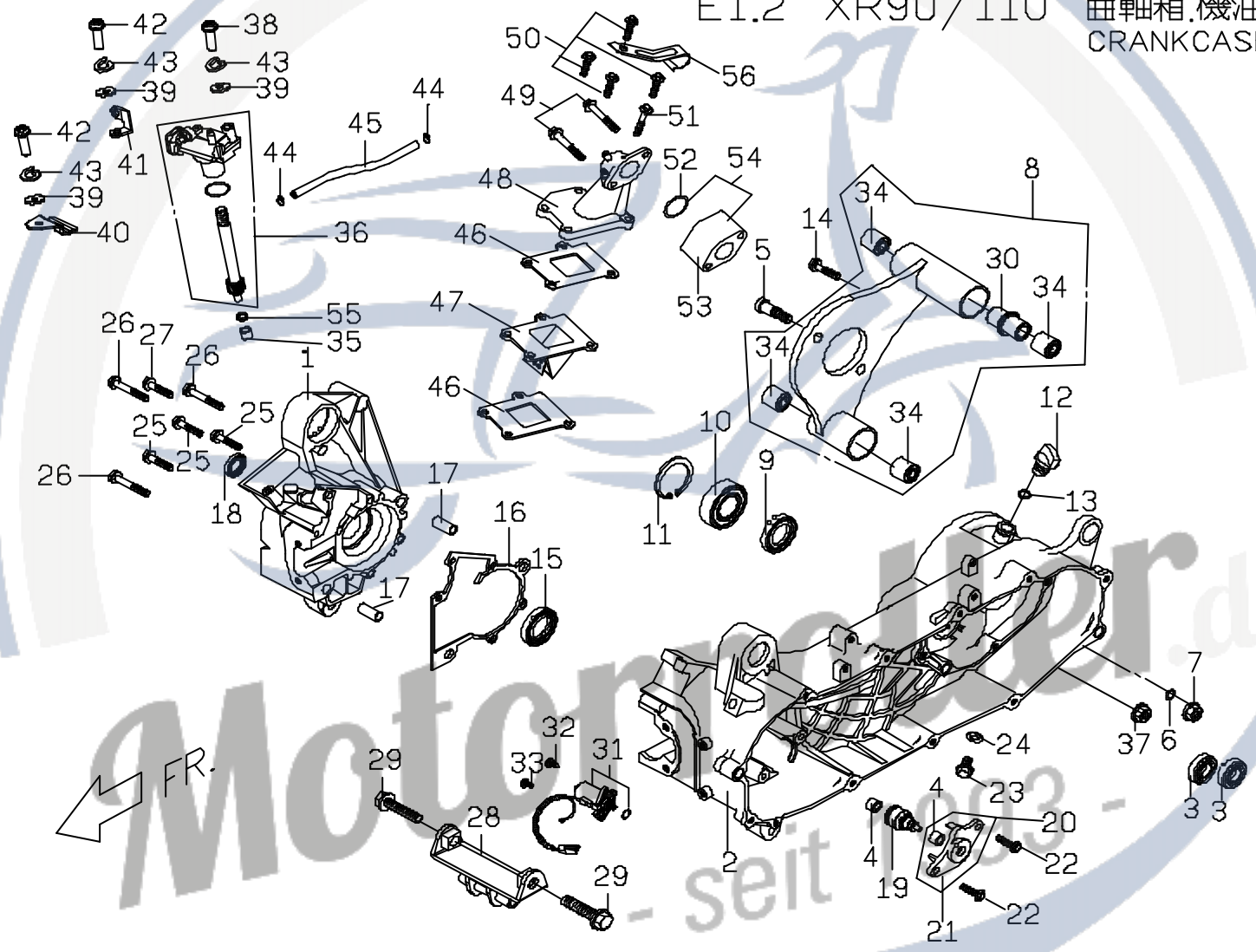


## E1.1. XR50 CRANKCASE 曲軸箱

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E1.1	27	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.1	28	X0421521000	ENGINE DAMPER	引擎襯墊		1	
E1.1	29	90191004000	HEXAGON SOCKET HEAD CAP	六角承窩螺栓		2	
E1.1	30	90191204700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.1	31	E1241001000	MOTOR COMP., STARTER	起動馬達		1	
E1.1	32	90210602000	HEXAGON FLANGE BOLT	六角承窩螺栓		2	
E1.1	33	X0486140000	RUBBER BUSH	緩衝橡膠		4	
E1.1	34	92140700001	PLAIN WASHER	耐磨墊圈		1	
E1.1	35	E1061030000	BUSH	機油泵襯套		1	
E1.1	36	P10810010001	OIL PUMP ASSY.	機油泵總成		1	
E1.1	37	P10812100000	OIL PUMP PLATE	機油泵壓板		1	
E1.1	38	90190603500	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.1	39	90190601203	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.1	40	93550500800	SPRING PIN	管束		2	
E1.1	41	P1081301000	RUBBER TUBE	機油輸送管 (OUT)		1	
E1.1	42	P1261020000	GASKET, REED VALVE	簧片閥襯墊		2	
<b>E1.1</b>	<b>43</b>	<b>P1261101000</b>	<b>REED VALVE COMP.</b>	<b>簧片閥組合</b>	<b>GENERAL</b>	<b>1</b>	
<b>E1.1</b>	<b>43</b>	<b>P12611000002</b>	<b>REED VALVE COMP.</b>	<b>簧片閥組合</b>	<b>DENMARK</b>	<b>1</b>	
E1.1	44	P12610120001	INTAKE MANIFOLD	進氣歧管	KEIHIN CARB	1	
E1.1	45	90190604500	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E1.1	46	90180602500	HEXAGON FLANGE BOLT	六角凸緣螺栓		4	
E1.1	47	92060800000	HEXAGON FLANGE NUT	六角承窩螺帽		1	
E1.1	48	95512300000	O RING	O形環		1	
E1.1	49	P12613000001	INSULATOR, ASSY., CARB.	化油器絕緣板組合		1	

E1.2 XR90/110

曲軸箱.機油泵  
CRANKCASE.OIL PUMP



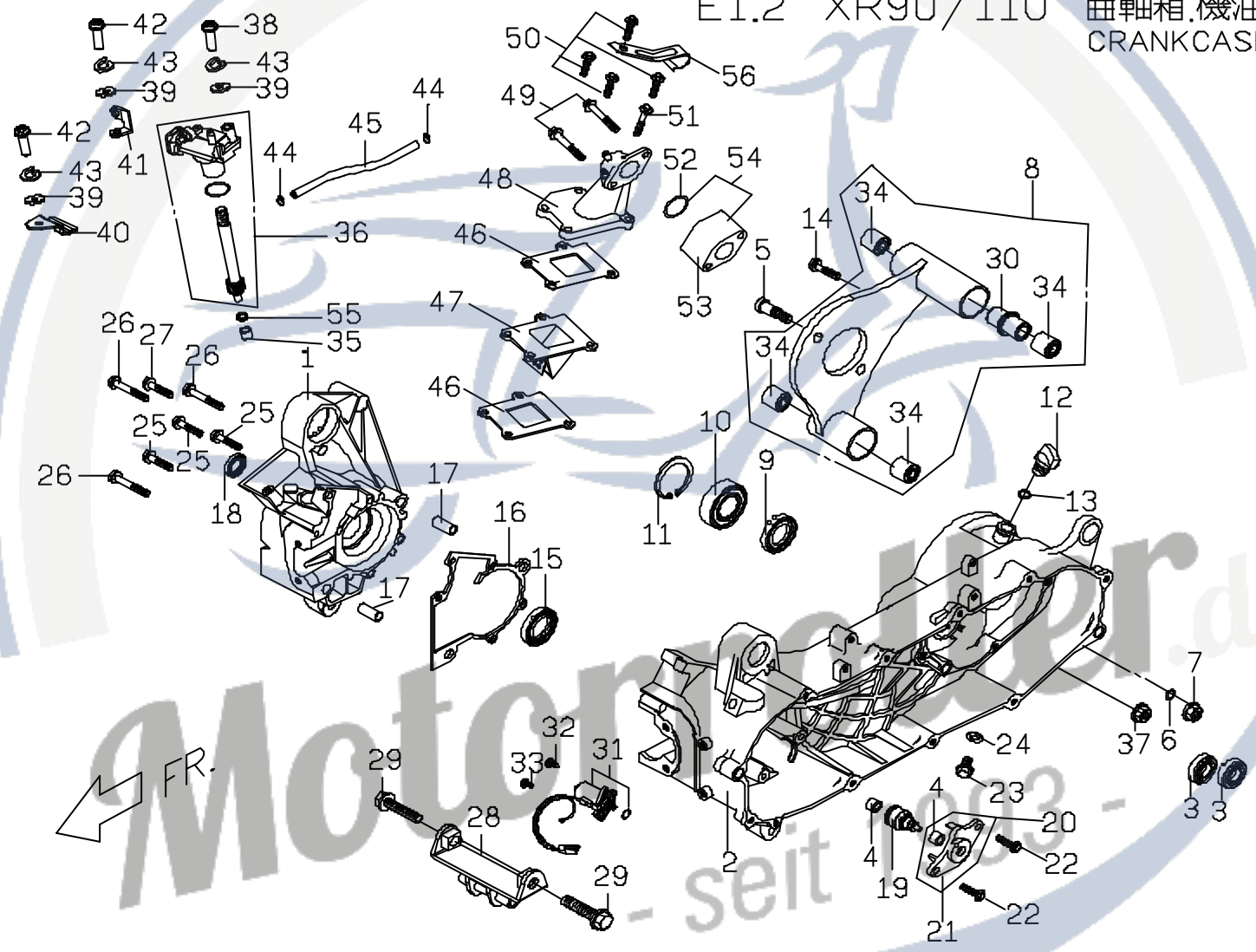
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## E1.2 XR90/110 CRANKCASE 曲軸箱

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
E1.2	01	P9061010000	RH. CRANKCASE	右曲軸箱	XR90	1	
E1.2	01	P0061010000	RH. CRANKCASE	右曲軸箱	XR110	1	
E1.2	02	P9062010000	LH. CRANKCASE	左曲軸箱	XR90	1	
E1.2	02	P00620100002	LH. CRANKCASE	左曲軸箱	XR110	1	
E1.2	03	96510620000	BALL BEARING	滾珠軸承	6200	2	
E1.2	04	E1062130000	BUSH	襯套		2	N/A
E1.2	05	X1407430000	PIVOT,RR. BRAKE SHOE	後煞車蹄樞軸		1	
E1.2	06	95510800000	O RING	O形環		1	
E1.2	07	92040800000	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E1.2	08	X0486121600	ENGINE FIXING BRACKET ASSY	引擎固定板焊接組合		1	
E1.2	09	95572540700	OIL SEAL TC TYPE	TC形油封	D40*d25*7t	1	
E1.2	10	96530620400	BALL BEARING DOUBLE SEALED	雙封滾珠軸承	6204	1	
E1.2	11	92164700000	RETAINING RING C TYPE	C形扣環		1	
E1.2	12	P1062150000	OIL BOLT	機油螺栓		1	
E1.2	13	95511300001	O RING	O形環		1	
E1.2	14	90191204700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.2	15	95572038700	OIL SEAL TC TYPE	TC形油封	D39*D20*7	1	
E1.2	16	P0061041000	CRANKCASE GASKET	曲軸箱墊片		1	
E1.2	17	93541002300	LOCK PIN	定位銷	D10*23	2	
E1.2	18	95571525700	OIL SEAL TC TYPE	TC形油封	D15*d25*7	1	
E1.2	19	E92420000001	IDLE GEAR COMP., STARTER	起動馬達惰齒輪組合		1	
E1.2	20	P1242111000	FIXED PLATE STARTER COMP.	起動離合器固定板組合		1	
E1.2	21		FIXING PLATE	固定板		1	N/A
E1.2	22	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E1.2	23	90190801200	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.2	24	92140800001	WASHER	平墊圈		1	
E1.2	25	90190604500	HEXAGON FLANGE BOLT	六角凸緣螺栓		3	
E1.2	26	90190606000	HEXAGON FLANGE BOLT	六角凸緣螺栓		3	
E1.2	27	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.2	28	X0421521000	ENGINE DAMPER	引擎襯墊		1	
E1.2	29	90191004000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E1.2	30	90191204700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	

E1.2 XR90/110

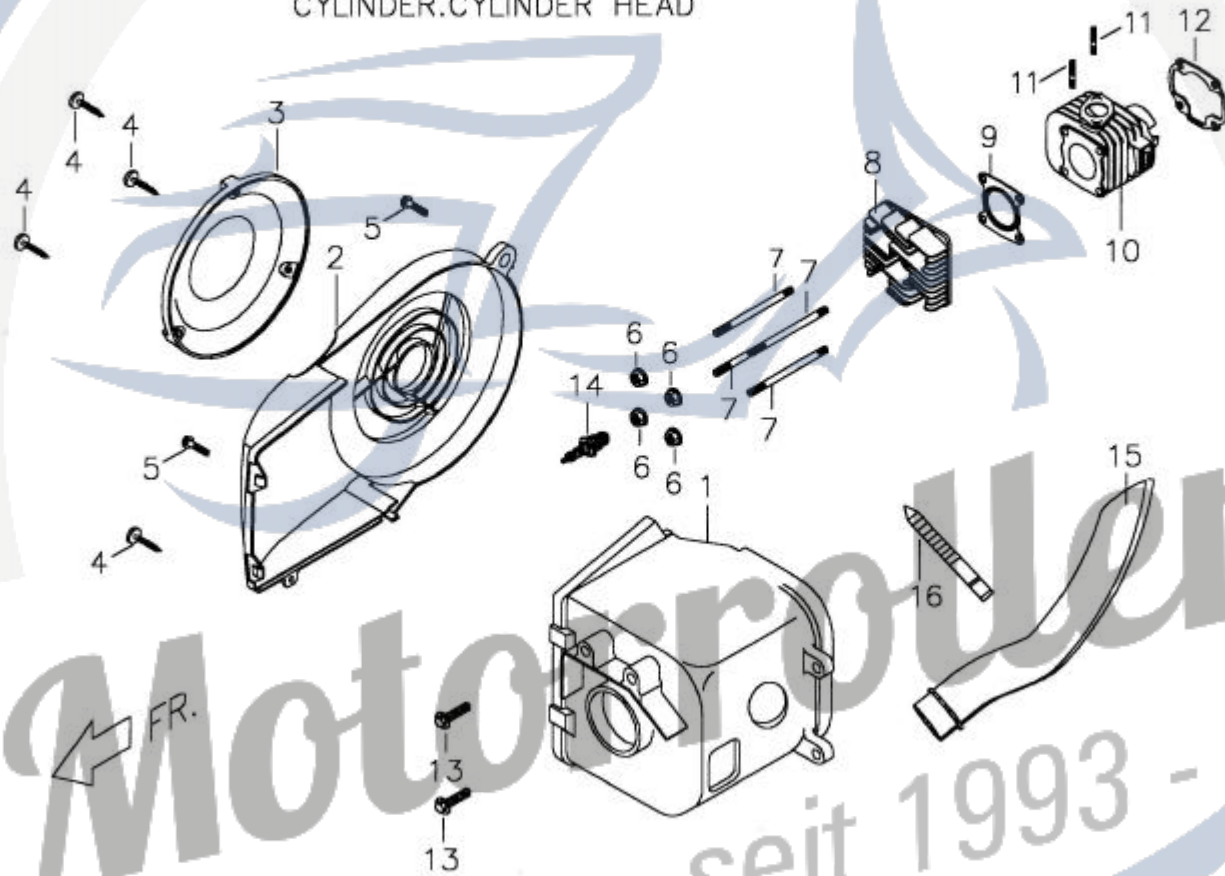
曲軸箱.機油泵  
CRANKCASE.OIL PUMP



## E1.2 XR90/110 CRANKCASE 曲軸箱

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>E1.2</b>	<b>31</b>	<b>E9241000000</b>	<b>STARTER MOTOR COMP</b>	<b>起動馬達</b>	<b>XR90</b>	<b>1</b>	
<b>E1.2</b>	<b>31</b>	<b>P0241001000</b>	<b>STARTER MOTOR COMP</b>	<b>起動馬達</b>	<b>XR110</b>	<b>1</b>	
E1.2	32	90040603000	C-R PAN HD.MACHINE SCREW	十字槽盤頭機器螺釘		1	
E1.2	33		C-R PAN HD.MACHINE SCREW	十字槽盤頭機器螺釘		1	N/A
E1.2	34	X0486140000	RUBBER BUSH	緩衝橡膠		4	
E1.2	35	E1061030000	BUSH	機油泵襯套		1	
E1.2	36	P90810010001	OIL PUMP	機油泵總成		1	
E1.2	37	92060800000	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E1.2	38	90040602001	C-R PAN HD.MACHINE SCREW	十字槽盤頭機器螺釘		1	
E1.2	39	92140600000	PLAIN WASHER	平墊圈		3	
E1.2	40	P9081211000	OIL PUMP PLATE	機油泵壓板		1	
E1.2	41	P9081201000	OIL PIMP WIRE FIXING PLATE	機油泵導線固定板		1	
E1.2	42	90190601001	C-R ROUND HD.MACHINE SCREW	十字槽圓頭機器螺釘		2	
E1.2	43	92110600000	SPRING WASAHER	彈簧墊圈		3	
E1.2	44	P1706270000	SPRING PIN	管束		2	
E1.2	45	P9081300000	RUBBER TUBE	機油輸送管 (OUT)		1	
E1.2	46	P1261020000	GASKET, REED VALVE	簧片閥襯墊		2	
<b>E1.2</b>	<b>47</b>	<b>P1261101000</b>	<b>REED VALVE COMP.</b>	<b>簧片閥組合</b>	<b>XR90</b>	<b>1</b>	
<b>E1.2</b>	<b>47</b>	<b>P0261100000</b>	<b>REED VALVE COMP.</b>	<b>簧片閥組合</b>	<b>XR110</b>	<b>1</b>	
<b>E1.2</b>	<b>48</b>	<b>P92610100001</b>	<b>INTAKE MANIFOLD</b>	<b>進氣歧管</b>	<b>XR90</b>	<b>1</b>	
<b>E1.2</b>	<b>48</b>	<b>P02610100001</b>	<b>INTAKE MANIFOLD</b>	<b>進氣歧管</b>	<b>XR110</b>	<b>1</b>	
E1.2	49	90190602700	HEXAGON FLANGE BOLT	六角凸緣螺栓	M6*27L	2	
E1.2	50	90180602500	HEXAGON FLANGE BOLT	六角凸緣螺栓	M6*25L	3	
E1.2	51	90190608001	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E1.2	52	95512300000	O RING	O形環		1	
E1.2	53		INSULLATOR, CARBURETOR	化油器絕緣板		1	N/A
E1.2	54	P12613000001	INSULLATOR, ASSY., CARB.	化油器絕緣板組合		1	
E1.2	55	92140700001	PLAIN WASHER	平墊圈		1	
E1.2	56	P1706400000	FIXING CLIP	導線夾子		1	
<b>E1.2</b>	<b>57</b>	<b>P906K010000</b>	<b>R/L CRANKCASE COMP.</b>	<b>左右曲軸箱組合</b>	<b>XR90</b>	<b>1</b>	
<b>E1.2</b>	<b>57</b>	<b>P006K010000</b>	<b>R/L CRANKCASE COMP.</b>	<b>左右曲軸箱組合</b>	<b>XR110</b>	<b>1</b>	
E1.2	58	90191204700	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	

E2.1 XR50 FAN COVER.COOLING COWL  
CYLINDER.CYLINDER HEAD

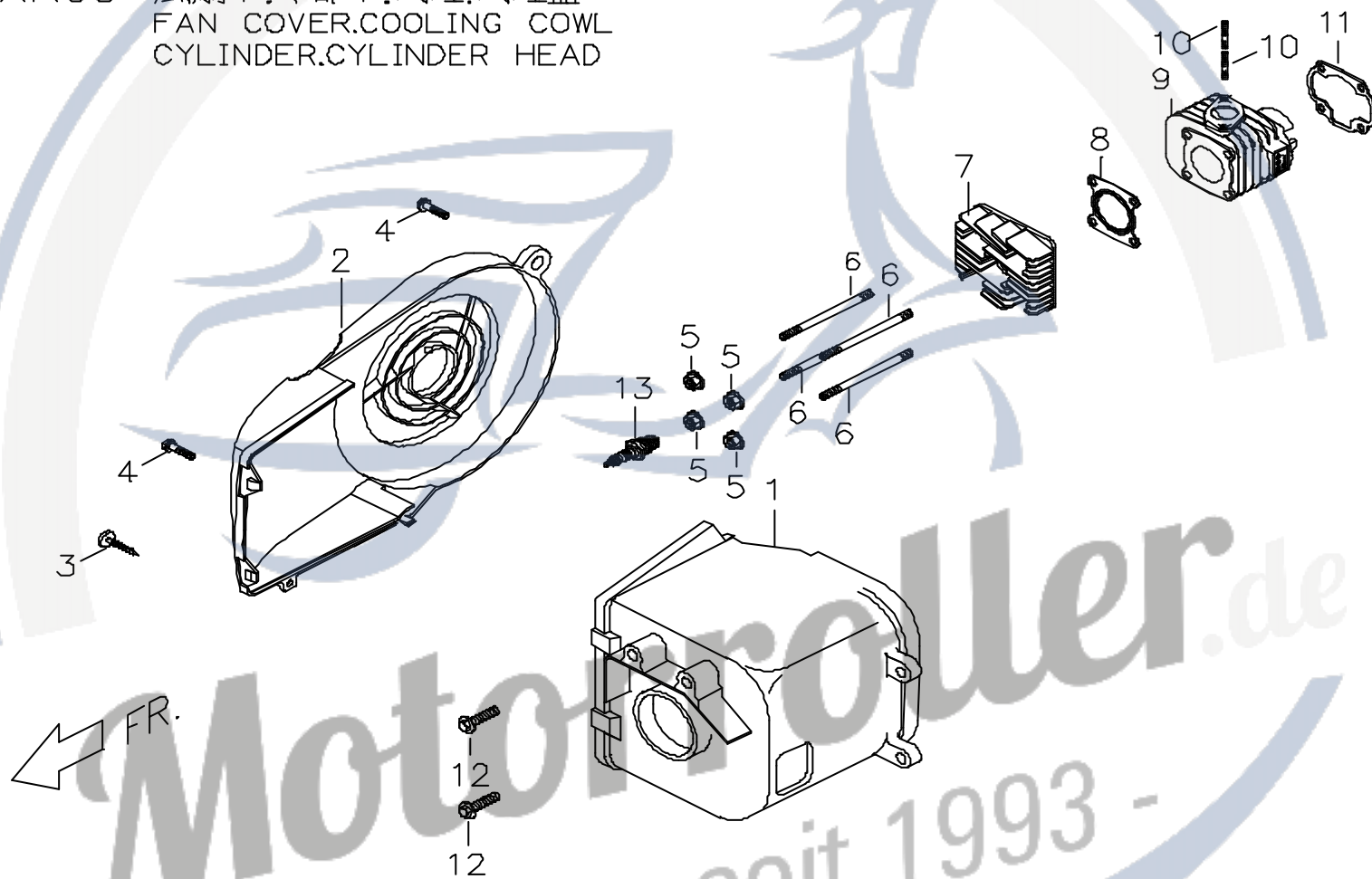




## E2.1 XR50 COOLING COVER 風扇罩/汽缸蓋

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E2.1	01	ACCORDING BOM	COOLING COWL	冷卻罩	SPECIFIED PART	1	
E2.1	01	P1042102000	COOLING COWL	冷卻罩	w/o air pipe hole	1	
E2.1	01	P10421020001	COOLING COWL	冷卻罩	with air pipe hole	1	USED WITH #15
E2.1	02	P1042001000	FAN COVER	風扇罩		1	
E2.1	03	E1042200000	FAN COVER'S COVER	風扇罩蓋		1	
E2.1	04	90110401200	CR PAN HD. TAPPING SCREW	十字槽盤頭自攻螺釘		4	
E2.1	05	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E2.1	06	92040700000	HEXAGON FLANGE NUT	六角凸緣螺帽		4	
E2.1	07	P1061050000	STUD BOLT	雙頭螺栓		4	
E2.1	08	P1065010000	CYLINDER HEAD	汽缸蓋		1	
E2.1	09	P1065110000	GASKET, CYLINDER HEAD	汽缸蓋襯墊		1	
E2.1	10	P1064010000	CYLINDER	汽缸		1	
E2.1	11	90170602602	STUD BOLT	雙頭螺栓		2	
E2.1	12	P1064110000	CYLINDER GASKET	汽缸襯墊		1	
E2.1	13	90190601200	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E2.1	14	E1222000000	IGNITION PLUG	火星塞	BP7HS	1	
E2.1	14	P12220000002	IGNITION PLUG	火星塞	EUROPE-BPR7HS	1	
E2.1	15	P1042110000	AIR PIPE	熱導風管	OPTIONAL PART	1	
E2.1	16	P1701030000	CLAMP	管束		1	

E2.2 XR90 風扇罩.冷卻罩.汽缸.汽缸蓋  
FAN COVER.COOLING COWL  
CYLINDER.CYLINDER HEAD

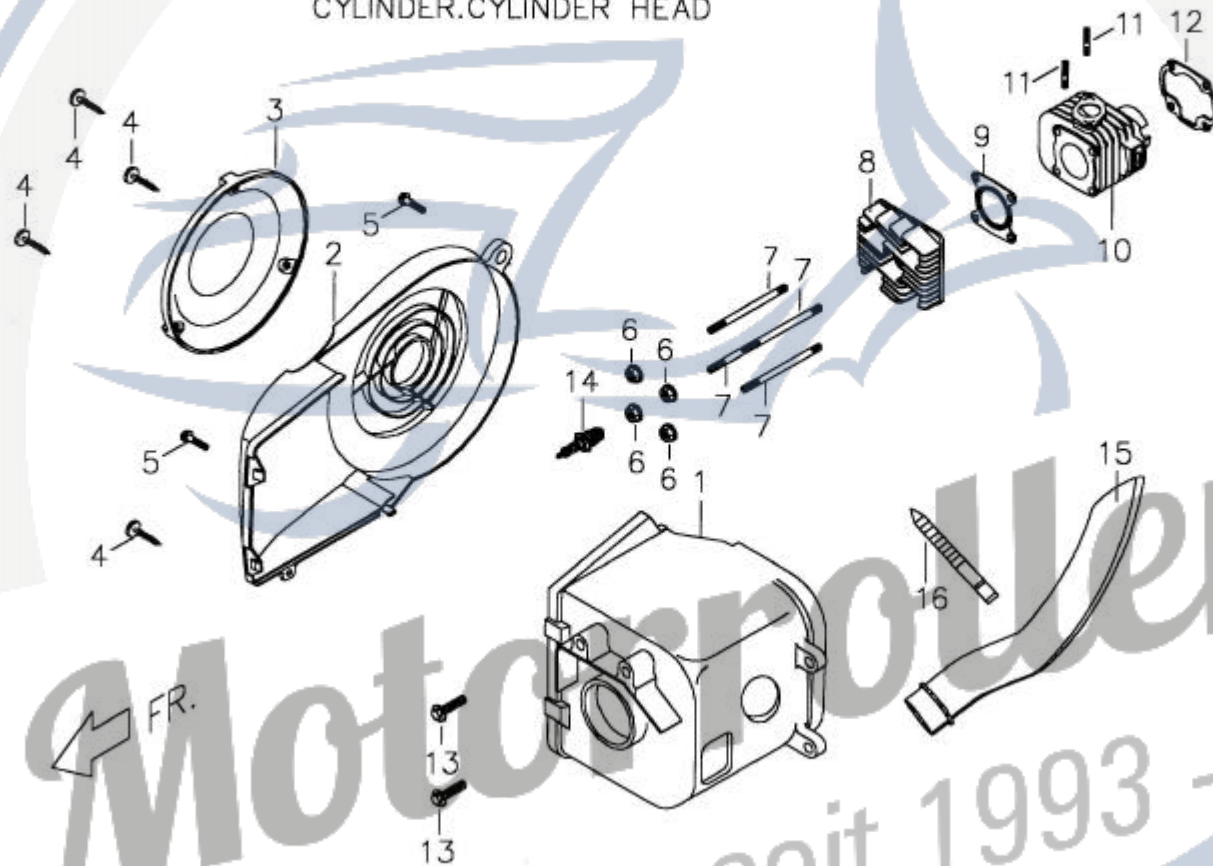


## E2.2 XR90 COOLING COVER 風扇罩/汽缸蓋

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E2.2	01	P9042101000	COOLING COWL	冷卻罩		1	
E2.2	02	P9042001000	FAN COVER	風扇罩		1	
E2.2	03	90110401200	CR PAN HD. TAPPING SCREW	十字槽盤頭自攻螺釘		1	
E2.2	04	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E2.2	05	92040700000	HEXAGON FLANGE NUT	六角凸緣螺帽		4	
E2.2	06	P1061050000	STUD BOLT	雙頭螺栓		4	
E2.2	07	P9065011000	CYLINDER HEAD	汽缸蓋		1	
E2.2	08	E9065110000	GASKET, CYLINDER HEAD	汽缸蓋襯墊		1	
E2.2	09	P9064010000	CYLINDER	汽缸		1	
E2.2	10	90170602602	STUD BOLT	雙頭螺栓		2	
E2.2	11	P9064110000	CYLINDER GASKET	汽缸襯墊		1	
E2.2	12	90190601203	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E2.2	13	E1222000000	IGNITION PLUG	火星塞	NGK BP7HS	1	

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E2.3 XR110 FAN COVER.COOLING COWL  
CYLINDER.CYLINDER HEAD



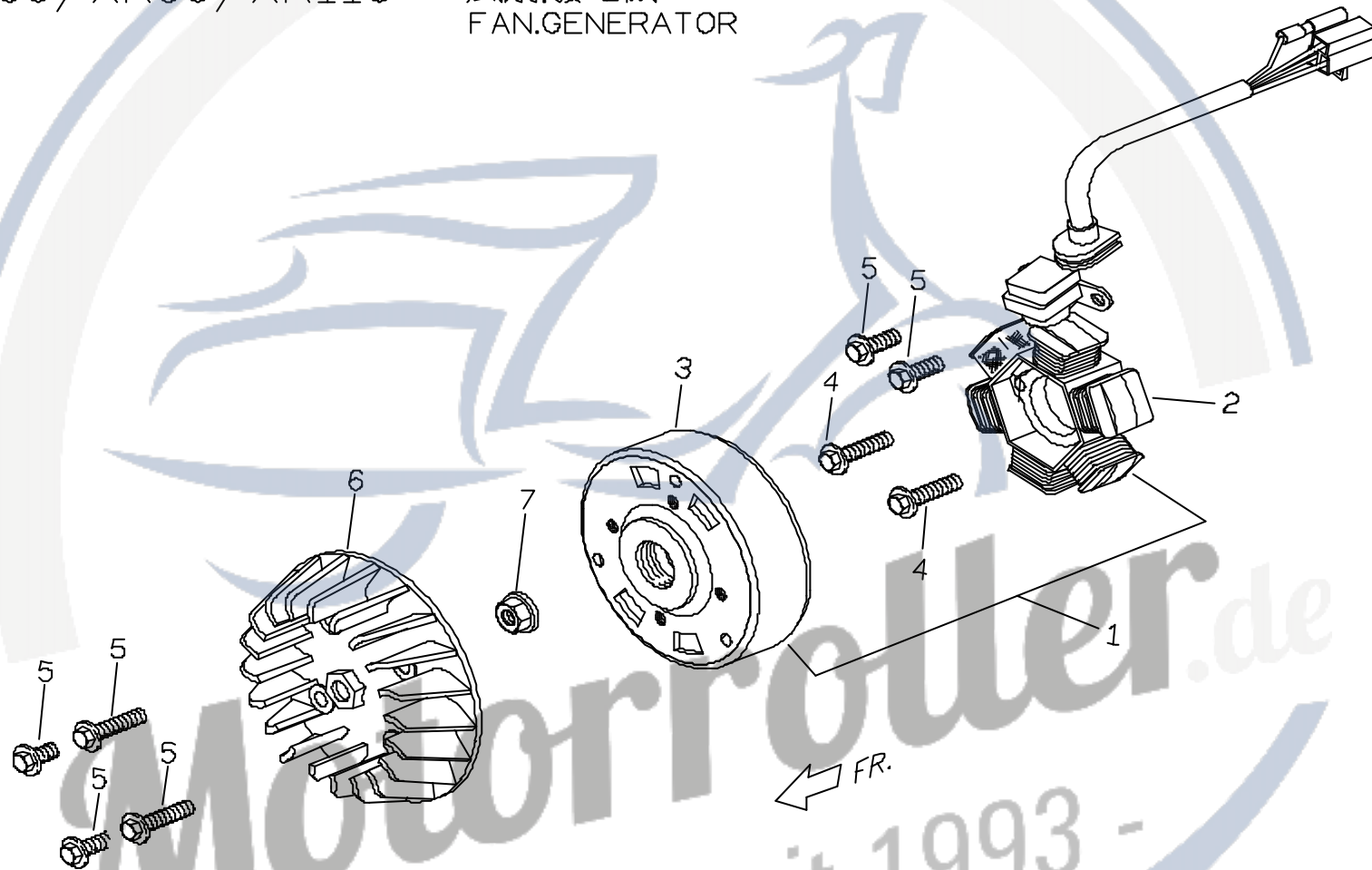
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## E2.3 XR110 COOLING COVER 風扇罩/汽缸蓋

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
<b>E2.3</b>	<b>01</b>	<b>ACCORDING BOM</b>	<b>COOLING COWL</b>	<b>冷卻罩</b>	<b>SPECIFIED PART</b>	<b>1</b>	
<b>E2.3</b>	<b>01</b>	<b>P0042101000</b>	<b>COOLING COWL</b>	<b>冷卻罩</b>	<b>w/o air pipe hole</b>	<b>1</b>	
<b>E2.3</b>	<b>01</b>	<b>P00421000001</b>	<b>COOLING COWL</b>	<b>冷卻罩</b>	<b>with air pipe hole</b>	<b>1</b>	<b>USED WITH #15</b>
E2.3	02	P0042000000	FAN COVER	風扇罩		1	
E2.3	03	90110401200	CR PAN HD. TAPPING SCREW	十字槽盤頭自攻螺釘		1	
E2.3	04	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E2.3	05	92040700000	HEXAGON FLANGE NUT	六角凸緣螺帽		4	
E2.3	06	90170713700	STUD BOLT	雙頭螺栓		4	
E2.3	07	P0065011000	CYLINDER HEAD	汽缸蓋		1	
E2.3	08	P0065110000	GASKET, CYLINDER HEAD	汽缸蓋襯墊		1	
E2.3	09	P0064011000	CYLINDER	汽缸		1	
E2.3	10	90170602602	STUD BOLT	雙頭螺栓		2	
E2.3	11	P0064110000	CYLINDER GASKET	汽缸襯墊		1	
E2.3	12	90190601203	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E2.3	13	E1222000000	IGNITION PLUG	火星塞	NGK BP7HS	1	
E2.3	13	P12220000002	IGNITION PLUG	火星塞	NGK BPR7HS	1	
E2.3	14	P0042240000	FAN COVER'S COVER	風扇罩蓋	OPTIONAL PART	1	
<b>E2.3</b>	<b>15</b>	<b>P1042110000</b>	<b>AIR PIPE</b>	<b>熱導風管</b>	<b>OPTIONAL PART</b>	<b>1</b>	
E2.3	16	P1701030000	CLAMP	管束		1	

E3 XR50/XR90/XR110

風扇.發電機  
FAN.GENERATOR



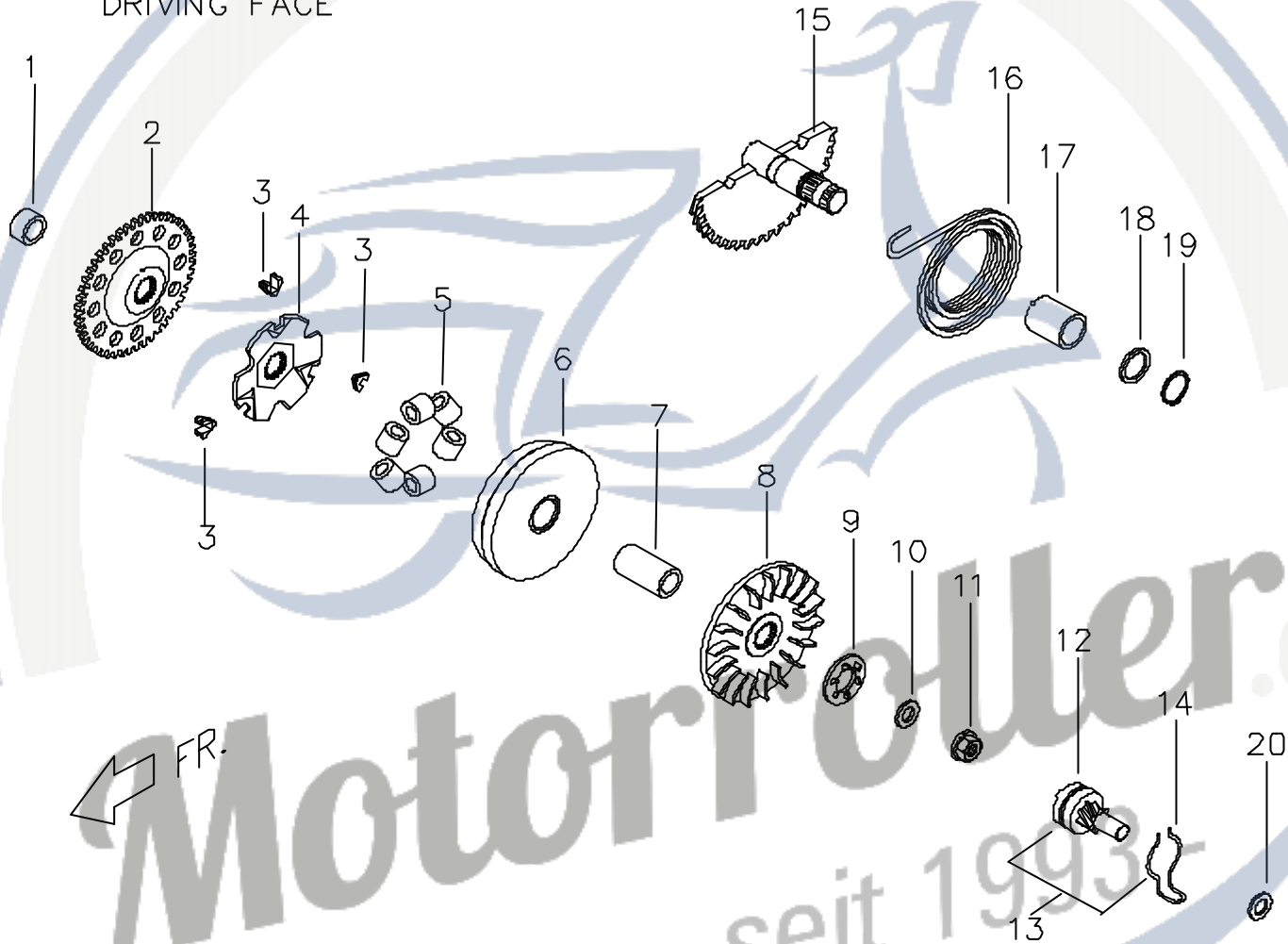
## E3. XR50/XR90/XR110 GENERATOR 發電機

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E3	01	P12210010003	AC GENERATOR ASSY.	交流磁電機總成		1	
E3	02	P12210210003	STATOR COMP.	固定子組合		1	
E3	03	P12210100003	FLYWHEEL COMP.	飛輪組合		1	
E3	04	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E3	05	90190601204	HEXAGON FLANGE BOLT	六角凸緣螺栓		6	
<b>E3</b>	<b>06</b>	<b>P1043000000</b>	FAN	風扇	<b>XR50</b>	<b>1</b>	
<b>E3</b>	<b>06</b>	<b>P9043000000</b>	FAN	風扇	<b>XR90</b>	<b>1</b>	
<b>E3</b>	<b>06</b>	<b>P0043000000</b>	FAN	風扇	<b>XR110</b>	<b>1</b>	
E3	07	92041000001	HEXAGON FLANGE NUT	六角凸緣螺帽		1	

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# E4.1 XR50

DRIVING FACE



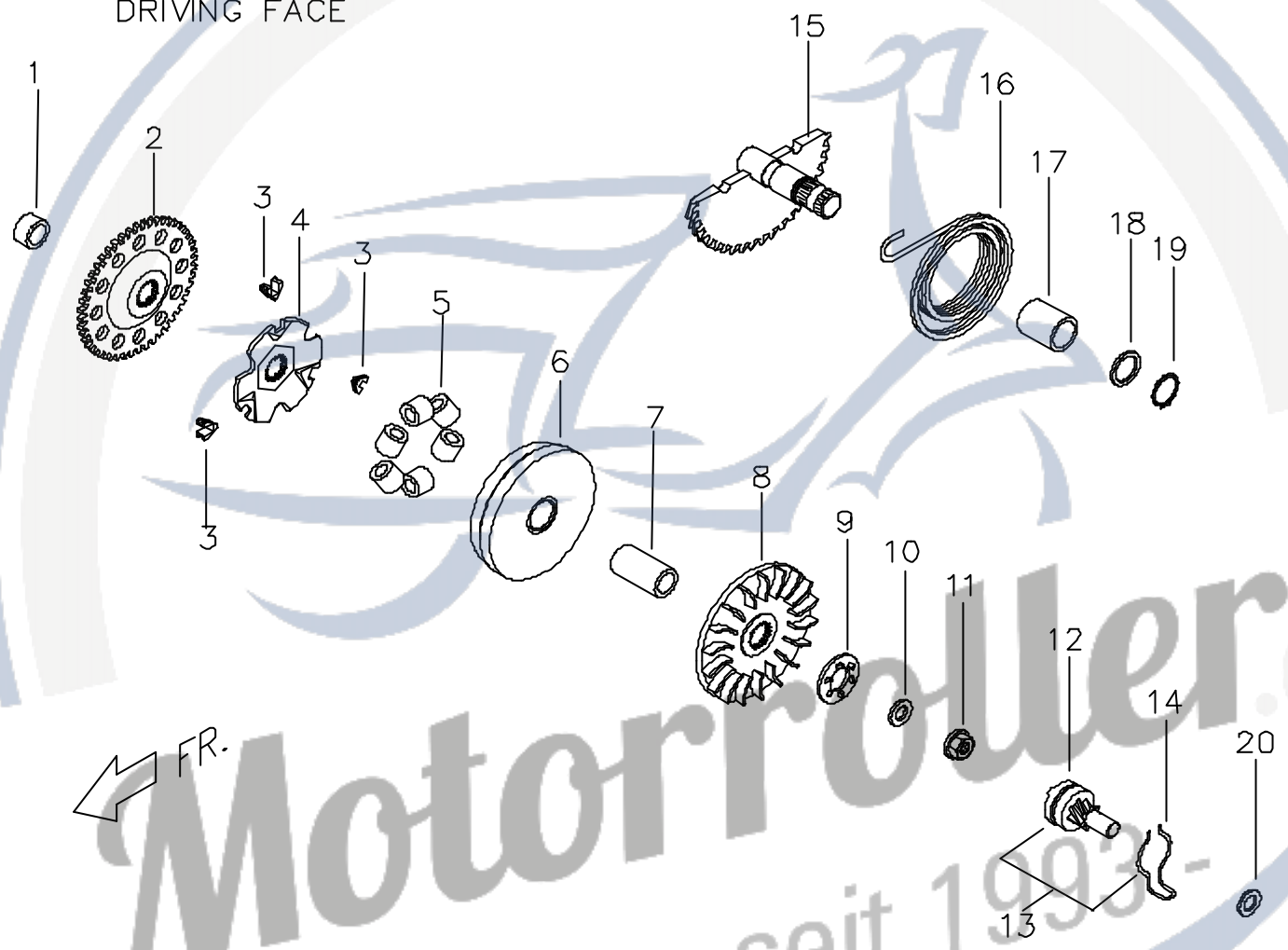
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## E4.1 XR50 DRIVING PULLEY 驅動面皮帶輪

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E4.1	01	P5242210000	SPACER	間隔套管		1	
E4.1	02	P1242200000	DRIVEN GEAR, STARTER	起動被動齒輪		1	
E4.1	03	P1121320000	SLIDE PIECE	滑件		3	
E4.1	04	P1121310000	RAMP PLATE	斜坡板		1	
E4.1	05	P5121200000	WEIGHT ROLLER COMP.	配重滾子組合	9.5g	6	
E4.1	06	P1121101000	DRIVING FACE COMP., MOVABLE	活動驅動面組合		1	
E4.1	07	P5121050000	BOSS, MOVABLE DRIVE FACE	活動驅動面輪殼	D20*L37	1	
E4.1	08	P1121060000	DRIVE FACE	驅動面		1	
E4.1	09	P1251030000	RATCHET KICK STARTER	起動棘輪		1	
E4.1	10	92141000001	PLAIN WASHER	平墊圈		1	
E4.1	11	92041000001	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E4.1	12	NA	DRIVEN GEAR , KICK STARTER	腳踏起動被動齒輪組合		1	N/A
E4.1	13	E1251000000	DRIVEN GEAR & SPRING COMP.	腳踏被動齒輪彈簧組合		1	
E4.1	14	E1251020000	SPRING, STARTER GEAR	起動齒輪磨擦彈簧		1	
E4.1	15	E1251101000	SPINDLE COMP., KICK STARTER	腳踏起動心軸組合		1	
E4.1	16	E2251110000	TORSION SPRING	扭轉彈簧		1	
E4.1	17	E1251120000	BUSH	襯套 (踏桿)		1	
E4.1	18	92141400000	PLAIN WASHER	平墊圈		1	
E4.1	19	92171400000	RETAINING RING C TYPE	C形扣環		1	
E4.1	20	92141000011	PLAIN WASHER	平墊圈	10.5*D32.5*1T	1	

E4.2 XR90/XR110  
DRIVING FACE



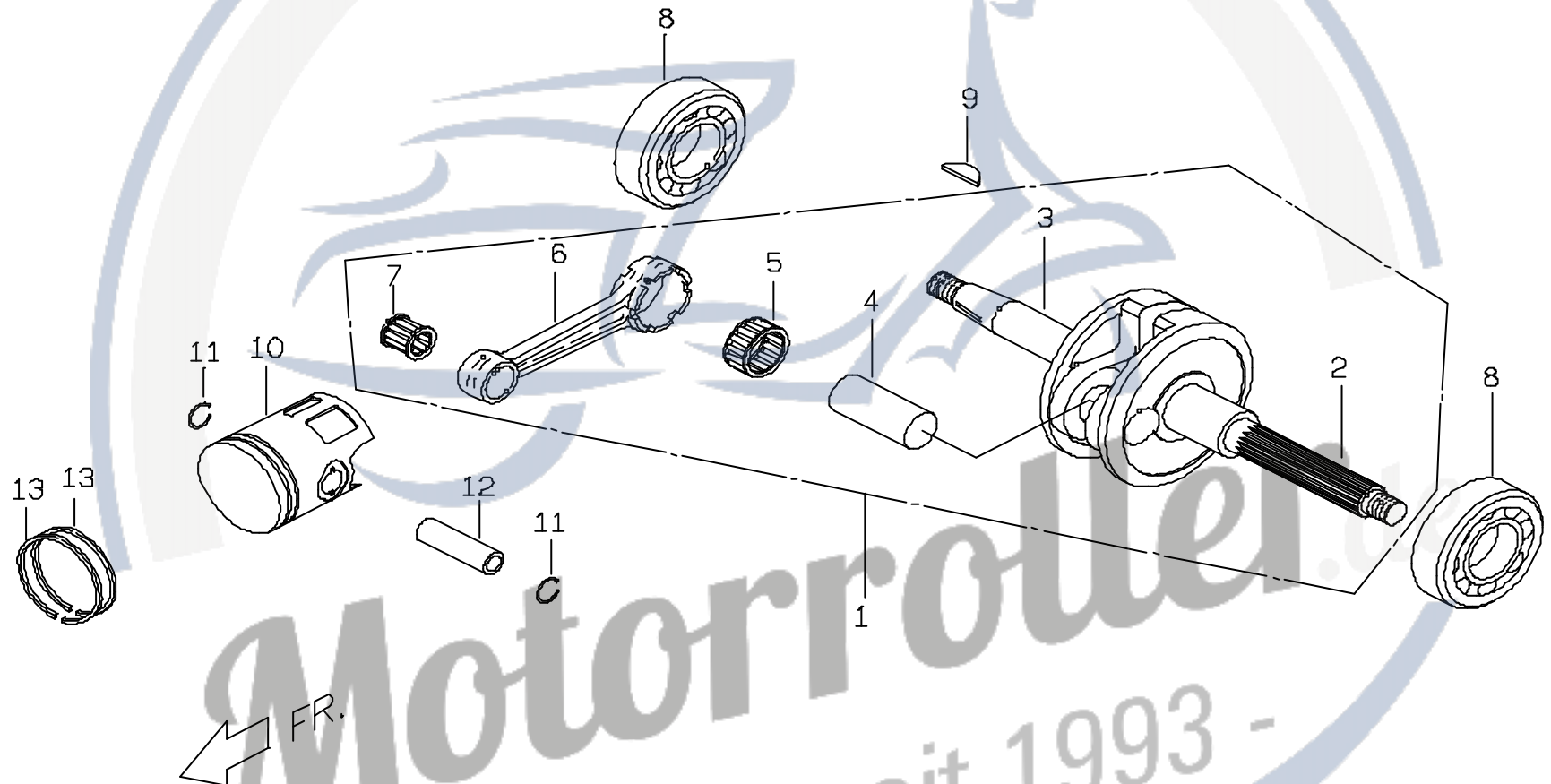
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## E4.2 XR90/XR110 DRIVING PULLEY 驅動皮帶輪

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
E4.2	01	P9242210000	SPACER	間隔套管		1	
E4.2	02	P9242201000	DRIVEN GEAR, STARTER	起動被動齒輪		1	
E4.2	03	P9121320000	SLIDE PIECE	滑件		3	
E4.2	04	P9121310000	RAMP PLATE	斜坡板		1	
<b>E4.2</b>	<b>05</b>	<b>P1121200000</b>	<b>WEIGHT ROLLER COMP.</b>	<b>配重滾子組合</b>	<b>XR90 / 9g</b>	<b>6</b>	
<b>E4.2</b>	<b>05</b>	<b>P11212000003</b>	<b>WEIGHT ROLLER COMP.</b>	<b>配重滾子組合</b>	<b>XR110 / 10g</b>	<b>6</b>	
E4.2	06	P9121101000	DRIVING FACE COMP., MOVABLE	活動驅動面組合		1	
E4.2	07	P9121050000	BOSS, MOVABLE DRIVE FACE	活動驅動面輪殼		1	
E4.2	08	P9121060000	DRIVE FACE	驅動面		1	
E4.2	09	P9251030000	RATCHET KICK STARTER	起動棘輪		1	
E4.2	10	92141000001	PLAIN WASHER	平墊圈		1	
E4.2	11	92041000001	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
<b>E4.2</b>	<b>12</b>	<b>NA</b>	<b>DRIVEN GEAR , KICK STARTER</b>	<b>腳踏起動被動齒輪組合</b>	<b>XR90</b>	<b>1</b>	<b>N/A</b>
<b>E4.2</b>	<b>12</b>	<b>NA</b>	<b>DRIVEN GEAR , KICK STARTER</b>	<b>腳踏起動被動齒輪組合</b>	<b>XR110</b>	<b>1</b>	<b>N/A</b>
<b>E4.2</b>	<b>13</b>	<b>E1251000000</b>	<b>DRIVEN GEAR &amp; SPRING COMP.</b>	<b>腳踏被動齒輪彈簧組合</b>	<b>XR90</b>	<b>1</b>	
<b>E4.2</b>	<b>13</b>	<b>P0251000000</b>	<b>DRIVEN GEAR &amp; SPRING COMP.</b>	<b>腳踏被動齒輪彈簧組合</b>	<b>XR110</b>	<b>1</b>	
E4.2	14	E1251020000	SPRING, STARTER GEAR	起動齒輪磨擦彈簧		1	
<b>E4.2</b>	<b>15</b>	<b>E1251101000</b>	<b>SPINDLE COMP., KICK STARTER</b>	<b>腳踏起動心軸組合</b>	<b>XR90</b>	<b>1</b>	
<b>E4.2</b>	<b>15</b>	<b>P0251100000</b>	<b>SPINDLE COMP., KICK STARTER</b>	<b>腳踏起動心軸組合</b>	<b>XR110</b>	<b>1</b>	
E4.2	16	E2251110000	TORSION SPRING	扭轉彈簧		1	
E4.2	17	E1251120000	BUSH	襯套 (踏桿)		1	
E4.2	18	92141400000	PLAIN WASHER	平墊圈		1	
E4.2	19	92171400000	RETAINING RING C TYPE	C形扣環		1	
E4.2	20	92141000011	PLAIN WASHER	平墊圈	10.5*D32.5*1T	1	

E5.1 XR50 曲柄軸.活塞  
CRANKSHAFT,PISTON



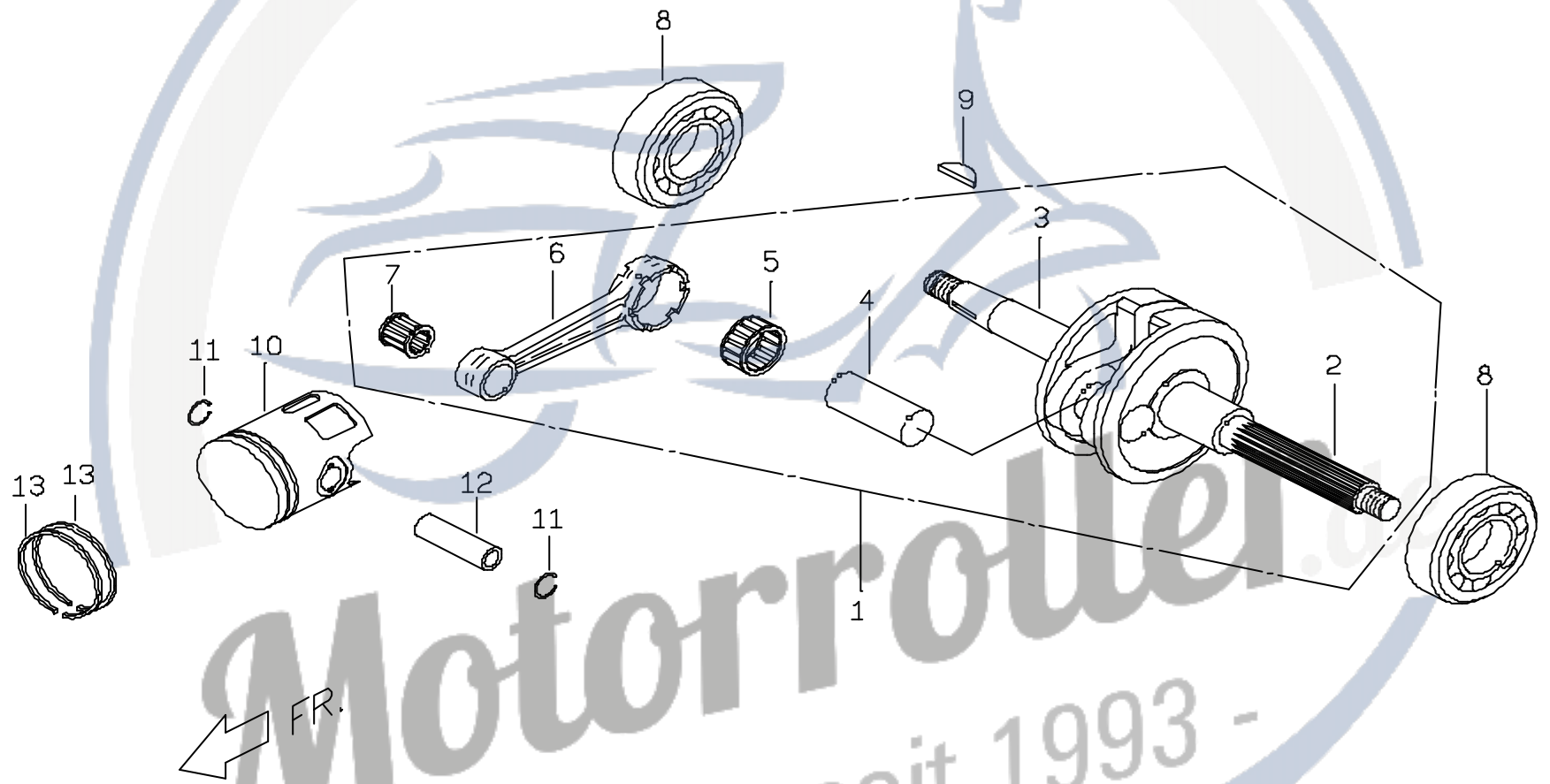
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## E5.1 XR50 CRANKSHAFT 曲柄軸總成

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
E5.1	01	P1066000000	CRANKSHAFT COMP.	曲柄軸組合		1	
E5.1	02	NA	LH., CRANKSHAFT	左曲柄軸		1	N/A
E5.1	03	NA	RH., CRANKSHAFT	右曲柄軸		1	N/A
E5.1	04	P1066030000	CRANK PIN	曲軸銷		1	
E5.1	05	96590162200	BEARING CAGE	籠式滾針軸承		1	
E5.1	06	P1066120000	CONNECTING ROD	連桿		1	
E5.1	07	96601001400	BEARING CAGE	籠式滾針軸承		1	
E5.1	08	E1062100000	BALL BEARING	滾珠軸承	SC04A50	2	
E5.1	09	93530302400	WOODEUFF KEY	半圓鍵		1	
E5.1	10	P1067010000	PISTON	活塞		1	
E5.1	11	E1067150000	CLIP, PISTON PIN	活塞銷夾		2	
E5.1	12	P1067110000	PISTON PIN	活塞銷		1	
E5.1	13	E10673100001	PISTON RING	活塞環		2	

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E5.2 XR90 曲柄軸、活塞  
CRANKSHAFT, PISTON



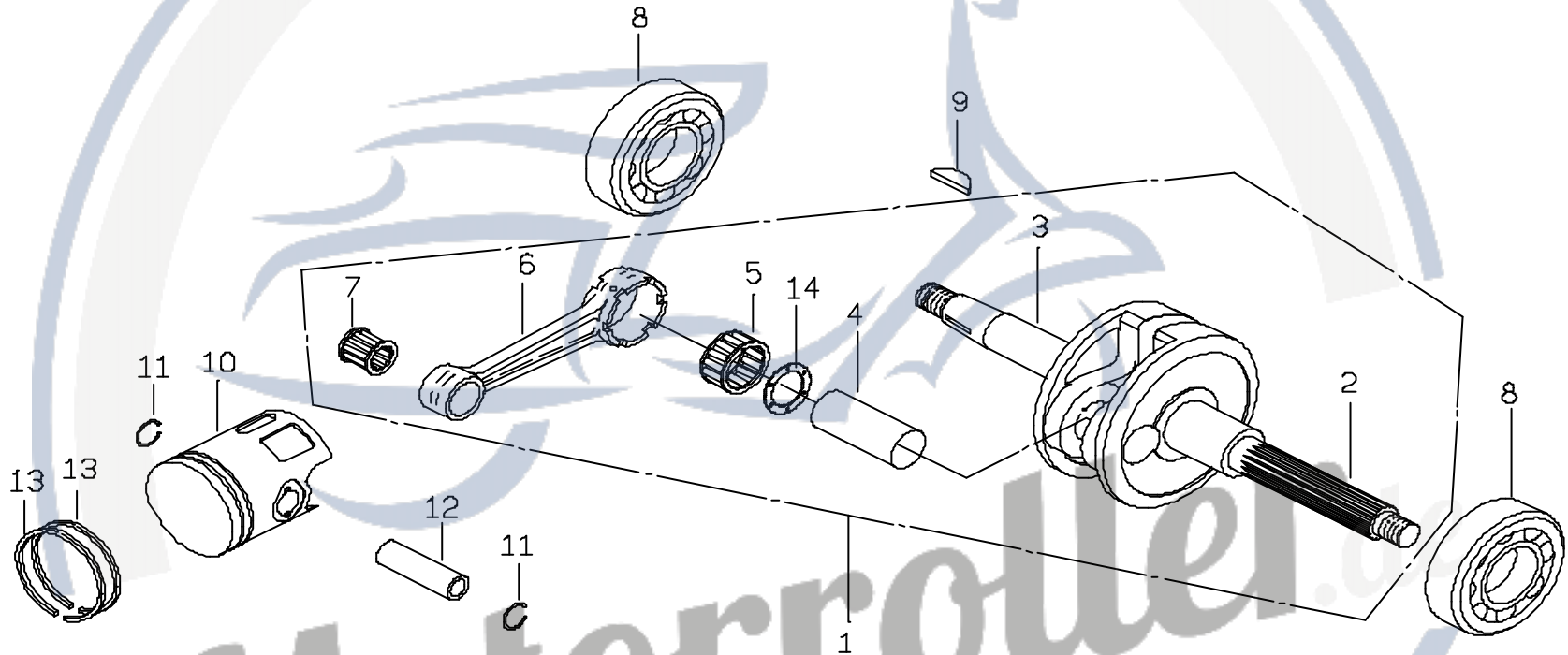
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## E5.2 XR90 CRANKSHAFT 曲柄軸

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
E5.2	01	P9066000000	CRANKSHAFT COMP.	曲柄軸組合		1	
E5.2	02		LH., CRANKSHAFT	左曲柄軸		1	N/A
E5.2	03		RH., CRANKSHAFT	右曲柄軸		1	N/A
E5.2	04	E9066030000	CRANK PIN	曲軸銷		1	
E5.2	05	96590182400	BEARING CAGE	籠式滾針軸承		1	
E5.2	06	E9066120000	CONNECTING ROD	連桿		1	
E5.2	07	96600121500	BEARING CAGE	籠式滾針軸承		1	
E5.2	08	E1062100000	BALL BEARING	滾珠軸承	SC04A50	2	
E5.2	09	93530302400	WOODEUFF KEY	半圓鍵		1	
E5.2	10	E90670100001	PISTON	活塞		1	
E5.2	11	E9067150000	CLIP, PISTON PIN	活塞銷夾		2	
E5.2	12	E9067110000	PISTON PIN	活塞銷		1	
E5.2	13	E9067310000	PISTON RING	活塞環		2	

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E5.3 XR110 曲柄軸.活塞  
CRANKSHAFT.PISTON



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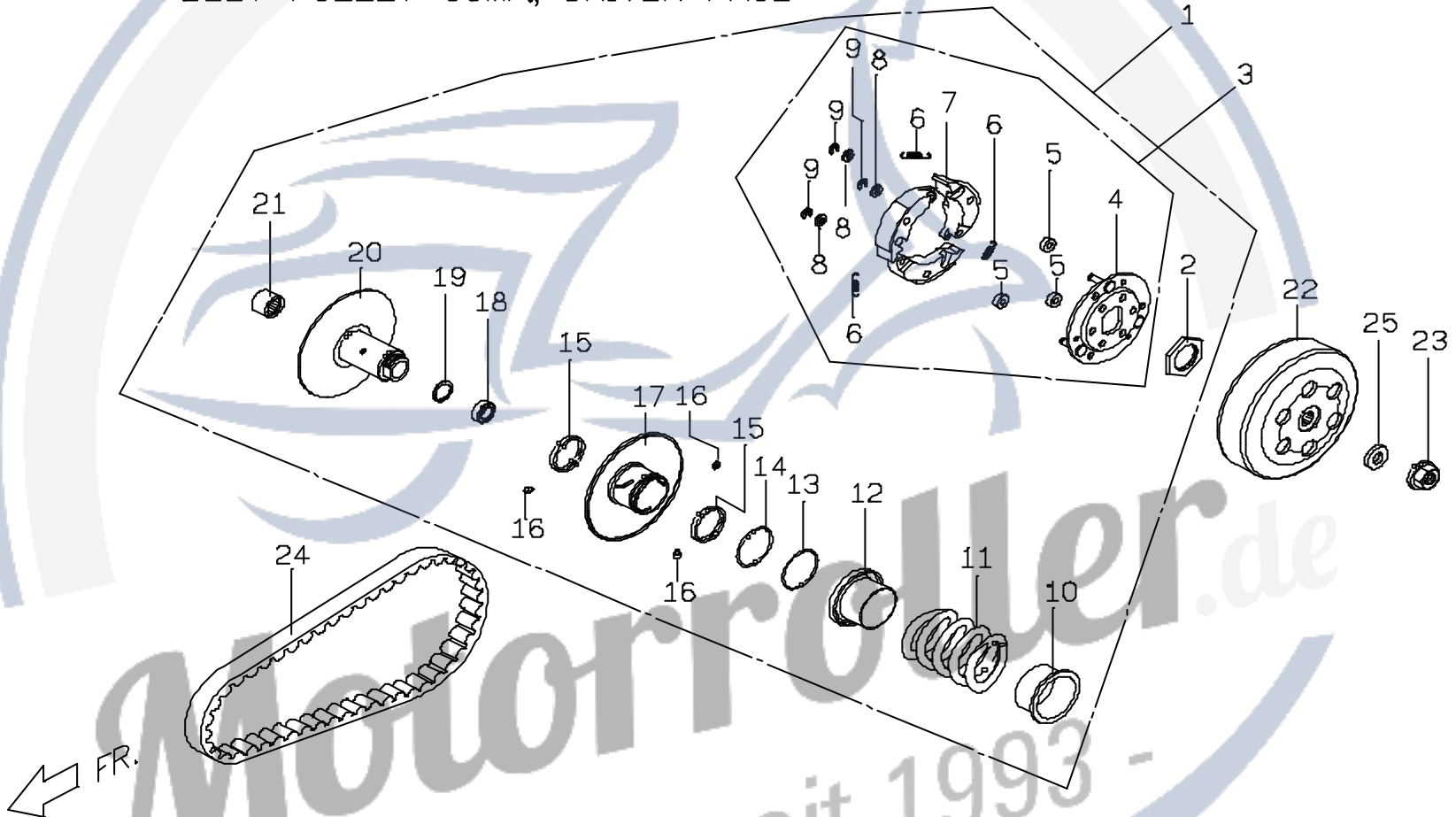


## E5.3 XR110 CRANKSHAFT 曲柄軸

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E5.3	01	X0066000000	CRANKSHAFT COMP.	曲柄軸組合		1	
E5.3	02		LH., CRANKSHAFT	左曲柄軸		1	N/A
E5.3	03		RH., CRANKSHAFT	右曲柄軸		1	N/A
E5.3	04	E9066030000	CRANK PIN	曲軸銷		1	
E5.3	05	96590182400	BEARING CAGE ,NEEDLE	籠式滾針軸承		1	
E5.3	06	P0066110000	CONNECTING ROD	連桿		1	
E5.3	07	96600141800	BEARING CAGE ,NEEDLE	籠式滾針軸承		1	
E5.3	08	96510620500	BALL BEARING	滾珠軸承		2	
E5.3	09	93530302400	WOODEUFF KEY	半圓鍵		1	
E5.3	10	P0067011000	PISTON	活塞		1	
E5.3	11	P0067150000	CLIP, PISTON PIN	活塞銷夾		2	
E5.3	12	P0067110000	PISTON PIN	活塞銷		1	
E5.3	13	P0067310000	PISTON RING	活塞環		2	
E5.3	14	E9066130000	SROULDER,WASHER	凸肩墊圈		2	

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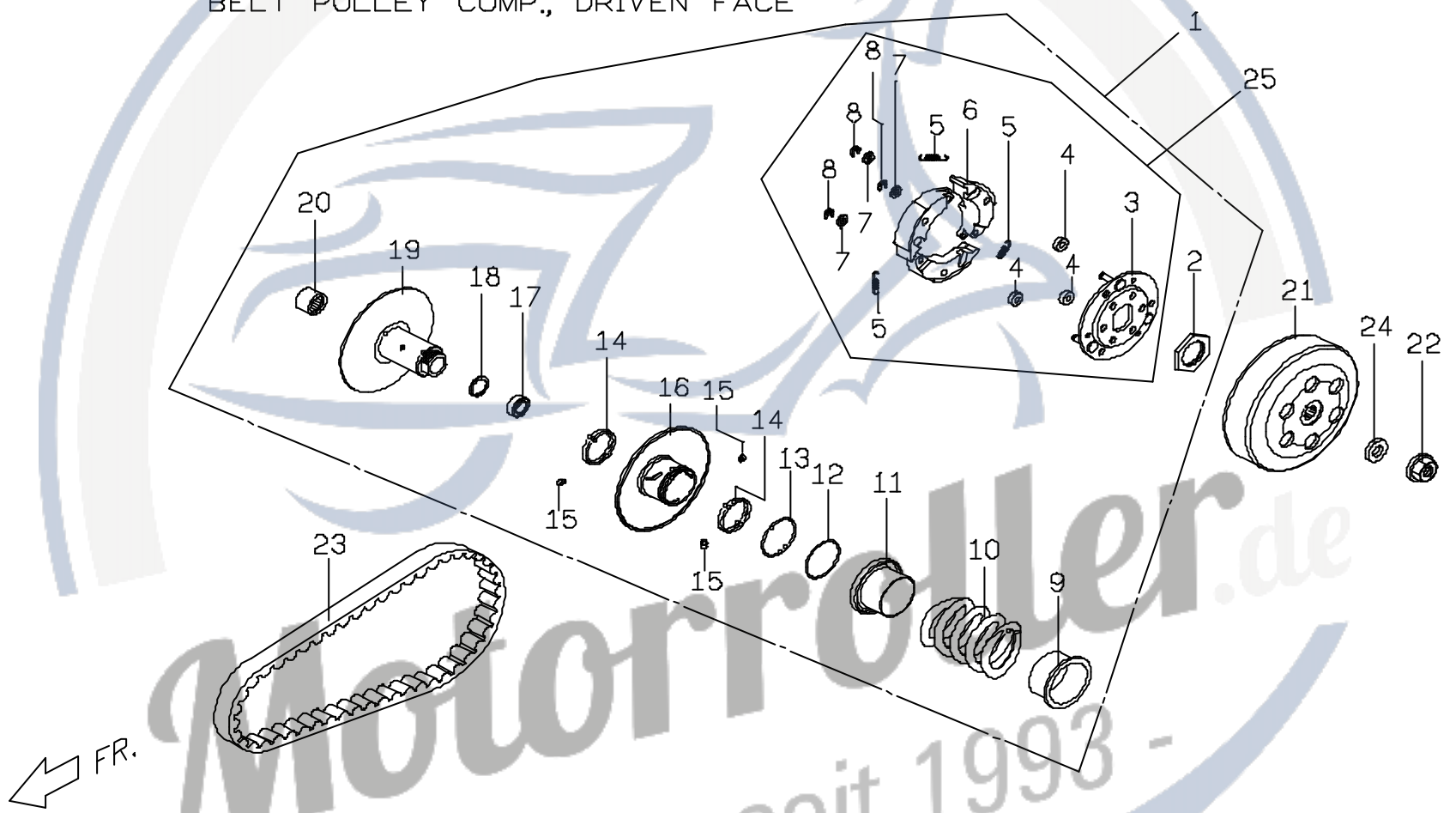
E6.1 XR50 被驅動面皮帶輪組合  
BELT PULLEY COMP., DRIVEN FACE



## E6.1 XR50 DRIVEN PULLEY 被驅動面皮帶輪

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E6.1	01	P1123701000	DRIVEN FACE BELT PULLEY	被驅動面皮帶輪組合		1	
E6.1	02	P1123410000	NUT	特殊螺帽		1	
E6.1	03	P1123601000	DRIVE PLATE COMP	驅動板組合		1	
E6.1	04	P1123300000	BODY COMP., DRIVE PLATE	驅動板本體組合		1	
E6.1	05	P1123420000	DAMPER RUBBER, CLUTCH	離合器阻尼橡膠		3	
E6.1	06	P1123430000	SPRING, CLUTCH	離合器彈簧		3	
E6.1	07	P1123441000	WEIGHT CLUTCH	離合器比重		3	
E6.1	08	92140600008	PLAIN WASHER	平墊圈		3	
E6.1	09	92180500000	RETAINING RING E TYPE	E型扣環		3	
E6.1	10	P1123330000	COLLAR SPRING	彈簧套筒		1	
E6.1	11	P1123520000	SPRING, DRIVEN FACE	被驅動面彈簧		1	
E6.1	12	P1123530000	SEALED SOCKET	密封套筒		1	
E6.1	13	95513600000	O RING	O形環		1	
E6.1	14	95514000001	O RING	O形環		1	
E6.1	15	95593439300	OIL SEAL G TYPE	G型油封		2	
E6.1	16	P1123240000	PIN, GUIDE ROLLER	導滾銷		3	
E6.1	17	P1123210000	MOVABLE DRIVEN FACE BODY	活動被驅動面本體組合		1	
E6.1	18	96520690100	DEEP GROOVE BALL BEARING	單封深槽滾珠軸承	24*12*6	1	
E6.1	19	92162400000	RETAINING RING C TYPE	C形扣環		1	
E6.1	20	P1123110000	BODY COMP., DRIVEN FACE	被驅動面本體組合		1	
E6.1	21	E1123140000	NEEDLE BEARING	滾針軸承		1	
E6.1	22	P1123510000	OUTER BODY COMP., CLUTCH	離合器外套組合		1	
E6.1	23	92041000001	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E6.1	24	P1122000000	BELT	皮帶		1	
E6.1	25	92141000001	PLAIN WASHER	平墊圈		1	

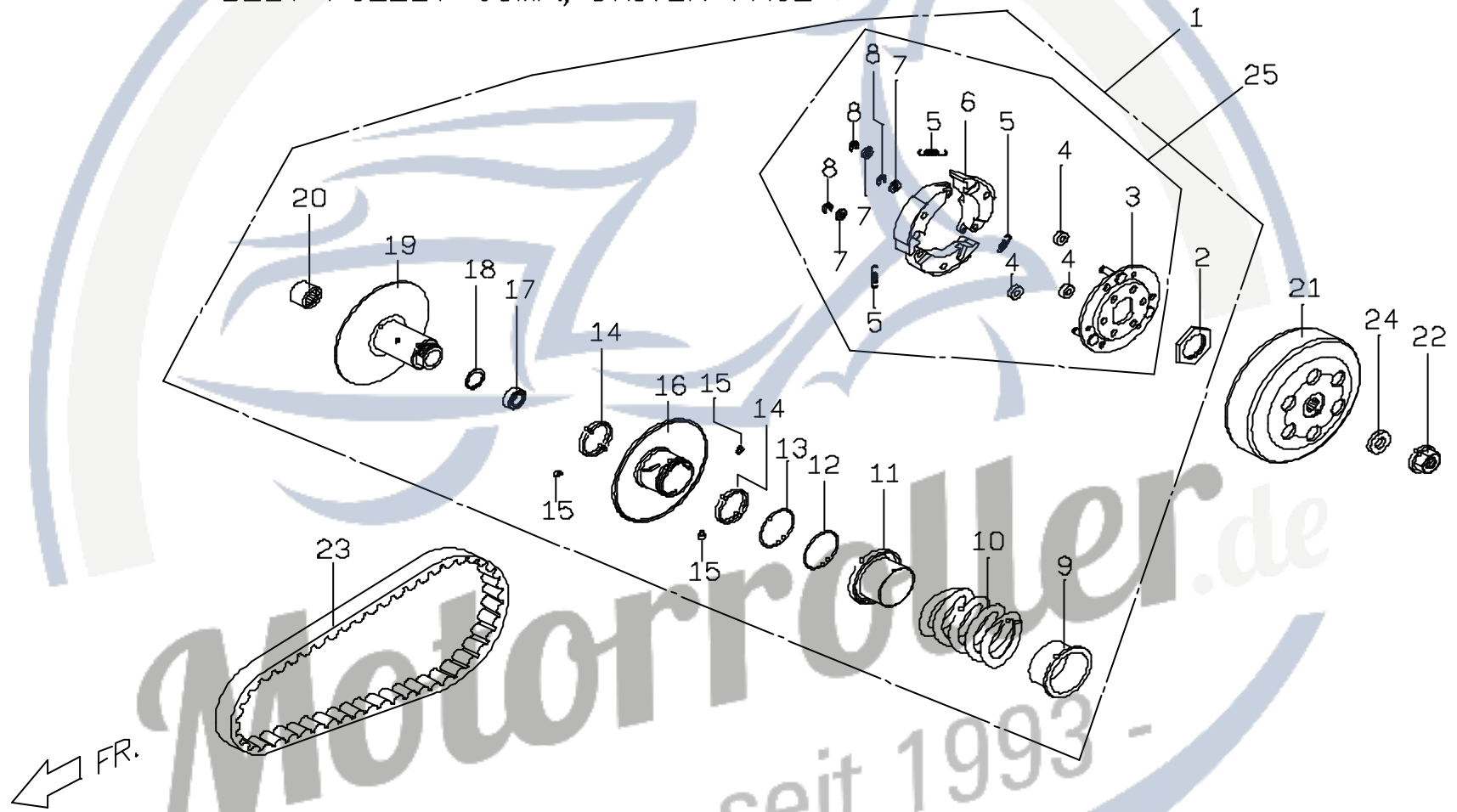
E6.2 XR90 被驅動面皮帶輪組合  
BELT PULLEY COMP., DRIVEN FACE



## E6.2 XR90 ENGINE DRIVEN PULLEY 被動皮帶輪

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E6.2	01	P9123702000	DRIVEN FACE BELT PULLEY	被驅動面皮帶輪組合		1	
E6.2	02	P9123410000	NUT	特殊螺帽		1	
E6.2	03	P9123300000	BODY COMP., DRIVE PLATE	驅動板本體組合		3	
E6.2	04	P9123420000	DAMPER RUBBER, CLUTCH	離合器阻尼橡膠		3	
E6.2	05	P91234300001	SPRING, CLUTCH	離合器彈簧		3	
E6.2	06	P9123441000	WEIGHT CLUTCH	離合器比重		3	
E6.2	07	92140600008	PLAIN WASHER	平墊圈		3	
E6.2	08	92180500000	RETAINING RING E TYPE	E型扣環		1	
E6.2	09	P9123330000	COLLAR SPRING	彈簧套筒		1	
E6.2	10	P9123520000	SPRING, DRIVEN FACE	被驅動面彈簧		1	
E6.2	11	P9123530000	SEALED SOCKET	密封套筒		1	
E6.2	12	95513600000	O RING	O形環		1	
E6.2	13	95514000001	O RING	O形環		2	
E6.2	14	95593439300	OIL SEAL G TYPE	G型油封		3	
E6.2	15	P9123240000	PIN, GUIDE ROLLER	導滾銷		1	
E6.2	16	P9123210000	MOVABLE DRIVEN FACE BODY	活動被驅動面本體組合		1	
E6.2	17	96520690100	DEEP GROOVE BALL BEARING	單封深槽滾珠軸承	(24*12*6)	1	
E6.2	18	92162400000	RETAINING RING C TYPE	C形扣環		1	
E6.2	19	P9123110000	BODY COMP., DRIVEN FACE	被驅動面本體組合		1	
E6.2	20	E1123140000	NEEDLE BEARING	滾針軸承		1	
E6.2	21	P9123510000	OUTER BODY COMP., CLUTCH	離合器外套組合		1	
E6.2	22	92041000001	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E6.2	23	P9122000000	BELT	皮帶		1	
E6.2	24	92141000001	PLAIN WASHER	平墊圈		1	
E6.2	25	P9123602000	DRIVE PLATE COMP	驅動板組合		1	

E6.3 XR110 被驅動面皮帶輪組合  
BELT PULLEY COMP., DRIVEN FACE

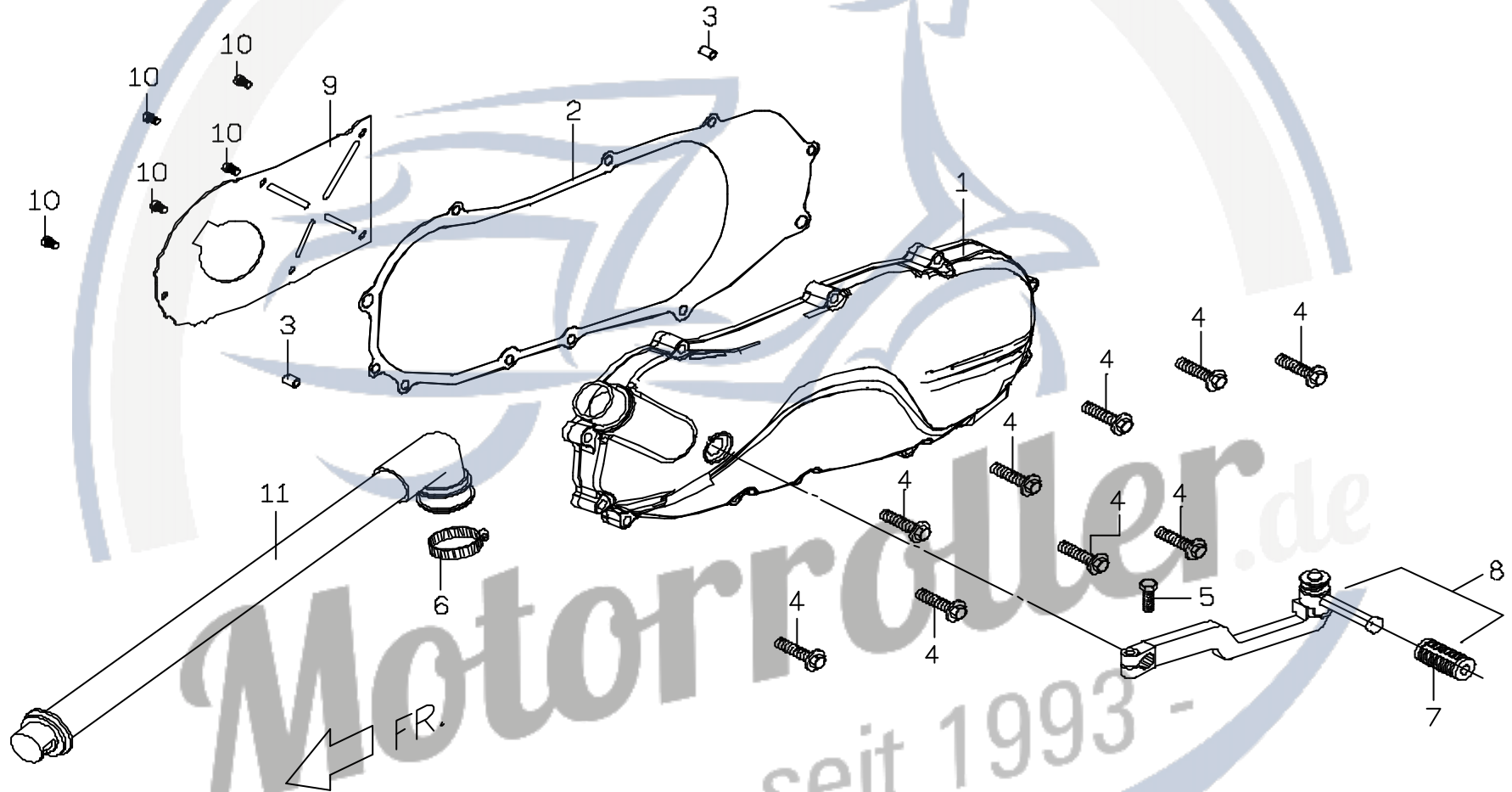


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## E6.3 XR110 DRIVEN PULLEY 被動皮帶輪

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E6.3	01	P0123703000	DRIVEN FACE BELT PULLEY	被驅動面皮帶輪組合		1	
E6.3	02	P9123410000	NUT	特殊螺帽		1	
E6.3	03	C1123300000	BODY COMP., DRIVE PLATE	驅動板本體組合		1	
E6.3	04	C1123420000	DAMPER RUBBER, CLUTCH	離合器阻尼橡膠		3	
E6.3	05	C1123430000	SPRING, CLUTCH	離合器彈簧		3	
E6.3	06	P0123440000	WEIGHT CLUTCH	離合器比重		3	
E6.3	07	92140600008	PLAIN WASHER	平墊圈		3	
E6.3	08	92180700000	RETAINING RING E TYPE	E型扣環		3	
E6.3	09	C1123330000	COLLAR SPRING	彈簧套筒		1	
E6.3	10	P01235200001	SPRING, DRIVEN FACE	被驅動面彈簧		1	
E6.3	11	P9123531000	SEALED SOCKET	密封套筒		1	
E6.3	12	95513000000	O RING	O形環		1	
E6.3	13	95514000001	O RING	O形環		1	
E6.3	14	95593439300	OIL SEAL G TYPE	G型油封		2	
E6.3	15	P9123240000	PIN, GUIDE ROLLER	導滾銷		3	
E6.3	16	P9123210000	MOVABLE DRIVEN FACE BODY	活動被驅動面本體組合		1	
E6.3	17	96520690100	DEEP GROOVE BALL BEARING	單封深槽滾珠軸承	24*12*6	1	
E6.3	18	92162400000	RETAINING RING C TYPE	C形扣環		1	
E6.3	19	P9123110000	BODY COMP., DRIVEN FACE	被驅動面本體組合		1	
E6.3	20	E1123140000	NEEDLE BEARING	滾針軸承		1	
E6.3	21	P0123510000	OUTER BODY COMP., CLUTCH	離合器外套組合		1	
E6.3	22	92041000001	HEXAGON FLANGE NUT	六角凸緣螺帽		1	
E6.3	23	P9122000000	BELT	皮帶		1	
E6.3	24	92141000001	PLAIN WASHER	平墊圈		1	
E6.3	25	P0123600000	DRIVE PLATE COMP	驅動板組合		1	

E7 XR50/XR90/XR110 左邊蓋  
LH. SIDE COVER



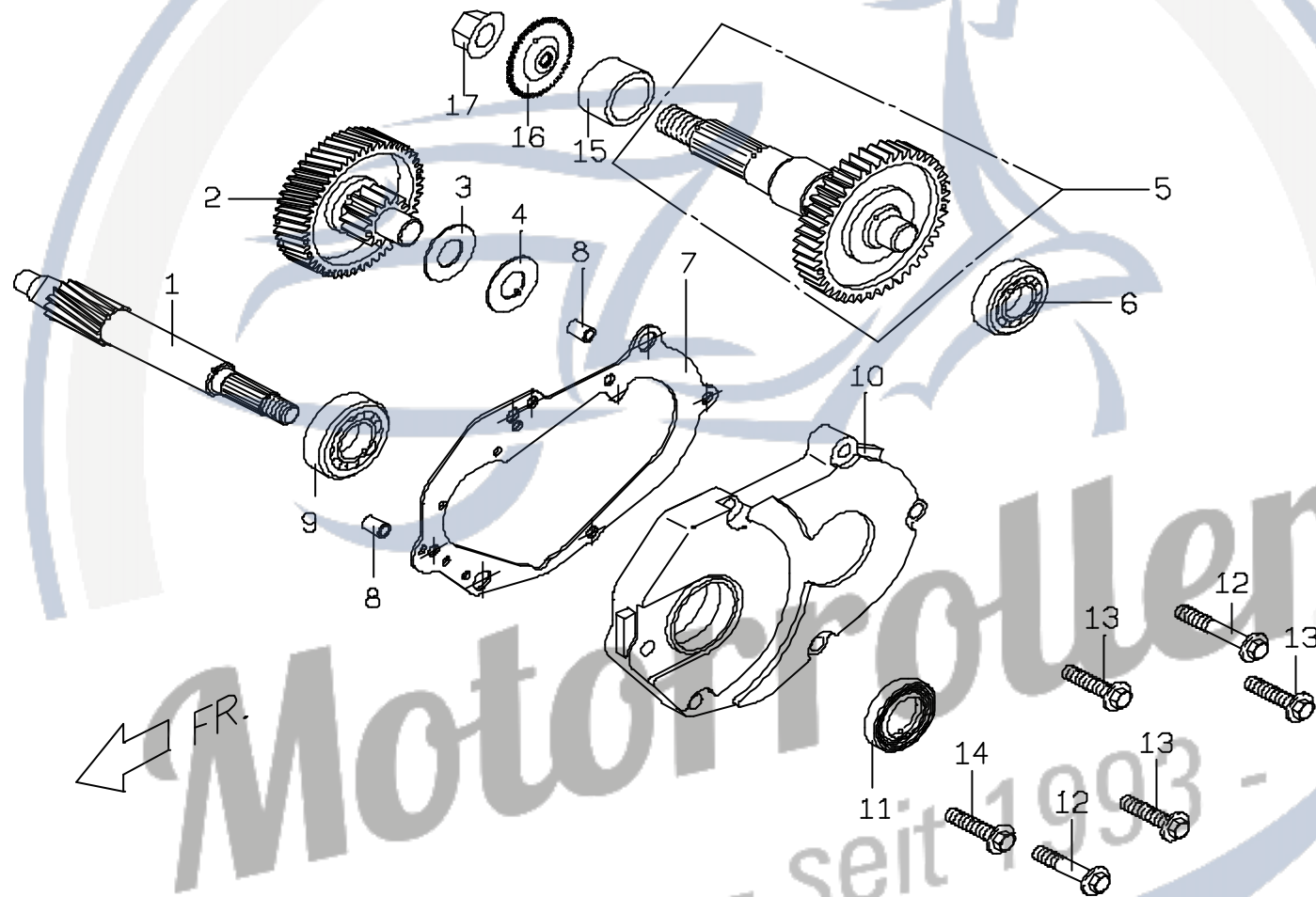


## E7. XR50/90/110 ENGINE SIDE COVER 左邊蓋組合

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
E7	01	P10630117201	LH., SIDE COVER	左邊蓋	XR50	1	
E7	01	P9063010720	LH., SIDE COVER	左邊蓋	XR90	1	
E7	01	P0063010720	LH., SIDE COVER	左邊蓋	XR110	1	
E7	02	P10630200001	GASKET, LH. SIDE COVER	左邊蓋襯墊	XR50	1	
E7	02	P9063020000	GASKET, LH. SIDE COVER	左邊蓋襯墊	XR90/XR110	1	
E7	03	93541001401	LOCK PIN	定位銷		2	
E7	04	90190603502	HEXAGON FLANGE BOLT	六角凸緣螺栓		10	
E7	05	90020602202	HEXAGON HEAD BOLT	六角頭螺栓		1	
E7	06	E1706280000	HOSE CLAMP	管束		1	
E7	07	E1251240000	RUBBER PAD, KICK STARTER	起動板膠套		1	
E7	08	P1251200000	ARM COMP., KICK STARTER	起動踏桿組合		1	
E7	09	P1063060000	PARTITION PLATE	隔板	XR50	1	
E7	09	P9063060000	PARTITION PLATE	隔板	XR90/XR110	1	
E7	10	90050500900	CR ROUND HD. MACHINE SCREW	十字槽圓頭機器螺釘		5	
E7	11	P5063030000	BREATHER PIPE	通風膠管		1	

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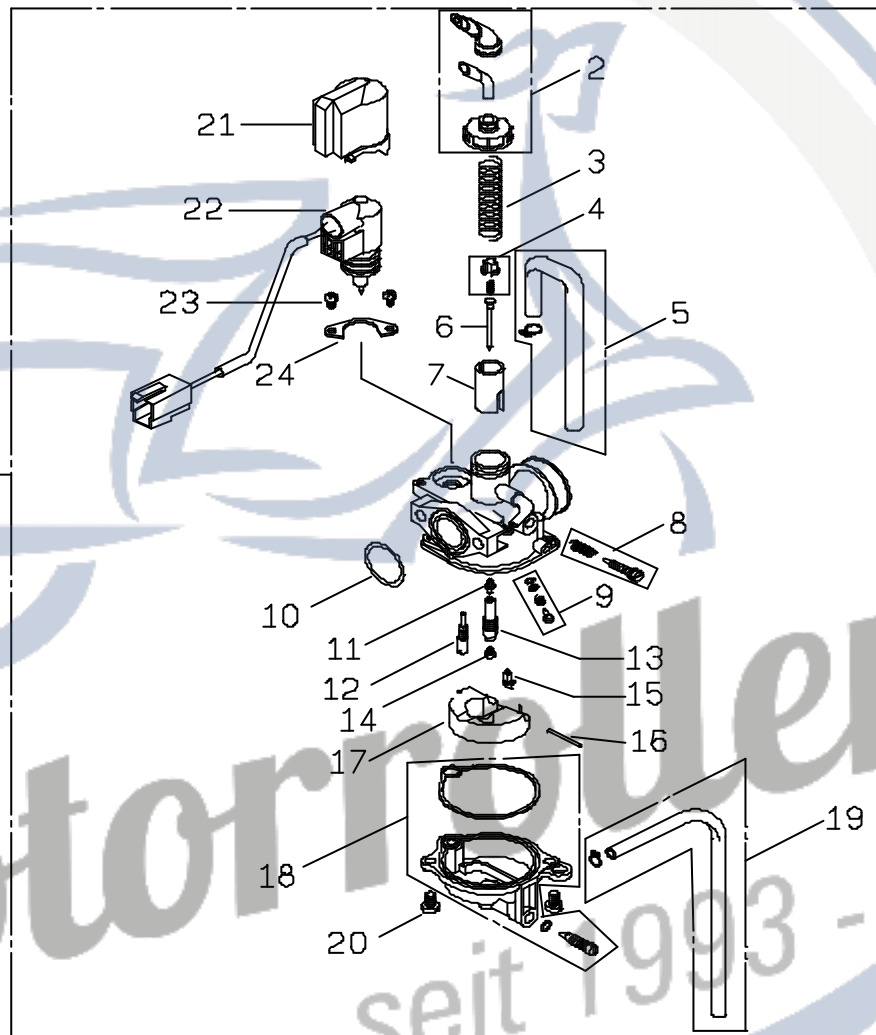
E8 XR50/XR90/XR110 傳動系  
TRANSMISSION



## E8. XR50/90/110 ENGINE TRANSMISSION GEAR 傳動齒輪箱

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
E8	01	P5141100000	DRIVE SHAFT	驅動軸	XR50	1	
E8	01	X9141100000	DRIVE SHAFT	驅動軸	XR90	1	
E8	01	P9141101000	DRIVE SHAFT	驅動軸	XR110	1	
E8	02	P5141200000	IDLE GEAR COMP.	惰齒輪組合	XR50	1	
E8	02	P5141200000	IDLE GEAR COMP.	惰齒輪組合	XR90	1	
E8	02	P9141200000	IDLE GEAR COMP.	惰齒輪組合	XR110	1	
E8	03	P1141230000	DISC SPRING WASHER	盤形彈簧墊圈		1	
E8	04	92141400003	PLAIN WASHER	平墊圈	14D*1T	1	
E8	05	X9141300000	FINAL GEAR ASSY.	最終齒輪組合	XR50	1	
E8	05	X9141300000	FINAL GEAR ASSY.	最終齒輪組合	XR90	1	
E8	05	X0141300000	FINAL GEAR ASSY.	最終齒輪組合	XR110	1	
E8	06	96510620200	BALL BEARING	滾珠軸承	6202	1	
E8	07	P1141020000	TRANSMISSION COVER GASKET	傳動箱蓋襯墊		1	
E8	08	93541001401	LOCK PIN	定位銷		2	
E8	09	96510620301	BALL BEARING	滾珠軸承	6203	1	
E8	10	P1141010000	TRANSMISSION COVER	傳動箱蓋		1	
E8	11	95571735700	OIL SEAL TC TYPE	TC型油封	D17*D35*7	1	
E8	12	90190603500	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
E8	13	90180602500	HEXAGON FLANGE BOLT	六角凸緣螺栓		3	
E8	14	90180602000	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
E8	15	X0141430000	COLLAR	驅動鍊輪襯套		1	
E8	16	X11414200002	SPROCKET	驅動鍊輪	19T	1	XL50/90/110
E8	17	92011600000	U TYPE NUT	U型螺帽		1	

E9.1 XR50 化油器  
CARBURETOR



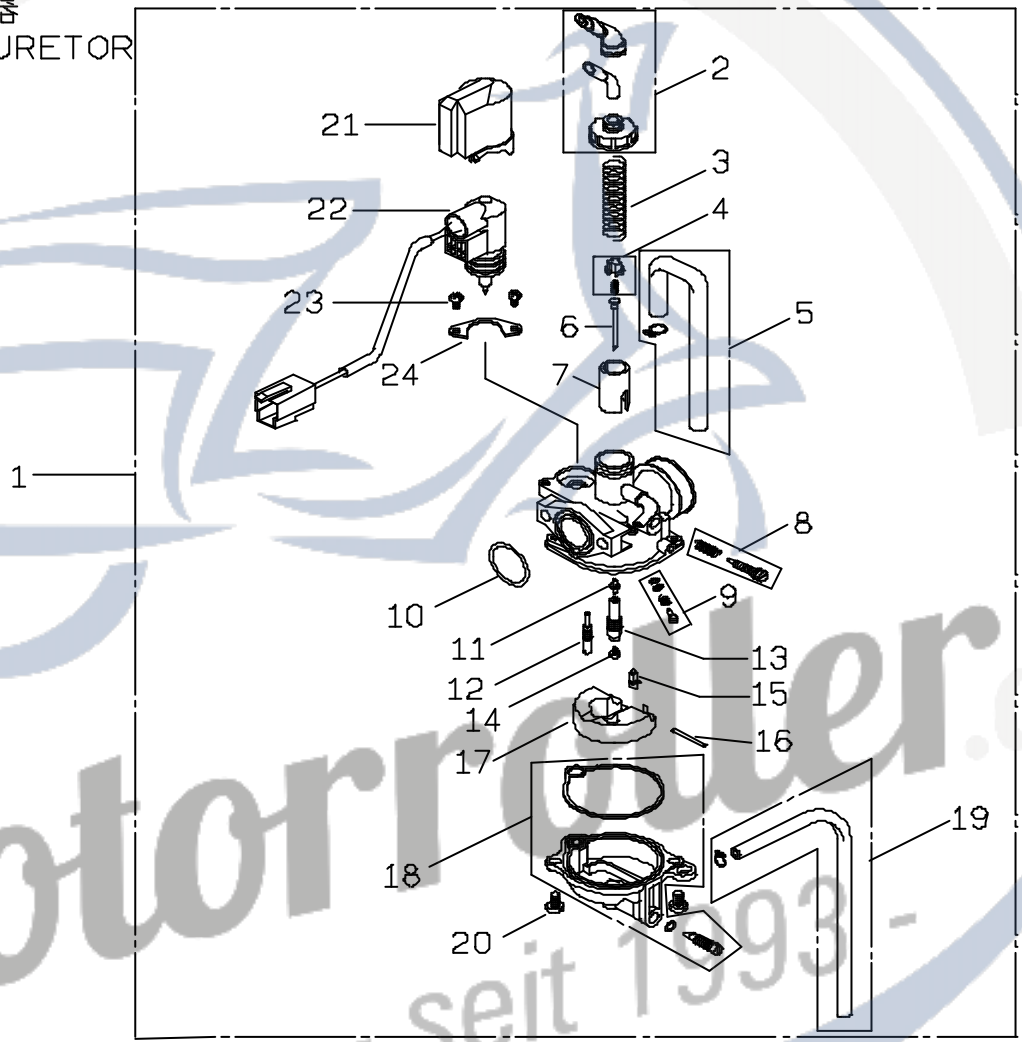
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### E9.1 XR50 CARBURETOR 化油器

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>E9.1</b>	<b>01</b>	<b>ACCORDING BOM</b>	<b>CARBURETOR ASSY.(KEIHIN)</b>	<b>化油器(KEIHIN-12)</b>	<b>SPECIFIED PART</b>	<b>1</b>	
<b>E9.1</b>	<b>01</b>	<b>P11510010001</b>	<b>CARBURETOR ASSY.(KEIHIN-12)</b>	<b>化油器(KEIHIN-12)</b>	<b>EURO/GERMANY</b>	<b>1</b>	
<b>E9.1</b>	<b>01</b>	<b>P11510010002</b>	<b>CARBURETOR ASSY.(KEIHIN-14)</b>	<b>化油器(KEIHIN-14)</b>	<b>GENERAL/DENMARK</b>	<b>1</b>	
E9.1	02	D19KT-014-0100	TOP SET	上蓋		1	
E9.1	03	D19KT-004-0200	SPG., COMP.	壓縮彈簧		1	
E9.1	04	D19KT-001-0300	PLATE SET	固定板		1	
<b>E9.1</b>	<b>05</b>	<b>D19KT-005-2100</b>	<b>TUBE SET</b>	<b>橡膠管</b>	<b>EUROPE</b>	<b>1</b>	
<b>E9.1</b>	<b>05</b>	<b>D19KT-026-2100</b>	<b>TUBE SET</b>	<b>橡膠管</b>		<b>1</b>	
<b>E9.1</b>	<b>06</b>	<b>D19KT-026-0400</b>	<b>JET NEEDLE</b>	<b>油針</b>	<b>EUROPE</b>	<b>1</b>	
<b>E9.1</b>	<b>06</b>	<b>D19KT-013-0400</b>	<b>JET NEEDLE</b>	<b>油針</b>		<b>1</b>	
E9.1	07	D19KT-015-0500	THROTTLE VALVE	節流閥		1	
E9.1	08	D19KT-007-1400	SCREW SET	螺絲組		1	
E9.1	09	D19KT-009-1600	SCREW SET (A.S)	螺絲組		1	
E9.1	10	D19KT-003-1500	O RING	O形環		1	
<b>E9.1</b>	<b>11</b>	<b>D19KT-004-0600</b>	<b>NEEDLE JET</b>	<b>油針噴嘴</b>	<b>EUROPE</b>	<b>1</b>	
<b>E9.1</b>	<b>11</b>	<b>D19KT-014-0600</b>	<b>NEEDLE JET</b>	<b>油針噴嘴</b>		<b>1</b>	
<b>E9.1</b>	<b>12</b>	<b>D19KT-004-1100</b>	<b>SLOW JET</b>	<b>低速噴嘴</b>	<b>EUROPE / #35 * #35</b>	<b>1</b>	
<b>E9.1</b>	<b>12</b>	<b>D19KT-006-1100</b>	<b>SLOW JET</b>	<b>低速噴嘴</b>	<b>#35</b>	<b>1</b>	
E9.1	13	D19KT-008-0900	HOLDER, NEEDLE JET	油針噴嘴套管		1	
<b>E9.1</b>	<b>14</b>	<b>D19KT-003-1000</b>	<b>JET, MAIN</b>	<b>主噴嘴</b>	<b>EUROPE / #72</b>	<b>1</b>	
<b>E9.1</b>	<b>14</b>	<b>D19KT-013-1000</b>	<b>JET, MAIN</b>	<b>主噴嘴</b>	<b>#85</b>	<b>1</b>	
E9.1	15	D19KT-003-0700	FLOAT VALVE SET	浮動閥組		1	
E9.1	16	D19KT-001-0800	PIN, ARM	浮筒銷		1	
E9.1	17	D19KT-003-1300	FLOAT SET	浮筒組		1	
E9.1	18	D19KT-006-1200	FLOAT CHAMBER SET	油室組		1	
E9.1	19	D19KT-027-2100	TUBE SET	橡膠管組		1	
E9.1	20	D19KT-005-1900	SCREW, WASHER	墊片螺絲		2	
E9.1	21	D19KT-002-2000	CAP HOLDER	保溫蓋		1	
E9.1	22	D19KT-015-1700	AUTO BYSTARTER SET	自動旁通起動組		1	
E9.1	23	D19KT-005-1900	SCREW, WASHER	墊片螺絲		2	
E9.1	24	D19KT-001-1800	PLATE SET	固定片		1	

E9.2 XR90/110 化油器  
CARBURETOR

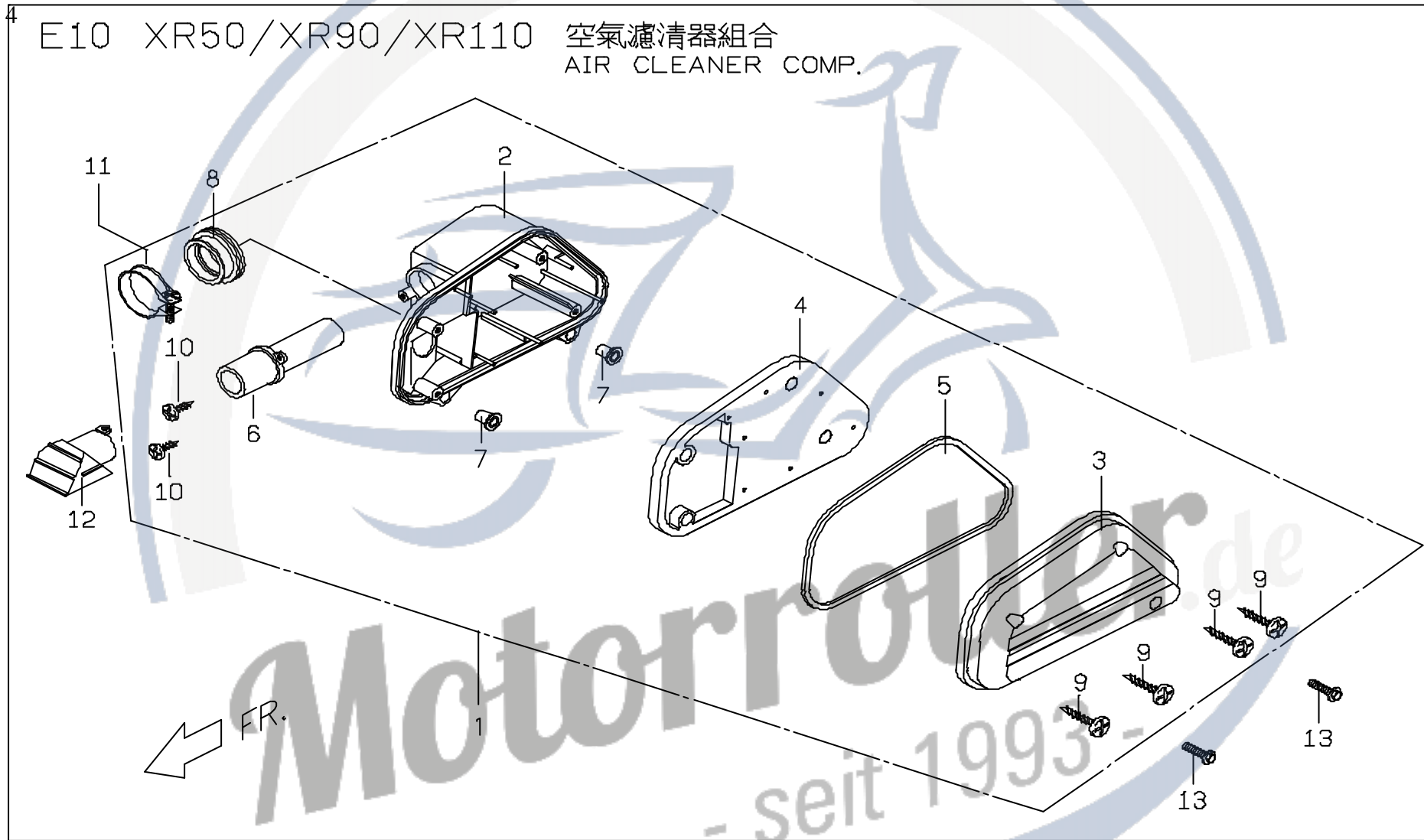


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## E9.2 XR90/110 CARBURETOR 化油器

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>E9.2</b>	<b>01</b>	<b>P91510010001</b>	<b>CARBURETOR ASSY.</b>	<b>化油器總成</b>	<b>XR90</b>	<b>1</b>	
<b>E9.2</b>	<b>01</b>	<b>P01510010001</b>	<b>CARBURETOR ASSY.</b>	<b>化油器總成</b>	<b>XR110</b>	<b>1</b>	
E9.2	02	D19KT-008-0100	TOP SET	上蓋		1	
E9.2	03	D19KT-007-0200	SPG., COMP.	壓縮彈簧		1	
E9.2	04	D19KT-001-0300	PLATE SET	固定板		1	
E9.2	05	D19KT-026-2100	TUBE SET	橡膠管		1	
E9.2	06	D19KT-014-0400	JET NEEDLE	油針		1	
E9.2	07	D19KT-006-0500	THROTTLE VALVE	節流閥		1	
E9.2	08	D19KT-009-1600	SCREW SET	螺絲組		1	
E9.2	09	D19KT-003-1400	SCREW SET (A.S)	螺絲組		1	
E9.2	10	D19KT-003-1500	O RING	O形環		1	
E9.2	11	D19KT-005-0600	NEEDLE JET	油針噴嘴		1	
E9.2	12	D19KT-006-1100	SLOW JET	低速噴嘴	#35	1	
E9.2	13	D19KT-008-0900	HOLDER, NEEDLE JET	油針噴嘴套管		1	
<b>E9.2</b>	<b>14</b>	<b>D19KT-007-1000</b>	<b>JET, MAIN</b>	<b>主噴嘴</b>	<b>XR90 / #88</b>	<b>1</b>	
<b>E9.2</b>	<b>14</b>	<b>D19KT-013-1000</b>	<b>JET, MAIN</b>	<b>主噴嘴</b>	<b>XR110 / #85</b>	<b>1</b>	
E9.2	15	D19KT-003-0700	FLOAT VALVE SET	浮動閥組		1	
E9.2	16	D19KT-001-0800	PIN, ARM	浮筒銷		1	
E9.2	17	D19KT-003-1300	FLOAT SET	浮筒組		1	
E9.2	18	D19KT-006-1200	FLOAT CHAMBER SET	油室組		1	
E9.2	19	D19KT-027-2100	TUBE SET	橡膠管組		1	
E9.2	20	D19KT-006-1900	SCREW, WASHER	墊片螺絲		2	
E9.2	21	D19KT-002-2000	CAP HOLDER	保溫蓋		1	
<b>E9.2</b>	<b>22</b>	<b>D19KT-016-1700</b>	<b>AUTO BYSTARTER SET</b>	<b>自動旁通起動組</b>	<b>XR90</b>	<b>1</b>	
<b>E9.2</b>	<b>22</b>	<b>D19KT-036-1700</b>	<b>AUTO BYSTARTER SET</b>	<b>自動旁通起動組</b>	<b>XR110</b>	<b>1</b>	
E9.2	23	D19KT-005-1900	SCREW, WASHER	墊片螺絲		2	
E9.2	24	D19KT-001-1800	PLATE SET	固定片		1	



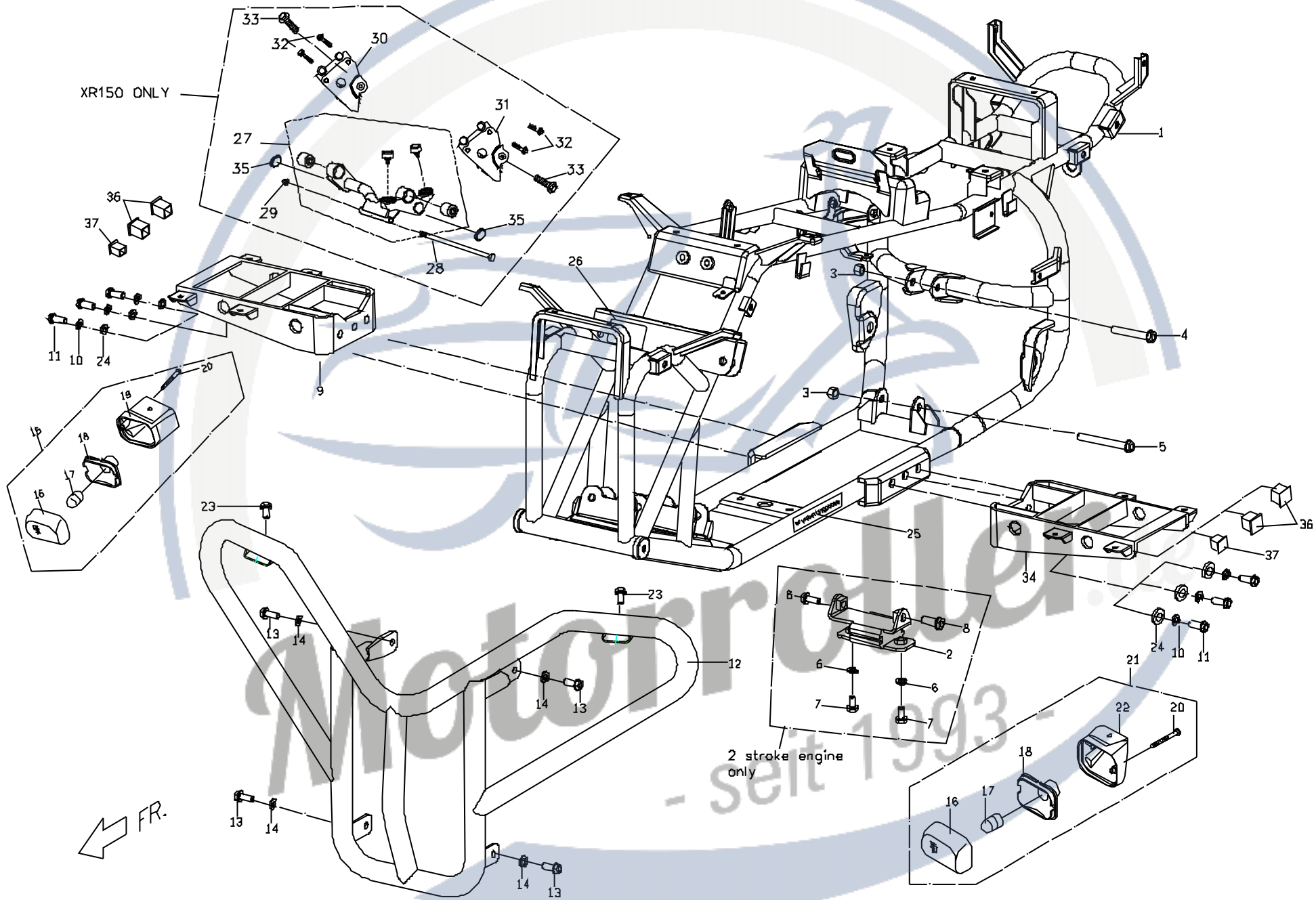


## E10. XR50/90/110 AIR CLEANER 空氣濾清器

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>E10</b>	<b>01</b>	<b>ACCORDING BOM</b>	<b>AIR CLEANER COMP.</b>	<b>空氣濾清器組合</b>	<b>SPECIFIED PART</b>	<b>1</b>	
<b>E10</b>	<b>01</b>	<b>P1262000000</b>	<b>AIR CLEANER COMP.</b>	<b>空氣濾清器組合</b>	<b>USED WITH KEIHIN-14 CARB</b>	<b>1</b>	<b>GENERAL/DENMARK</b>
<b>E10</b>	<b>01</b>	<b>P12620000001</b>	<b>AIR CLEANER COMP.</b>	<b>空氣濾清器組合</b>	<b>USED WITH KEIHIN-12 CARB</b>	<b>1</b>	<b>EURO/GERMANY</b>
E10	02	NA	BODY, AIR CLEANER	空氣濾清器本體		1	N/A
E10	03	NA	COVER, AIR CLEANER	空氣濾清器蓋		1	N/A
E10	04	P1262030000	SPONGE, AIR CLEANER	空氣濾清器過濾棉		1	
E10	05	P1262040000	PACKING, AIR CLEANER	空氣濾清器襯墊		1	
E10	06	NA	AIR HOSE	空氣管		1	N/A
E10	07	E9262060000	BUSH	襯套		1	
E10	08	P1262080000	CONNECTION PIPE, AIR CLEANER	連接管		1	
E10	09	90110502500	CR RECESS PAN HD. TAPPING	十字槽扁圓頭自攻螺釘		1	
E10	10	90110401200	CR RECESS PAN HD. TAPPING	十字槽扁圓頭自攻螺釘		1	
E10	11	P1262110000	CLAMP	管束		1	
E10	12	P1262120000	INTAKE COVER	進氣蓋		7	
E10	13	90180602500	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	

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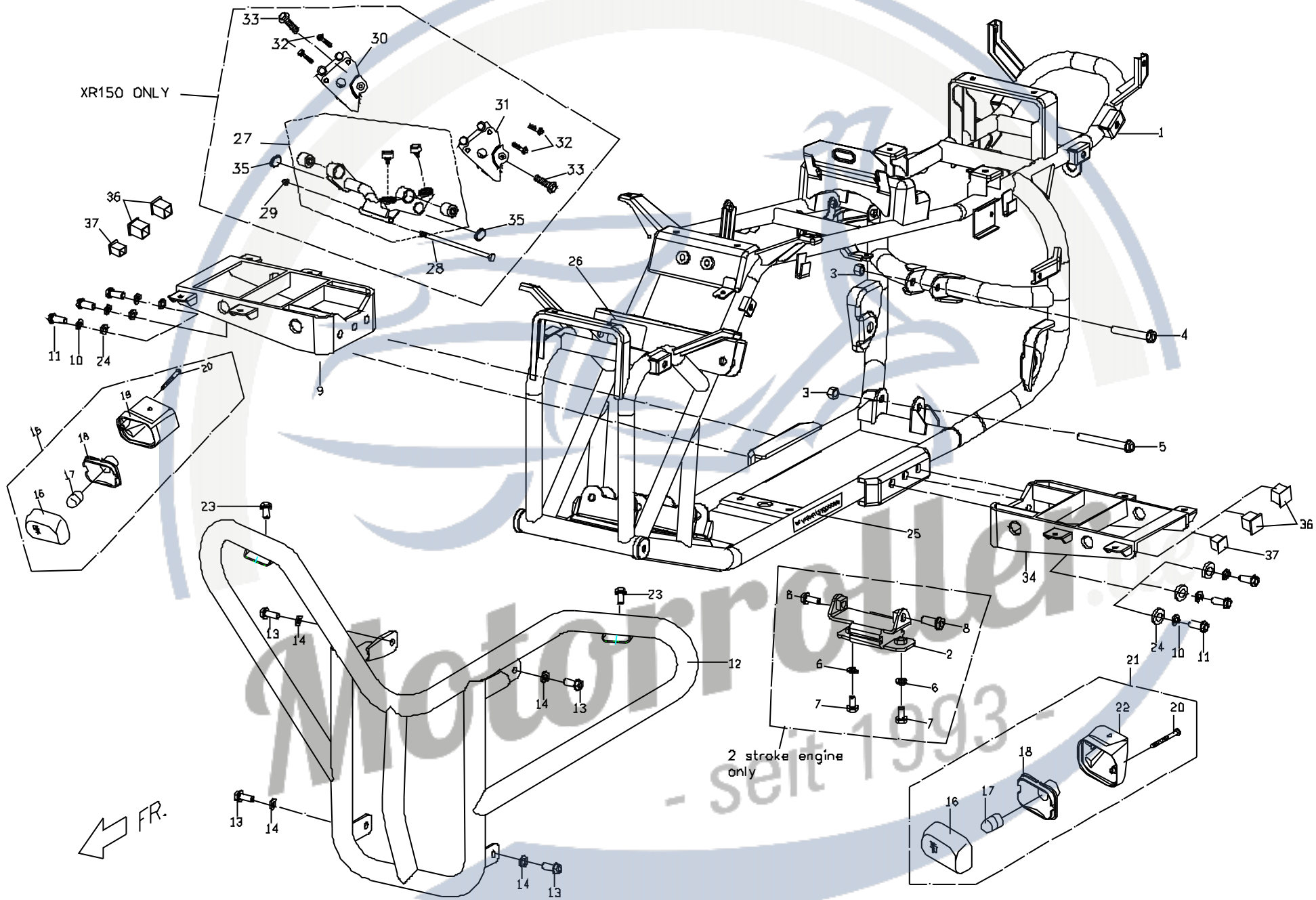
# F1, 車台 FRAME BODY (XL MODEL)



**F1. XL\_CHASSIS/ FRAME BODY 車架**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>F1</b>	<b>1</b>	<b>X04210006002</b>	<b>FRAME COMPLETE</b>	<b>車架總成</b>	<b>XL50/110</b>	<b>1</b>	<b>XL50/110</b>
<b>F1</b>	<b>1</b>	<b>X24210006002</b>	<b>FRAME COMPLETE</b>	<b>車架總成</b>	<b>XL150</b>	<b>1</b>	<b>XL150</b>
F1	2	X0421521000	ENGINE HANGER	引擎襯墊		1	
F1	3	92061000000	INSERT LOCK NUT	凸緣U型螺帽		1	
F1	4	90191012000	HEX FLANGE BOLT	六角突緣螺栓		2	
F1	5	90191008000	HEX FLANGE BOLT	六角突緣螺栓	M10x80 P1.25	1	XR50/90/110
F1	6	92110800000	SPRING WASHER	彈簧墊圈	φ 8.2x3.2x2	2	
F1	7	90190802000	HEX FLANGE BOLT	六角突緣螺栓	M8x20 P1.25	2	
F1	8	90191004000	HEX FLANGE BOLT	六角突緣螺栓	M10x40 P1.25	2	
F1	9	X242A5106002	STEP BRACKET (RH)	腳踏板托架(右)	GENERAL	1	W/O FOOTBRAKE
F1	10	92111000000	SPRING WASHER	彈簧墊圈		4	
F1	11	90191002600	HEX FLANGE BOLT	六角突緣螺栓		4	
F1	12-1	X0676105720	FRONT BUMPER(Silver)	前保護架(大/有燈/散銀)	WITH SIGNAL LAMP	1	
F1	12-2	X06761047201	FRONT BUMPER (Silver)	前保護架(大/無燈/散銀)	W/O SIGNAL LAMP	1	BIG
F1	12-3	X1676000720	FRONT BUMPER (Silver/Simple type)	前保護架(小/簡易型/散銀)	W/O SIGNAL LAMP	1	SMALL
F1	13	90191001500	HEX FLANGE BOLT	六角突緣螺栓	M10x20 P1.25	4	
F1	14	92111000000	SPRING WASH	彈簧墊圈	M10	4	
F1	15	X066D010000	RH SIGNAL LAMP ASSY (YELLOW)	右前方向燈組合	EUROPE	1	E-MARK
F1	15	X066D0100001	RH SIGNAL LAMP ASSY (WHITE)	右前方向燈組合		1	
F1	16	P066C030000	SIGNAL LAMP COVER (YELLOW)	方向燈蓋	EUROPE	2	YELLOW
F1	16	P066C0300002	SIGNAL LAMP COVER (WHITE)	方向燈蓋		2	WHITE
F1	17	98211210001	SIGNAL BULB (WHITE)	方向燈泡	EUROPE	2	10W
F1	17	98211210990	SIGNAL BULB (YELLOW)	方向燈泡		2	10W
F1	20	P066C080000	TAPPING SCREW	自攻螺絲	EUROPE	2	

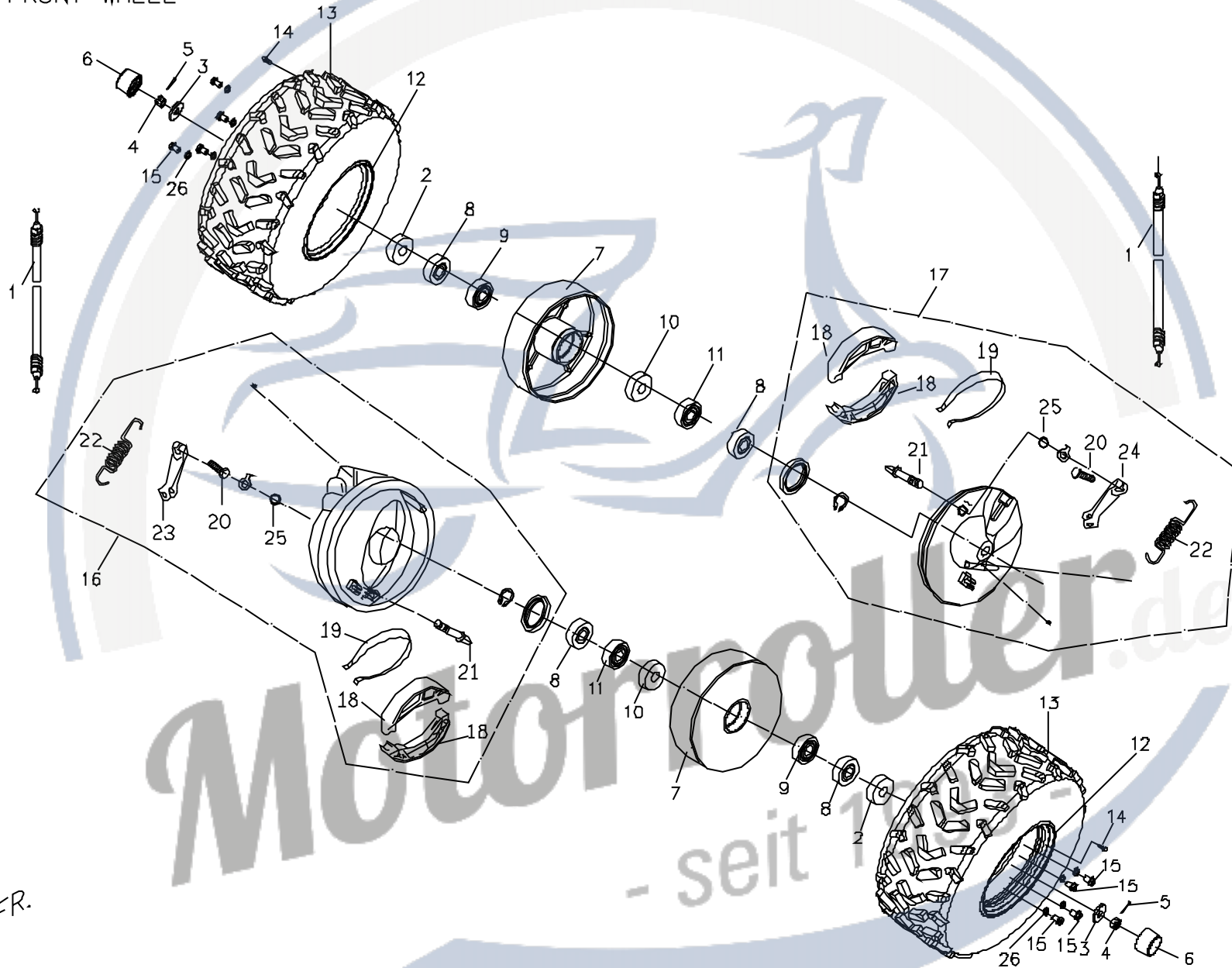
# F1, 車台 FRAME BODY (XL MODEL)



**F1. XL\_CHASSIS/ FRAME BODY 車架**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F1	21	X066C010000	LH SIGNAL LAMP ASSY (YELLOW)	左前方向燈組合	EUROPE	1	E-MARK
F1	21	X066C0100001	LH SIGNAL LAMP ASSY (WHITE)	左前方向燈組合		1	
F1	23	90200501600	WITH WASHER BOLT	帶墊圈螺栓	EUROPE	2	
F1	24	92141000007	PLAIN WASHER	平墊圈		4	
F1	25	X04260300003	VIN PLATE	車身號碼牌	EUROPE-110	1	
F1	25	X04260000000	VIN PLATE	車身號碼牌	General/USA	1	
F1	26	X04290300004	MAKER PLATE	製造廠商銘牌	XR110		
F1	26	X54290300004	MAKER PLATE	製造廠商銘牌	XR150		
<b>F1</b>	<b>27</b>	<b>X24860010000</b>	<b>ENGINE HANGER ASSY</b>	<b>引擎吊架本體熔接組合</b>	<b>XR150 ONLY</b>	<b>1</b>	
F1	28	90191018000	HEXAGON FLANGE BOLT	六角凸緣螺栓	XR150 ONLY	1	
F1	29	92061000001	HEXAGON FLANGE NUT	六角防鬆螺帽	XR150 ONLY	1	
<b>F1</b>	<b>30</b>	<b>X248F0126000</b>	<b>ENGINE HANGER BRACKET, RH</b>	<b>右吊架固定板組合</b>	<b>XR150 ONLY</b>	<b>1</b>	
<b>F1</b>	<b>31</b>	<b>X24860126000</b>	<b>ENGINE HANGER BRACKET, LH</b>	<b>左吊架固定板組合</b>	<b>XR150 ONLY</b>	<b>1</b>	
F1	32	90191004000	HEXAGON FLANGE BOLT	六角凸緣螺栓	XR150 ONLY	4	
F1	33	90191005000	HEXAGON FLANGE BOLT	六角凸緣螺栓	XR150 ONLY	2	
F1	34	X24215106002	STEP BRACKET (LH)	腳踏板托架(左)	GENERAL	1	W/O FOOTBRAKE
F1	35	X21442900000	RUBBER PLUG (CIRCLE)	橡膠塞	XR150	2	XR150 ONLY
F1	36	C17010900000	RUBBER PLUG(RECTANGLE,BIG)	20x40管塞		4	
F1	37	X07010400000	RUBBER PLUG(RECTANGLE,SMALL)	橡膠塞		2	

F2, FRONT WHEEL

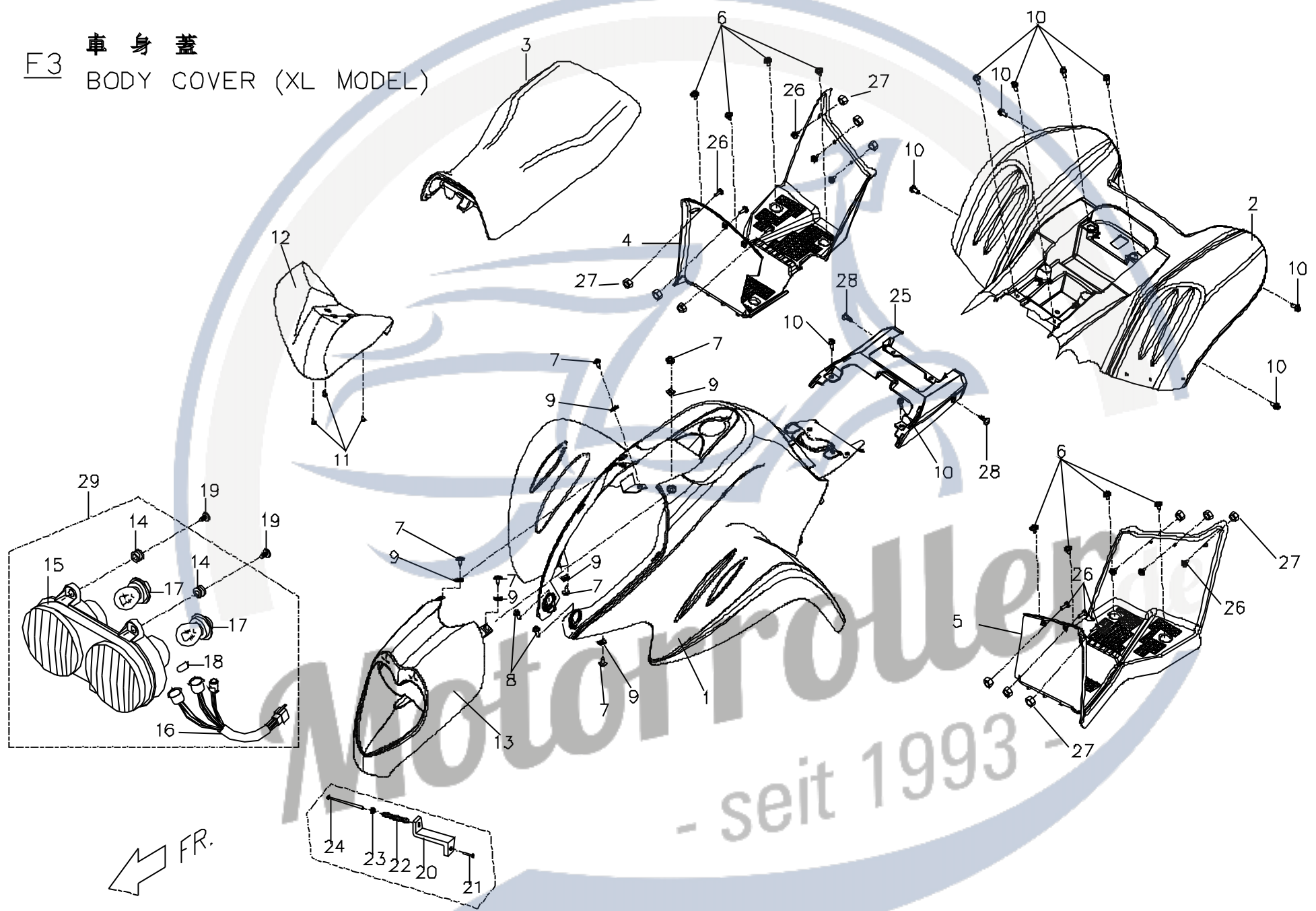


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## F2. XR\_CHASSIS/FRONT WHEEL 前輪

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F2	01	X0544201000	FRT BRAKE CABLE COMP.	前煞車導線	XR50/90/110	2	W/O FOOTBRAKE
F2	01	X2468170000	FRT BRAKE CABLE COMP.	前煞車導線	XL50/110/150	2	FOOT BRAKE MODEL
F2	01	X2544201000	FRT BRAKE CABLE COMP.	前煞車導線	XR150	2	W/O FOOTBRAKE
F2	02	X0402430000	OUTER SPACER	外間隔環	φ 15x φ 21.7x10	2	
F2	03	92141400011	PLAIN WASHER	平墊圈	φ 12.2x φ 40x4.5	2	
F2	04	92091200000	HEX SLOTTED & CASTLE NUTS	開槽止鬆螺帽	M12 P1.25	2	
F2	05	93520303200	COTTER PIN	開口銷	2.8x32	2	
F2	06	X0407490000	RUBBER CAP	橡膠套		2	
F2	07	X0404200000	FRONT BRAKE DRUM	前剎車鼓本體		2	
F2	08	95572235700	OIL SEAL	油封	φ 22x φ 35x7	4	
F2	09	96530600200	BEARING	滾珠軸承	6002ZZ	2	
F2	10	X0402410000	INNER SPACER	內間隔環	φ 15x φ 21.7x15	2	
F2	11	96530600300	BEARING	滾珠軸承	6003ZZ	2	
<b>F2</b>	<b>12</b>	<b>X0407140770</b>	<b>WHEEL RIM</b>	<b>前後輪鋼圈</b>	<b>SILVER</b>	<b>2</b>	
<b>F2</b>	<b>12</b>	<b>X0407140600</b>	<b>WHEEL RIM</b>	<b>前後輪鋼圈</b>	<b>BLACK</b>	<b>2</b>	
<b>F2</b>	<b>13</b>	<b>X040B320000</b>	<b>TIRE (MAXXIS)</b>	<b>前輪輪胎(塊胎)</b>	<b>AT18x7-8 2PR</b>	<b>2</b>	<b>XR50/90/110</b>
<b>F2</b>	<b>13</b>	<b>B540B3200001</b>	<b>TIRE (MAXXIS, FLAT)</b>	<b>前輪輪胎(平胎)</b>	<b>AT19x7-8 4PR</b>	<b>2</b>	<b>XL50/90/110</b>
<b>F2</b>	<b>13</b>	<b>X240B320000</b>	<b>TIRE (DURO)</b>	<b>前輪胎總成(華豐)</b>	<b>19x7-8</b>	<b>2</b>	<b>XR150</b>
F2	14	X040B330000	RIM VALVE	氣門嘴		2	
F2	15	90191002000	HEX FLANGE BOLT	六角突緣螺栓	M10 P1.25	8	
F2	16	X0404000000	FRONT BRAKE PLATE (L)	左前煞車支持總成		1	
F2	17	X040D000000	FRONT BRAKE PLATE (R)	右前煞車支持總成		1	
F2	18	X040D090000	FRONT BRAKE SHOE COMPLETE	前煞車塊		2	
F2	19	X040D100000	STRAIN SPRING	拉緊彈簧		2	
F2	20	X040D130000	HEX FLANGE BOLT	六角突緣螺栓	M5x24 P0.8	2	
F2	21	X040D080000	FRONT BRAKE CAM SHAFT	前煞車凸輪軸		2	
F2	22	X040D120000	FRONT RETURN SPRING	前回位彈簧		2	
F2	23	X040D050000	FRONT BRAKE ARM (L)	左前煞車臂		1	
F2	24	X040D060000	FRONT BRAKE ARM (R)	右前煞車臂		1	
F2	25	X040D110000	O RING	O型環		1	
F2	26	92111000000	SPRING WASHER	墊圈		8	

F3 車身蓋  
BODY COVER (XL MODEL)

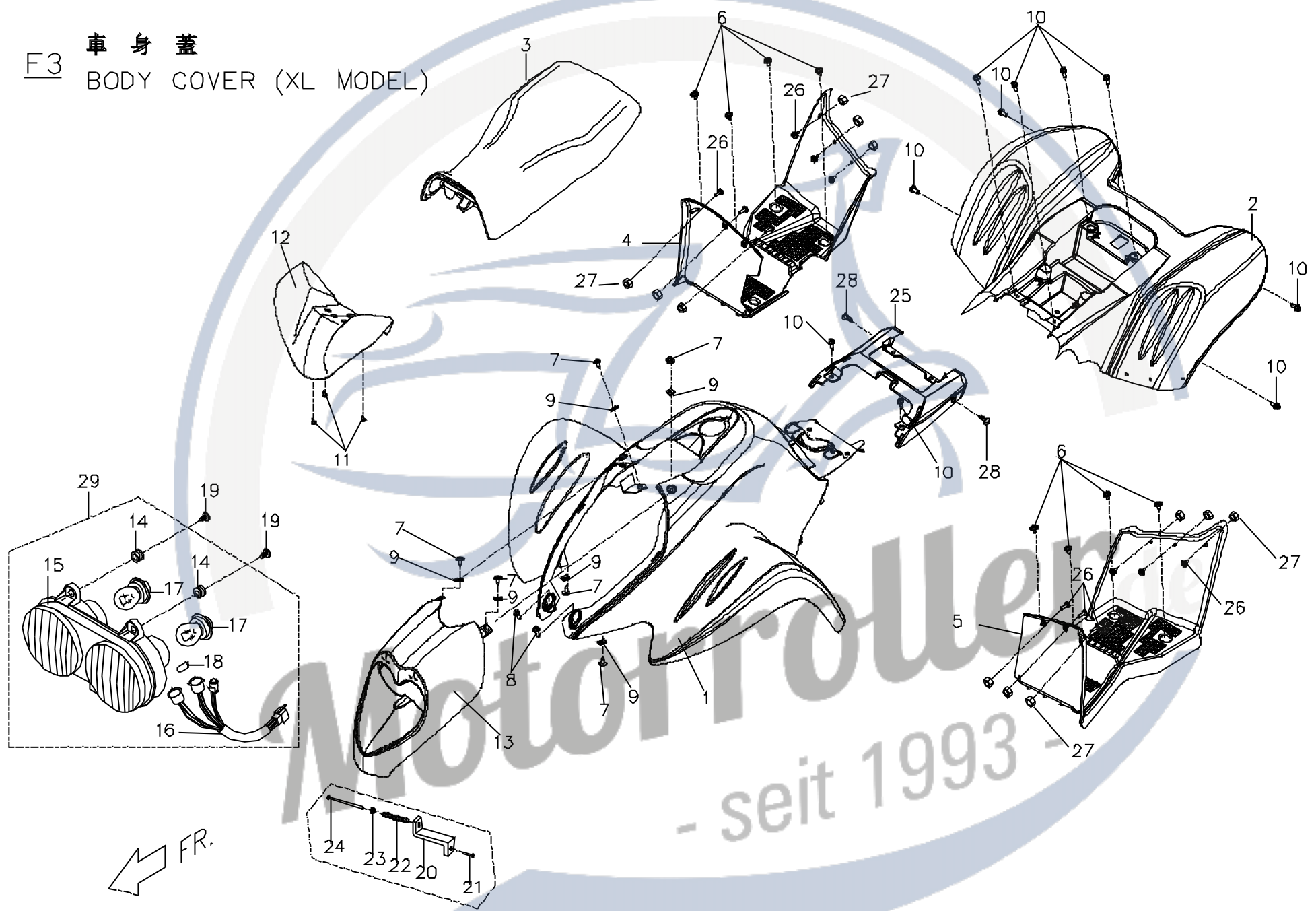




### F3. XL RIDER\_CHASSIS/ BODY COVER , SEAT 前後車身蓋

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F3	01	X06255011K02	FRONT BODY COVER (Red #1K)	前車身蓋(紅#1K)	XL MODEL ONLY	1	
F3	01	X06255012G02	FRONT BODY COVER (Yellow #2G)	前車身蓋(黃#2G)		1	
F3	01	X06255014U02	FRONT BODY COVER (Blue #4U)	前車身蓋(藍#4U)		1	
F3	01	X06255014R02	FRONT BODY COVER (Twinkle Blue #4R)	前車身蓋(炫藍#4R)		1	
F3	01	X06255016902	FRONT BODY COVER (Black #69)	前車身蓋(黑#69)		1	
F3	01	X06255012L02	FRONT BODY COVER (Orange #2L)	前車身蓋(幻銀橘#2L)		1	
F3	02	X06257021K02	REAR BODY COVER (Red #1K)	後車身蓋(紅#1K)	XL MODEL ONLY	1	
F3	02	X06257022G02	REAR BODY COVER (Yellow #2G)	後車身蓋(黃#2G)		1	
F3	02	X06257024U02	REAR BODY COVER (Blue #4U)	後車身蓋(藍#4U)		1	
F3	02	X06257024R02	REAR BODY COVER (Twinkle Blue #4R)	後車身蓋(藍#4R)		1	
F3	02	X06257026902	REAR BODY COVER (Black #69)	後車身蓋(黑#69)		1	
F3	02	X06257022L02	REAR BODY COVER (Orange #2L)	後車身蓋(幻銀橘#2L)		1	
F3	03	X26710000002	SEAT ASSEMBLY	座墊	XL MODEL ONLY	1	
F3	04	X26240006502	FOOTBOARD (R)	腳踏板(右)		1	
F3	05	X26200006502	FOOTBOARD (L)	腳踏板(左)		1	
F3	06	90200602001	WITH WASHER BOLT	帶墊圈螺栓		8	
F3	07	90150501601	TAPPING SCREW	十字槽圓頭自攻螺絲		6	
F3	08	90200602001	PAN PHILLIPS BOLT	十字扁頭螺栓附墊圈	M6x16	2	
F3	09	92370500003	DAMPER MAT , FOOTREST	U型彈簧螺帽		6	
F3	10	90200602001	HEX BOLT	六角螺栓附墊圈	M6x20 P1.0	12	
F3	11	90110401200	TAPPING SCREW	十字槽圓頭自攻螺絲	M8x15 P1.25	3	
F3	12-1	X06130001K01	COVER , HANDLE BAR(Red #1K)	轉向把手飾蓋(紅 #1K)		1	
F3	12-1	X06130002G01	COVER , HANDLE BAR (Yellow #2G)	轉向把手飾蓋(黃#2G)		1	
F3	12-1	X06130004U01	COVER , HANDLE BAR (Blue #4U)	轉向把手飾蓋(藍#4U)		1	
F3	12-1	X06130004R01	COVER , HANDLE BAR(TWINKLE Black #4R)	轉向把手飾蓋(炫藍#4R)		1	
F3	12-1	X06130006901	COVER , HANDLE BAR(Black #69)	轉向把手飾蓋(黑#69)		1	
F3	12-1	X06130002L01	COVER , HANDLE BAR(Orange #2L)	轉向把手飾蓋(幻銀橘#2L)		1	

F3 車身蓋  
BODY COVER (XL MODEL)

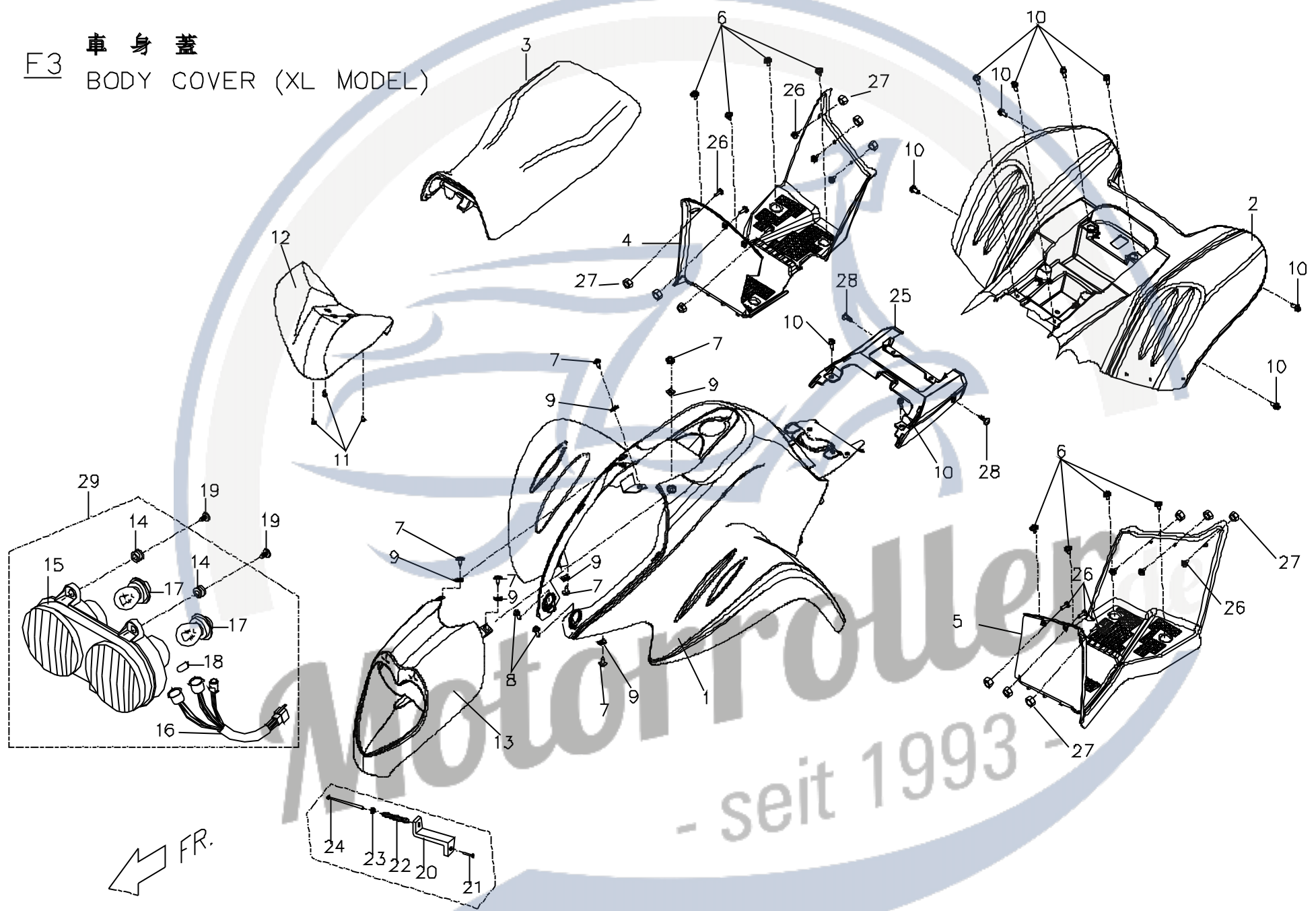


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**F3. XL RIDER\_CHASSIS/ BODY COVER , SEAT 前後車身蓋**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F3	13	X06610601K0	HEAD LAMP COVER (Red #1K)	頭燈罩(紅#1K)		1	
F3	13	X06610602G0	HEAD LAMP COVER (Yellow #2G)	頭燈罩(黃#2G)		1	
F3	13	X06610604U0	HEAD LAMP COVER (Blue #4U)	頭燈罩(藍#4U)		1	
F3	13	X06610604R0	HEAD LAMP COVER (TWINKLE BLUE #4R)	頭燈罩(炫藍#4R)		1	
F3	13	X0661060690	HEAD LAMP COVER (Black #69)	頭燈罩(黑#69)		1	
F3	14	P166A030000	RUBBER	橡膠墊		2	
F3	15	P266A1200001	HEAD LAMP COVER	頭燈殼組合	EUROPE	1	
F3	15	P266A100000	HEAD LAMP COVER	頭燈殼組合	General/USA	1	
F3	16	P266A0800001	CONNECTING WIRE	電線組	EUROPE	1	
F3	16	P266A030000	CONNECTING WIRE	電線組	General	1	
F3	17	98121235351	HEAD LAMP BULB	頭燈泡	EUROPE / 35/35 W	1	
F3	17	98141218180	HEAD LAMP BULB	頭燈泡	18/18 W	2	
F3	18	P266A0600001	BULB	小燈燈泡	EUROPE / 5W	1	
F3	19	90130501400	TAPPING SCREW	十字槽圓頭自攻螺絲		2	
F3	20	X0706010000	ADJUSTING PLATE,HEAD LAMP	頭燈調整板		1	
F3	21	90070401600	TAPPING SCREW	十字槽圓頭機器螺釘		1	
F3	22	X0706020000	COMPRESSION SPRING	壓縮彈簧		1	
F3	23	92140400001	PLAIN WASHER	平墊圈		1	
F3	24	90050403500	ROUND HEAD BOLT	圓頭螺栓		1	
F3	25	X26253001K02	SIDE FENDER, RED	車身側蓋(1K紅)加長型	XL MODEL ONLY	1	
F3	25	X26253002G02	SIDE FENDER, YELLOW	車身側蓋(2G黃)加長型	XL MODEL ONLY	1	
F3	25	X26253004U02	SIDE FENDER, BLUE	車身側蓋(4U藍)加長型	XL MODEL ONLY	1	
F3	25	X26253004R02	SIDE FENDER, TWINKLE BLUE	車身側蓋(4R炫藍)加長型	XL MODEL ONLY	1	
F3	25	X26253006902	SIDE FENDER, BLACK	車身側蓋(69黑)加長型	XL MODEL ONLY	1	
F3	26	90080602500	CR PAN HD TAPPING SCREW	十字槽結合機器螺釘		12	
F3	27	92040600000	HEXAGON FLANGE NUT	六角凸緣螺帽		12	
F3	29	P26610000001	HEAD LAMP ASSY.	頭燈組合	1 BULB TYPE	1	EUROPE
F3	29	P26610000000	HEAD LAMP ASSY.	頭燈組合	2 BULB TYPE	1	GENERAL

F3 車身蓋  
BODY COVER (XL MODEL)



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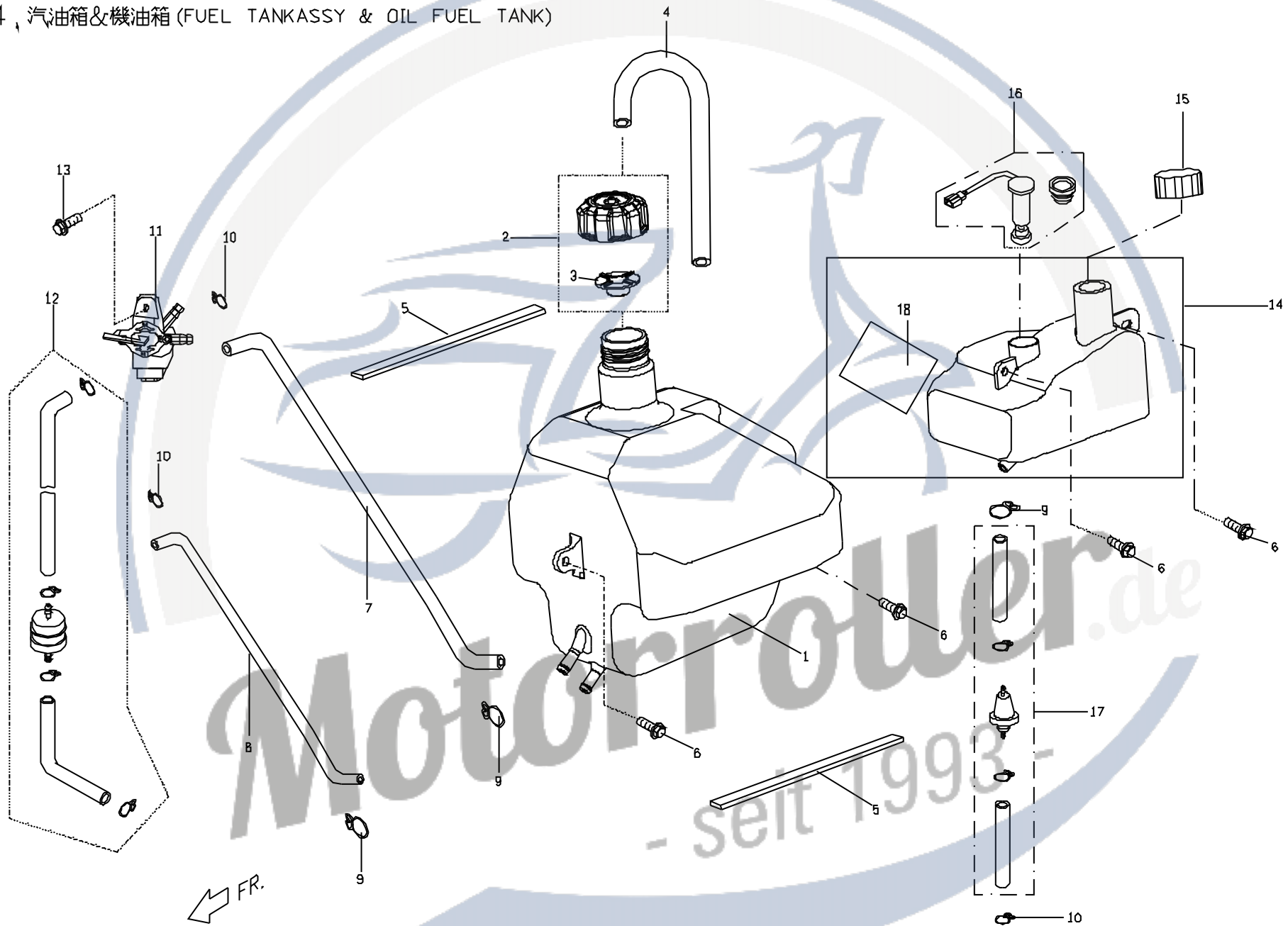
- seit 1993 -

**F3. XL RIDER\_CHASSIS/ BODY COVER , SEAT 前後車身蓋**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F3	30	X0701050000	CLAMP	固定扣	GERMANY	1	
F3	31	X0671010000	SEAT CABLE	坐墊拉線	GERMANY	1	

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- seit 1993 -

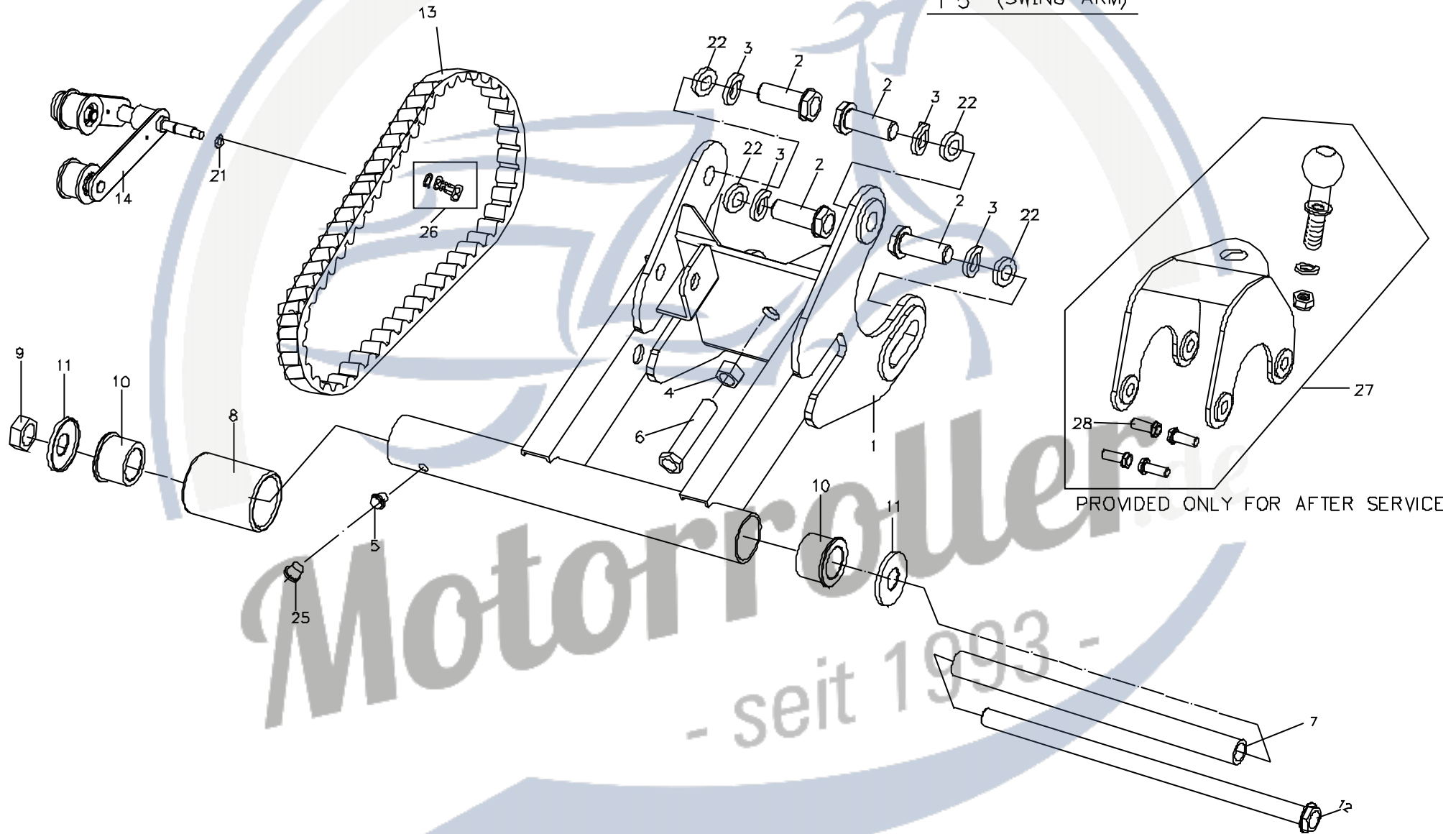
F 4 , 汽油箱&機油箱 (FUEL TANKASSY & OIL FUEL TANK)



F4. XR\_CHASSIS/FUEL TANK,OIL TANK 汽油箱,機油箱

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F4	01	X0521501000	FUEL TANK COMPLETE	汽油箱		1	
F4	02	X0521300000	FUEL TANK CAP	汽油箱蓋		1	
F4	03	X052A020000	BREATHE FILM	通氣膜片		1	
F4	04	X0526010000	BREATHE TUBE	通氣管		1	
F4	05	X0521400000	RUBBER MAT	汽油箱保護墊	EVA	2	
F4	06	90190601500	HEX WASHER FACE BOLT	六角突緣螺栓	M6x15 P1.0	4	
F4	07	X0526030000	FUEL TUBE B (MAIN)	汽油管 B(主)		1	
F4	08	X0526020000	FUEL TUBE A (RES)	汽油管 A(備)		1	
F4	09	92211200001	CLIP	管夾		3	
F4	10	E1706110000	CLIP	管夾		3	
F4	11	X0521800000	MANUAL FUEL CUP ASSEMBLY	汽油開關杯		1	
<b>F4</b>	<b>12</b>	<b>X15212000002</b>	<b>FUEL FILTER ASSEMBLY</b>	<b>汽油過濾器</b>		<b>1</b>	
F4	13	90190601500	HEX FLANGE BOLT	六角突緣螺栓	M6x15 P1.0	2	
F4	14	X1522504000	OIL TANK ASSEMBLY	機油箱	XR50/90/110 ONLY	1	
F4	15	E1522300000	OIL TANK CAP	機油箱蓋	XR50/90/110 ONLY	1	
F4	16	P5522700000	OIL GAUGE	油位檢出開關	XR50/90/110 ONLY	1	
F4	17	X1522200000	OIL TUBE	機油管	XR50	1	fuel tank to oil pump
F4	17	X0522200000	OIL TUBE	機油管	XR90/XR110	1	fuel tank to oil pump
F4	18	X1701011000	OIL TANK PROTECTING PAPER	機油箱隔熱襯墊	XR50/90/110 ONLY	1	

F5 (SWING ARM)



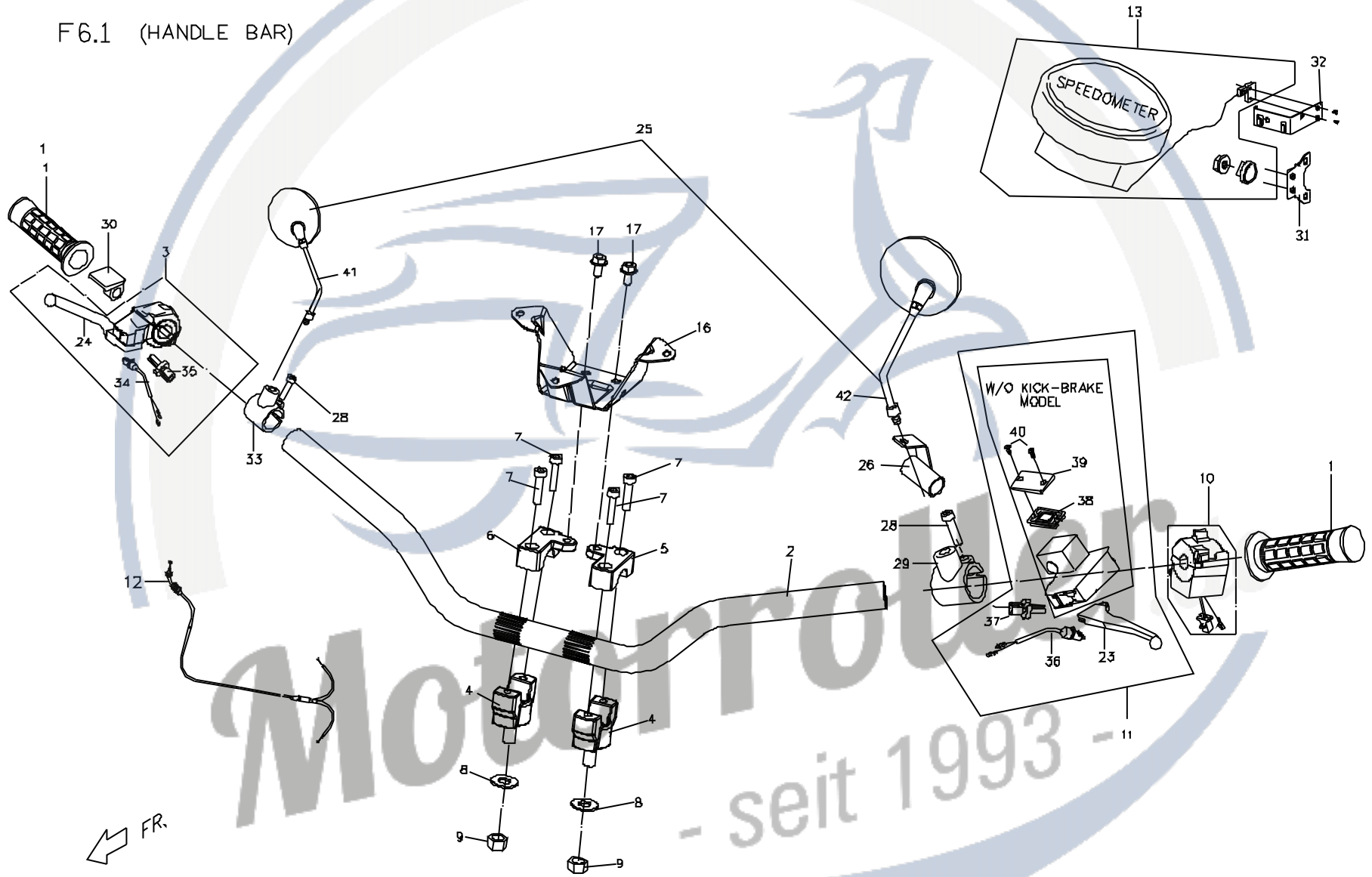


**F5-2. XL\_CHASSIS/SWING ARM ASSY 後搖臂組合**

**XL ATV**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>F5</b>	<b>01</b>	<b>X24810006002</b>	<b>SWING ARM SUB ASSEMBLY</b>	<b>後搖臂</b>		<b>1</b>	<b>XL MODEL</b>
F5	02	90191203500	HEX FLANGE BOLT	六角突緣螺栓	M12x35 P1.25	4	
F5	03	92111200000	SPRING WASHER	彈簧墊圈	φ 12.2x4.2x3	4	
F5	04	92021000001	HEXNUT	六角螺帽	M10 P1.25	1	
F5	05	X0481070000	GREASE VALVE	注油閥		1	
F5	06	90021005000	HEX BOLT	六角螺栓	M10x50 P1.25	1	
F5	07	X04811110000	SWING ARM SPACER TUBE	後避震器搖臂間隔管	φ 20x φ 14.1x253.3	1	
F5	08	X0481120000	RUBBER SLEEVE	橡膠套		1	
F5	09	92061400000	INSERT LOCK NUT	防鬆螺帽	M14 P1.5	1	
F5	10	X0481130000	GREASE CONTAIN SEAT	軸襯,後軸托架	φ 20	2	
F5	11	X0481140000	SWING ARM SEAL COVER	防塵蓋		2	
F5	12	90191429000	HEX FLANGE BOLT	六角突緣螺栓	M14x29 P1.25	2	
<b>F5</b>	<b>13</b>	<b>X2485001000</b>	<b>DRIVING CHAIN</b>	<b>驅動鏈條</b>	<b>428UO,100 links</b>	<b>1</b>	<b>XL50/90/110</b>
<b>F5</b>	<b>13</b>	<b>X24850000004</b>	<b>DRIVING CHAIN</b>	<b>驅動鏈條</b>	<b>530</b>	<b>1</b>	<b>XL150</b>
<b>F5</b>	<b>14</b>	<b>X3407460000</b>	<b>IDLE GEAR BRACKET COMP</b>	<b>惰輪支架組合</b>		<b>1</b>	
F5	21	92040600000	HEXAGON FLANGE NUT	六角螺帽		2	
F5	22	92141000007	PLAIN WASHER	平墊圈		4	
F5	24	95571224600	BALL BEARING	滾珠軸承		2	
F5	25	X0481280000	VALVE CAP	注油閥蓋		1	
F5	26	X248E010000	CHAIN COUPLING ASSY.	鏈條接頭組合		1	
F5	27	X2407531600	TRAILER HITCH SYSTEM ASSY.	拖車勾系統總成	ONLY FOR AFTER-SERVICE	1	INCLUDE #28
F5	28	90191204000	HEX BOLT	六角螺栓	ONLY FOR AFTER-SERVICE	4	

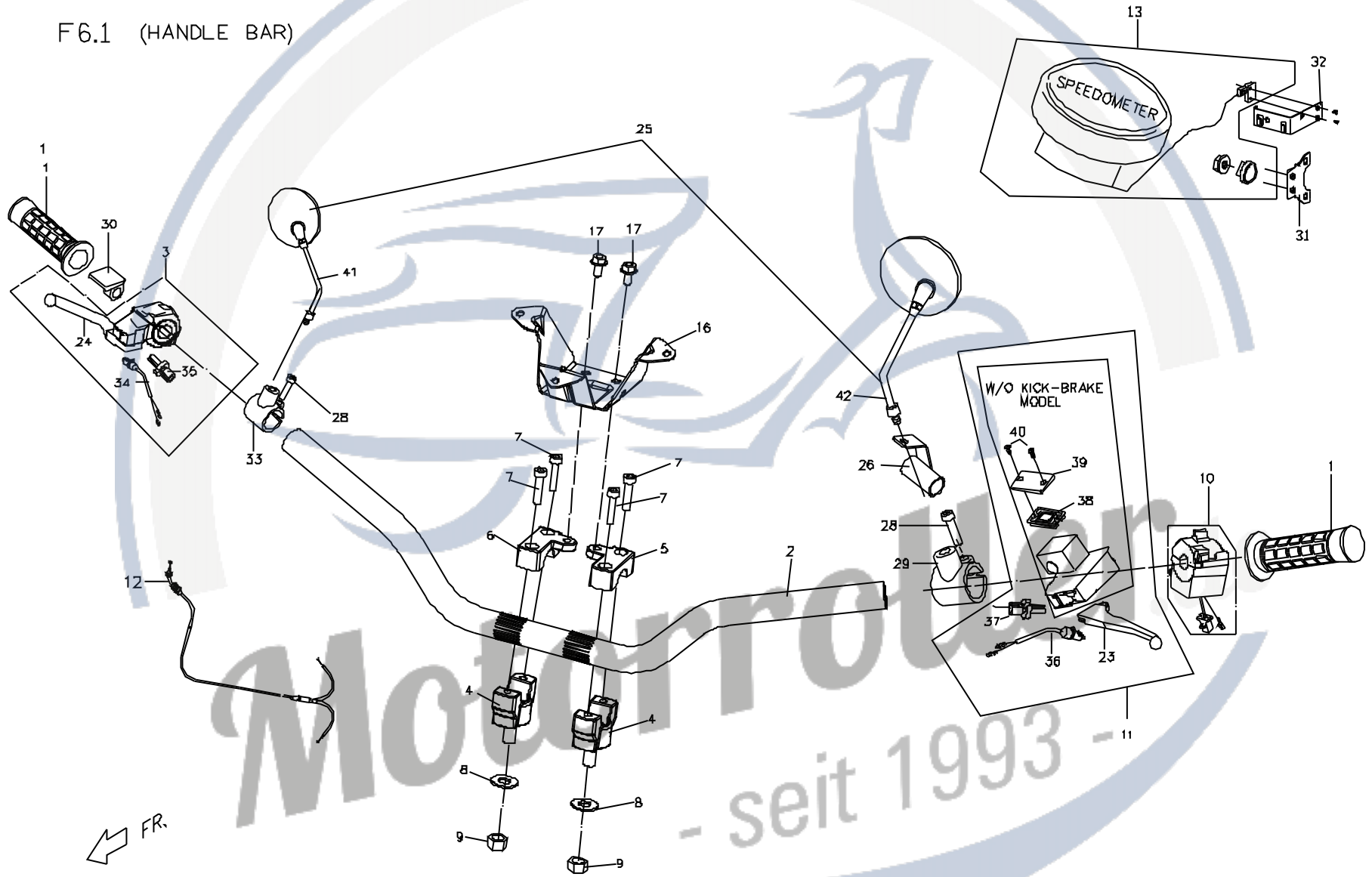
F6.1 (HANDLE BAR)



**F6.3 XL\_CHASSIS/ HANDLE BAR 轉向手柄 (AVAILABLE FOR XL-RIDER MODEL)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F6	01	X0541000000	HANDLE GRIP	握把		2	
F6	02	X0612002600	HANDLE BAR COMPLETE	轉向手柄		1	
F6	03	X0548202000	RIGHT LEVER CONTROL ASSEMBLY	右把手控制總成	XR50 & XR110 & XR150	1	W/O FOOTBRAKE
F6	03	X2548200000	RIGHT LEVER CONTROL ASSEMBLY	右把手控制總成	XR110 & XR150	1	FOOT BRAKE MODEL
F6	04	X0612010000	HANDLE BAR BRACKET	把手下固定座		2	
F6	05	X0612020000	HANDLE BAR BRACKET (L) / UPPER	轉向手柄固定蓋(左)		1	
F6	06	X0612030000	HANDLE BAR BRACKET (R) / UPPER	轉向手柄固定蓋(右)		1	
F6	07	90210602500	HEX SOCKET SCREW	六角承窩螺栓	M6x25 (黑) P1.0	4	
F6	08	92141000007	PLAIN WASHER	平墊圈	φ 10x φ 21x2.0	2	
F6	09	92061000000	INSERT LOCK NUT	防鬆螺帽	M10 P1.25	2	
F6	10	X1546001000	LEFT SWITCH ASSEMBLY	左開關總成	XR50/90/110-GENERAL	1	NO SIGNAL SWITCH
<b>F6</b>	<b>10</b>	<b>X0546001000</b>	<b>LEFT SWITCH ASSEMBLY</b>	<b>左開關總成</b>	<b>EUROPE-50</b>	<b>1</b>	<b>E/G OFF SWITCH</b>
F6	10	X9546001000	LEFT SWITCH ASSEMBLY	左開關總成	EUROPE-110 & XR150	1	PARK SWITCH
F6	11	X0403001000	BRAKE CYLINDER ASSY.	煞車總泵組合	W/O BACK-MIRROR HOLE	1	WITHOUT
F6	11	X040C001000	BRAKE CYLINDER ASSY.	煞車總泵組合	W/H BACK-MIRROR HOLE	1	FOOT-BRAKE
F6	11	X2543300000	LEFT BRAKE LEVER ASSY	左煞車拉桿組合	EUROPE-XR110 & XR150	1	FOOT-BRAKE
<b>F6</b>	<b>12</b>	<b>X15446000003</b>	<b>THROTTLE CABLE</b>	<b>加油導線總成</b>	<b>XL50</b>	<b>1</b>	
<b>F6</b>	<b>12</b>	<b>X0544601000</b>	<b>THROTTLE CABLE</b>	<b>加油導線總成</b>	<b>XR90/XR110</b>	<b>1</b>	
<b>F6</b>	<b>12</b>	<b>X2544601000</b>	<b>THROTTLE CABLE</b>	<b>加油導線總成</b>	<b>XL-150</b>	<b>1</b>	
<b>F6</b>	<b>13-1</b>	<b>B55610000001</b>	<b>SPEEDOMETER ASSY.</b>	<b>碼錶總成</b>	<b>XR50/90/110</b>	<b>1</b>	
<b>F6</b>	<b>13-2</b>	<b>B55610000002</b>	<b>SPEEDOMETER ASSY.</b>	<b>碼錶總成</b>	<b>XR150</b>	<b>1</b>	
F6	16	X26120116001	HANDLE BAR , BRACKET	轉向把手飾蓋組合	For new speedometer type	1	
F6	17	90190601200	HEX FLANGE BOLT	六角突緣螺栓	M6x12 P1.0	2	

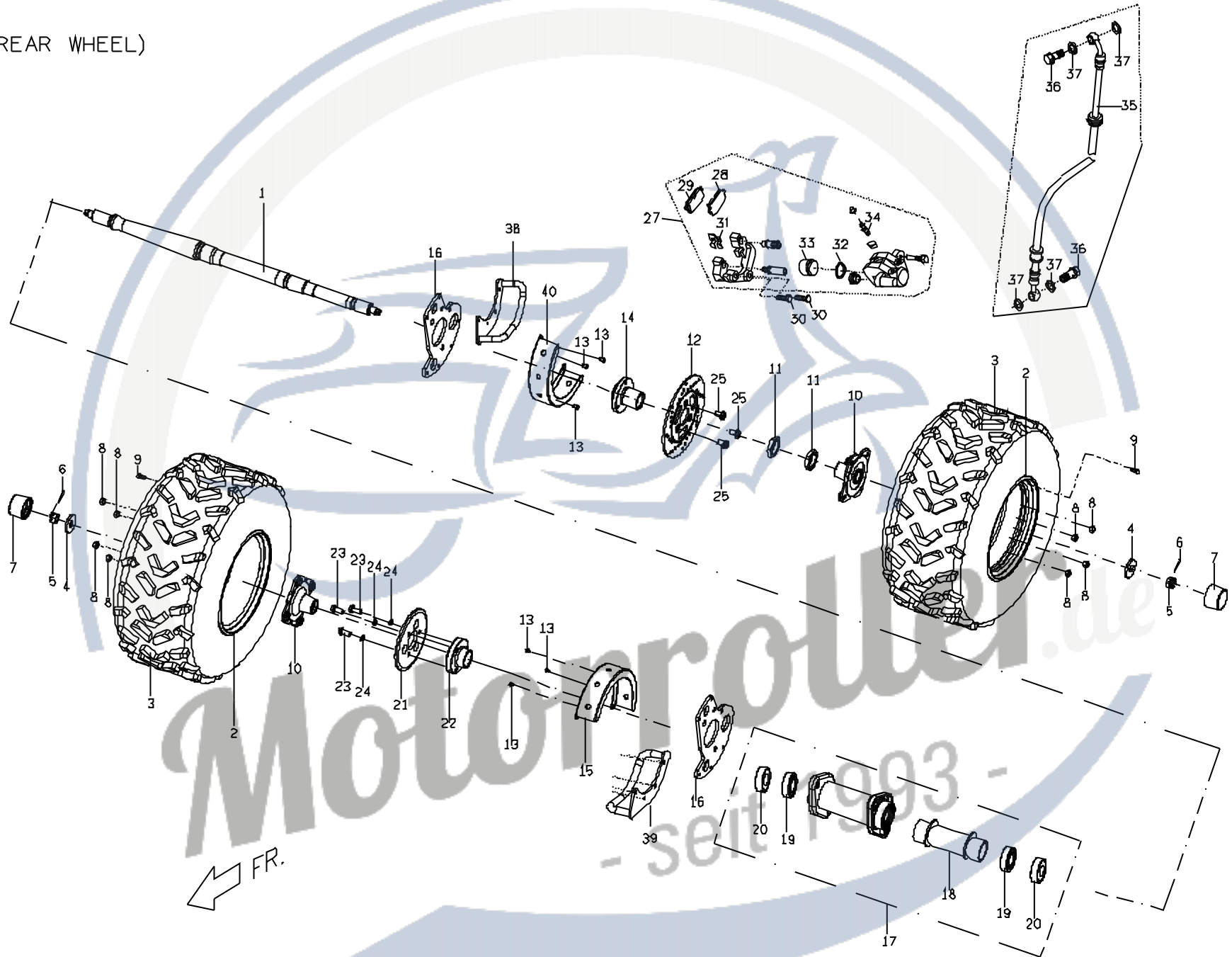
F6.1 (HANDLE BAR)



**F6.3 XL\_CHASSIS/ HANDLE BAR 轉向手柄 (AVAILABLE FOR XL-RIDER)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F6	23	X040C160000	LH LEVER	左把手拉桿		1	W/O FOOTBRAKE
F6	23	X254C020000	LH LEVER	左把手拉桿		1	FOOT BRAKE MODEL
F6	24	X054H020000	RH LEVER	右把手拉桿		1	W/O FOOTBRAKE
F6	24	X254H020000	RH LEVER	右把手拉桿		1	FOOT BRAKE MODEL
F6	25	P56160000002	REAR MIRROR ASSY.(SHORT)	後視鏡總成	XR50/90110, EURO	1	EXCEPT GERMANY/FRANCE
F6	25	X2616000000	REAR MIRROR ASSY.(LONG)	後視鏡總成	XR50/XR110/XR150	1	
F6	26	X0561070000	BRACKET, COUNTER	計數器固定板	Europe Only	1	
F6	28	90210602000	INNER HEXAGON BOLT	六角承窩螺栓	Europe Only	2	
F6	29	X061F010000	LEFT REAR MIRROR BRACKET	左後視鏡固定座	Europe Only	1	
F6	30	X05480010001	THROTTLE BASE ASSY.	加油座組合	EUROPE-110/XR150	1	FOOT BRAKE MODEL
F6	31	X0561062000	BRACKET 2, COUNTER INDUCT	計數器感應固定板2	Europe Only	2	
F6	32	X0561052000	BRACKET 1, COUNTER INDUCT	計數器感應固定板1	Europe Only	1	
F6	33	X061F020000	RIGHT REAR MIRROR BRACKET	右後視鏡固定座	Europe Only	1	
F6	34	X054H090000	BRAKE SAFETY SWITCH	煞車安全開關	XR50/110	1	W/O FOOTBRAKE
F6	34	X054C0600001	BRAKE SAFETY SWITCH	煞車安全開關	XR110/150	1	FOOT BRAKE MODEL
F6	35	X054H060000	CABLE ADJUSTING BOLT ASSY.	導線調整螺栓組合	XR50/110	1	W/O FOOTBRAKE
F6	35	X0468100000	CABLE ADJUSTING BOLT ASSY.	導線調整螺栓組合	XR110/150	2	FOOT BRAKE MODEL
F6	36	X040C150000	BRAKE SAFETY SWITCH	煞車安全開關	XR50/110	1	W/O FOOTBRAKE
F6	36	X054C0600001	BRAKE SAFETY SWITCH	煞車安全開關	XR110/150	1	FOOT BRAKE MODEL
F6	37	X0468100000	CABLE ADJUSTING BOLT ASSY.	導線調整螺栓組合		1	
F6	38	X040C120000	RUBBER SEAL	皮膜	W/O FOOTBRAKE	1	W/O FOOTBRAKE
F6	39	X040C130000	CAP, MASTER CYLINDER	油杯蓋		1	FOOT BRAKE MODEL
F6	40	X040C140000	SCREW	螺絲		2	
F6	41	P561F0200002	LH REAR MIRROR	左後視鏡	XR50/90	1	EXCEPT GERMANY
F6	41	X261F020000	LH REAR MIRROR	左後視鏡	XR50/XR110/XR150	1	
F6	42	P561F0100002	RH REAR MIRROR	右後視鏡	XR50/90	1	EXCEPT GERMANY
F6	42	X261F010000	RH REAR MIRROR	右後視鏡	XR50/XR110/XR150	1	

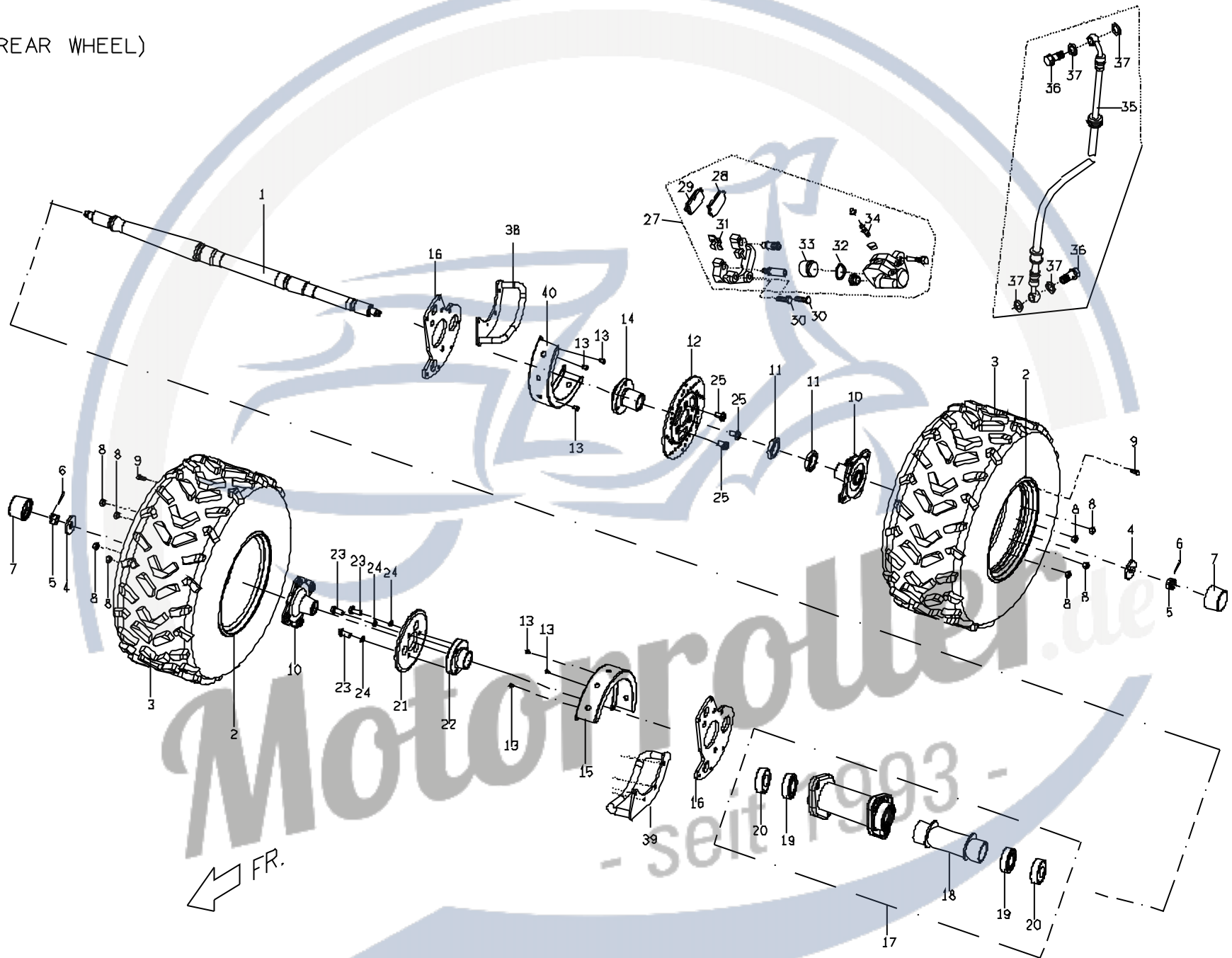
F7 (REAR WHEEL)



**F7. XL\_CHASSIS/ REAR WHEEL 後輪**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F7	01	X0407400000	REAR AXLE	後軸	XR50/90/110	1	
F7	01	X2407400000	REAR AXLE	後軸	XR150	1	
<b>F7</b>	<b>02</b>	<b>X0407140770</b>	<b>WHEEL RIM</b>	<b>前後輪鋼圈</b>	<b>SILVER</b>	<b>2</b>	
<b>F7</b>	<b>02</b>	<b>X0407140600</b>	<b>WHEEL RIM</b>	<b>前後輪鋼圈</b>	<b>BLACK</b>	<b>2</b>	
<b>F7</b>	<b>03</b>	<b>X040G320000</b>	<b>TIRE</b>	<b>後輪輪胎(塊胎)</b>	<b>AT18x9-8 2PR</b>	<b>2</b>	<b>XR50/90/110</b>
<b>F7</b>	<b>03</b>	<b>X040G3200003</b>	<b>TIRE</b>	<b>後輪輪胎(平胎)</b>	<b>AT19x8-8 4PR</b>	<b>2</b>	<b>XR50/90/110</b>
<b>F7</b>	<b>03</b>	<b>X040G3200004</b>	<b>TIRE</b>	<b>後輪輪胎(正新)</b>	<b>AT21x9-8</b>	<b>2</b>	<b>XR50/90/110</b>
F7	03	X240G320000	TIRE	後輪胎總成(華豐)	21x10-8	2	XR150
F7	04	92141400004	PLAIN WASHER	平墊圈	φ 14.2x φ 40x4.5	2	
F7	05	92091400000	HEXAGON SLOTTED&CASTLE NUTS	開槽止鬆螺帽	M14 P1.5	2	
F7	06	93520303200	COTTER PIN	開口銷	3.2x32	2	
F7	07	X0407490000	RUBBER CAP	防塵蓋		2	
F7	08	92061000002	HEX WASHER FACE BOLT	凸緣U型螺帽	M10x15 P1.25	8	
F7	09	X040B330000	RIM VALVE	氣門嘴		2	
F7	10	X0407130000	SHAFT CONNECTER	後軸固定座		2	
F7	11	92022700000	HEXNUT	滾動軸承螺帽	M27 P1.5	2	
F7	12	X0403500000	DISCPLATE , BRAKE	剎車盤		1	
F7	13	E1681030000	HEX BOLT	盤頭帶墊圈螺栓	M6x12 P0.8	6	
F7	14	X0403510000	BASE , BRAKE	煞車盤座		1	
F7	15	X0407430000	PROTECTIVE COVER	保護蓋	XR50/110	1	EXCEPT GERMANY
F7	15	X2407511000	PROTECTIVE COVER	保護蓋	XR50/110/150	1	
F7	16	X0407440600	HOLDER , PROTECTIVE COVER	鍊輪護板		2	
F7	17	X0407450000	REAR AXLE FIX SEAT	後輪軸固定座組合		1	
F7	18	X040G020000	SPACER TUBE	後軸承座隔筒		1	
F7	19	96530600600	BEARING	滾珠軸承	6006ZZ	2	
F7	20	95574055070	OIL SEAL	油封	φ 40x φ 55x7	2	
F7	21	X1485020000	FINAL DRIVE SPROCKET	後鏈輪	28T	1	
F7	22	X0485010000	FINAL DRIVE SPROCKET HOLDER	後鏈輪固定座		1	
F7	23	90190802600	HEX FLANGE BOLT	六角凸緣螺栓		3	

F7 (REAR WHEEL)



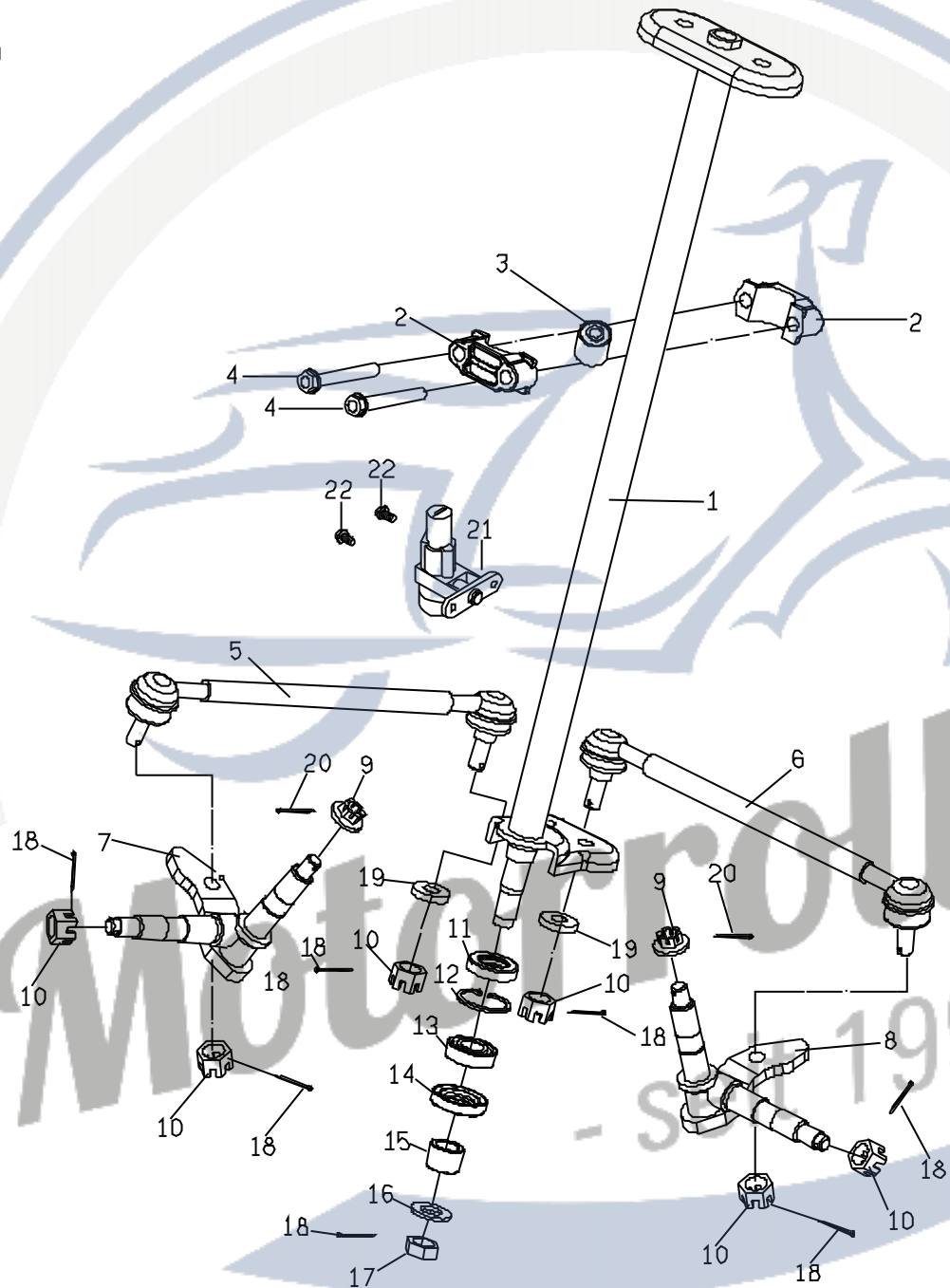


**F7. XL CHASSIS/ REAR WHEEL 後輪**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
F7	24	92110800000	SPRING WASHER	彈簧墊圈		3	
F7	25	90191001500	HEX FLANGE BOLT	六角凸緣螺栓		3	
F7	27	X0403300000	CALIPER COMP.	煞車夾總成		1	
F7	28	X040C430000	INNER BRAKE PAD	內煞車片組成		1	
F7	29	X040C440000	OUTER BRAKE PAD	外煞車片組成		1	
F7	30	90210802503	INNER HEXAGON HEAD SCREW	內六角承窩螺栓		2	
F7	31	X040C420000	YOKE	軛簧		1	
F7	32	X040C340000	OIL SEAL	油封圈		1	
F7	33	X040C350000	DUSTPROOF RUBBER	防塵圈		1	
F7	34	X040C330000	BLEED SCREW	放氣螺絲		1	
<b>F7</b>	<b>35</b>	<b>X24036000003</b>	<b>TUBE , HYDRAULIC BRAKE</b>	<b>油壓剎車管</b>	<b>W/H FOOTBRAKE</b>	<b>1</b>	<b>XL50/110_SUS</b>
<b>F7</b>	<b>35</b>	<b>X24036000003</b>	<b>TUBE , HYDRAULIC BRAKE</b>	<b>油壓剎車管</b>	<b>REVERSE&amp;FOOTBRAKE</b>	<b>1</b>	<b>XL150_SUS</b>
F7	36	P1403810000	HEX FLANGE BOLT	六角突緣螺栓	M10x22 P1.25	2	
F7	37	92141000002	PLAIN WASHER	平墊圈	φ 10x φ 15x1.5	4	
F7	38	X2407500600	HOLDER , PROTECTIVE COVER	鍊輪護板(左)	XR150	1	
F7	39	X240G500600	HOLDER , PROTECTIVE COVER®	鍊輪護板(右)	XR150	1	
F7	40	X0407430000	PROTECTIVE COVER	保護蓋	XR50/110	1	EXCEPT GERMANY

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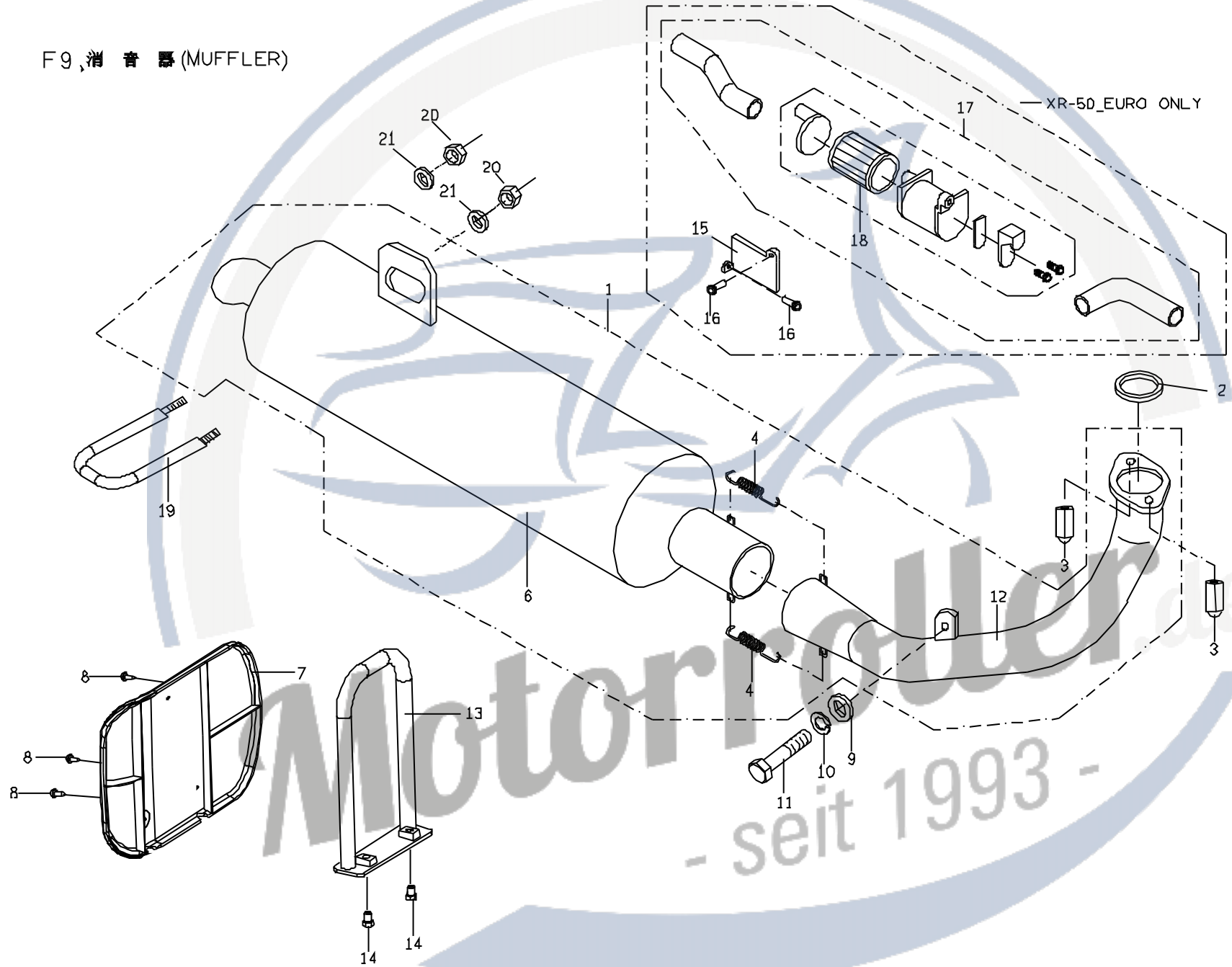
F8 (STEERING)



## F8. XR\_CHASSIS/ STEERING 轉向軸

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F8	01	X0445004000	STEERING SHAFT	轉向桿		1	
F8	02	X0445010000	STEERING SHAFT BRACKET	轉向軸固定座		2	
F8	03	X0445020000	STEERING SHAFT BUSH SLEEVE	轉向軸襯套		1	
F8	04	90190806000	HEX WASHER FACE BOLT	六角突緣螺栓	M8x65 P1.25	2	
F8	05	X0445050000	STEERING TIE-ROD ASSEMBLY(R)	轉向拉桿(右)	XR50/90/110	1	
F8	05	X2445040000	STEERING TIE-ROD ASSEMBLY	轉向拉桿	XR150	1	
F8	06	X0445040000	STEERING TIE-ROD ASSEMBLY(L)	轉向拉桿(左)	XR50/90/110	1	
F8	06	X2445040000	STEERING TIE-ROD ASSEMBLY	轉向拉桿	XR150	1	
F8	07	X0445070000	KNUCKLE (R)	轉向軸(右)		1	
F8	08	X0445060000	KNUCKLE (L)	轉向軸(左)		1	
F8	09	92041000002	INSERT LOCK NUT	開槽六角突緣螺帽	M10 P1.25	2	
F8	10	92061000001	HEX SLOTTED AND CASTLE NUTS	堡形螺帽	M10 P1.25	4	
F8	11	95571832700	OIL SEAL	油封	$\phi$ 18x $\phi$ 32x7	1	
F8	12	92163200000	CIRCLIP	C形扣環	R-32	1	
F8	13	96530600201	RADIAL BALL BEARING	滾珠軸承	6002ZZ	1	
F8	14	95572235700	OIL SEAL	油封	$\phi$ 22x $\phi$ 35x7	1	
F8	15	X0402410000	INNER SPACER	內間隔環	$\phi$ 15x $\phi$ 21.7x15	1	
F8	16	92141400000	PLAIN WASHER	平墊圈	$\phi$ 14x $\phi$ 26x2.0	1	
F8	17	92061400000	INSERT LOCK NUT	防鬆螺帽	M14 P1.5	1	
F8	18	93520202000	COTTER PIN	開口銷	3.2x32	5	
F8	19	92141000007	PLAIN WASHER	平墊圈	$\phi$ 10.5x $\phi$ 24x4.5	2	
F8	20	93520303200	COTTER PIN	開口銷		2	
F8	21	X0553000000	STEERING LOCK	防盜鎖		1	
F8	22	90050601200	SCREW	十字槽圓頭機器螺釘		2	

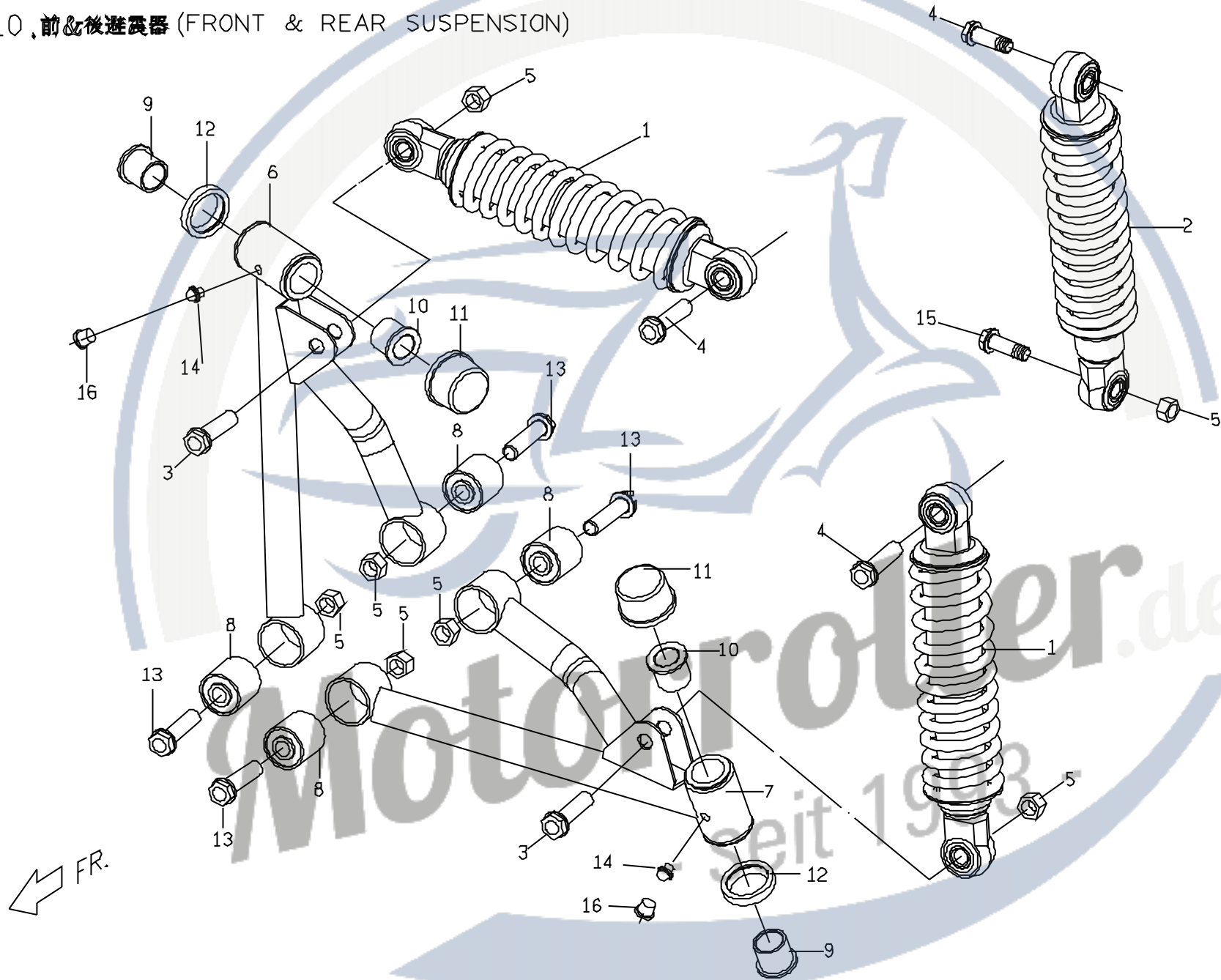
F 9, 消音器 (MUFFLER)



**F9. XL RIDER\_CHASSIS/ EXHAUST PIPE 消音器**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F9	01	NA	EXHAUST PIPE ASSEMBLY	消音器總成	XR50	1	
F9	01	NA	EXHAUST PIPE ASSEMBLY	消音器總成	EUROPE-50	1	WITH CATALYST
F9	01	NA	EXHAUST PIPE ASSEMBLY	消音器總成	XR90/110	1	
F9	01	NA	EXHAUST PIPE ASSEMBLY	消音器總成	EUROPE-110	1	WITH CATALYST
F9	02	E9281020000	GASKET , EXHAUST PIPE	消音器墊片		1	
F9	03	92050600003	INSERT LOCK NUT	防鬆螺帽	XR50/90/110	2	
F9	03	92050800000	INSERT LOCK NUT	六角蓋形螺帽 (長型)	XR150	2	
F9	04	X0706030000	EXTENSION SPRING	拉伸彈簧		2	
F9	05	90190803500	HEX WASHER FACE BOLT	六角突緣螺栓	M8x35 P1.5	1	
<b>F9</b>	<b>06</b>	<b>X02815030001</b>	<b>REAR SILENCER (DENMARK)</b>	<b>消音器後段</b>	<b>W/O CATALYST</b>	<b>1</b>	<b>XL50/90/110</b>
<b>F9</b>	<b>06</b>	<b>X52815020001</b>	<b>REAR SILENCER</b>	<b>消音器後段</b>	<b>XR150</b>	<b>1</b>	<b>XR150</b>
F9	07	X0624050650	COVER , SAFETY	護腳蓋		1	
F9	08	90110401200	TAPPING SCREW	自攻螺絲(尖尾)	M4x12	3	
F9	09	92140800000	PLAIN WASHER	平墊圈		3	
F9	10	92110800000	SPRING WASHER	彈簧墊圈		2	
F9	11	90190802600	HEX WASHER FACE BOLT	六角突緣螺栓		1	
<b>F9</b>	<b>12</b>	<b>X12811020001</b>	<b>FRONT SILENCER</b>	<b>消音器前段</b>	<b>XR50</b>	<b>1</b>	<b>W/O SAI</b>
<b>F9</b>	<b>12</b>	<b>X1281104000</b>	<b>FRONT SILENCER</b>	<b>消音器前段</b>	<b>EUROPE-50</b>	<b>1</b>	<b>W/H SAI</b>
F9	12	X0281101000	FRONT SILENCER	消音器前段	XR90/XR110	1	
<b>F9</b>	<b>12</b>	<b>X52811000002</b>	<b>FRONT SILENCER</b>	<b>消音器前段</b>	<b>XL150</b>	<b>1</b>	
<b>F9</b>	<b>13</b>	<b>X04214506002</b>	<b>COVER , BRACKET</b>	<b>護腳架</b>	<b>W/O FOOTBRAKE</b>	<b>1</b>	
F9	14	90190601200	HEX WASHER FACE BOLT	六角突緣螺栓		2	
F9	15	P2286180000	BRACKET, 2ND AIR ASSY.	二次空氣固定板	EUROPE-XR50	1	
F9	16	90190602000	HEXAGON FLANGE BOLT	六角凸緣螺栓	EUROPE-XR50	2	
F9	17	X1286101000	2ND AIR INDUCTION ASSY.	二次空氣濾清器總成	EUROPE-XR50	1	
F9	18	P2286090000	PAPER FILTER	過濾紙蕊	EUROPE-XR50	1	
<b>F9</b>	<b>19</b>	<b>X0421651000</b>	<b>HANGER, MUFFLER</b>	<b>排氣管吊架</b>		<b>1</b>	
F9	20	92060800000	HEXAGON FLANGE NUT	六角突緣螺帽		2	
F9	21	92140800000	PLAIN WASHER	平墊圈		2	

F10 前&後避震器 (FRONT & REAR SUSPENSION)

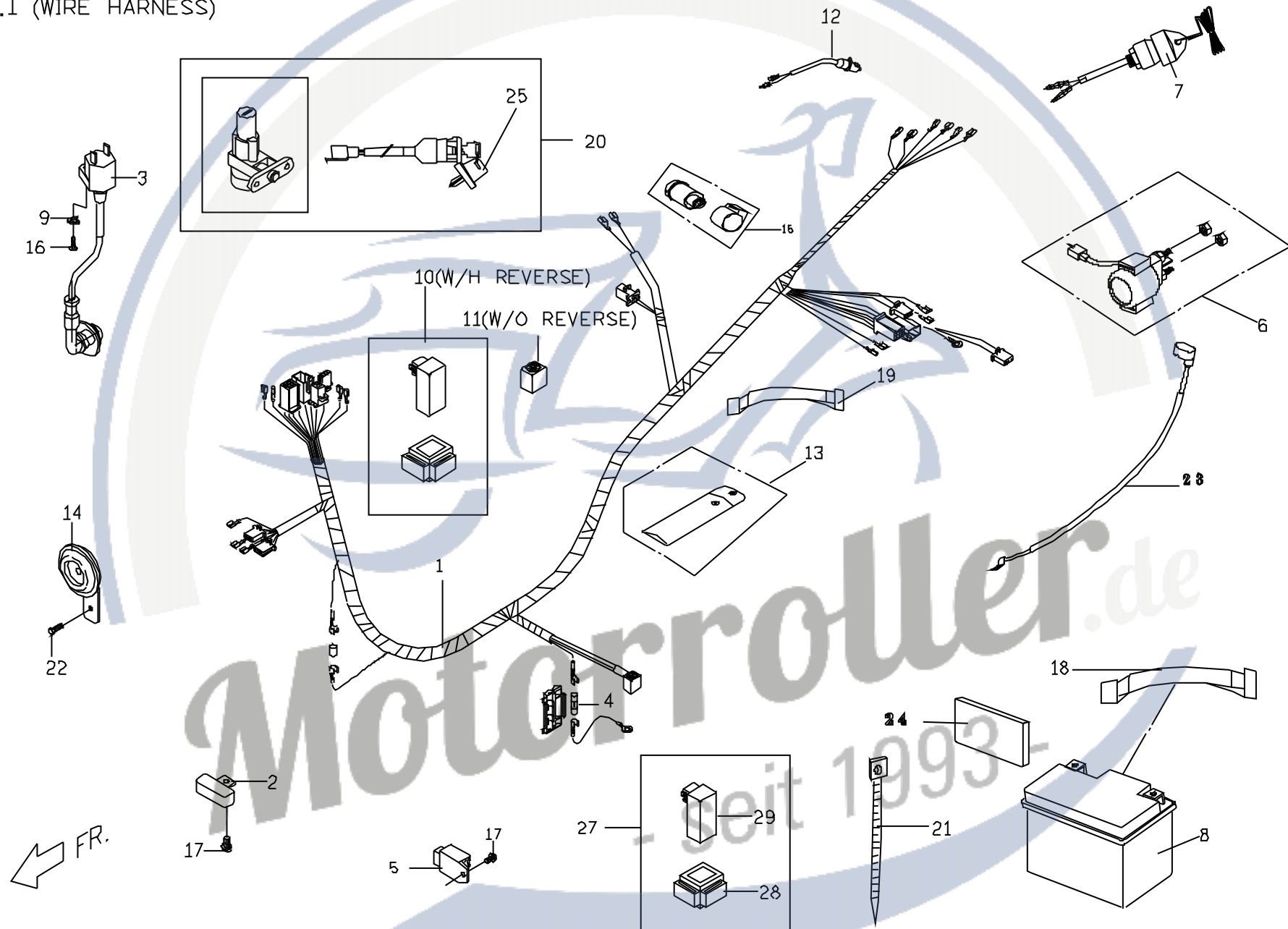


**F10. XR\_CHASSIS/ FRONT,REAR SUSPENSION 前後避震臂**

圖序	裝配位置	零件號碼	英文名稱	中文名稱	規格	用量	備註
Figure	Ref no	Part no	Description	Chinese	Specification	Q'ty	Note
<b>F10</b>	<b>01</b>	<b>X2481011000</b>	<b>FRONT SUSPENSION</b>	<b>前避震器</b>	<b>XL50/110/150</b>	<b>2</b>	
<b>F10</b>	<b>02</b>	<b>X24810200002</b>	<b>REAR SUSPENSION</b>	<b>後避震器</b>	<b>XL50/110/150</b>	<b>1</b>	
F10	03	90021004000	HEX BOLT	六角螺栓	M10x40(black)P1.25	2	
F10	04	90191004000	HEX WASHER FACE BOLT	六角突緣螺栓	M10x40(black) P1.25	6	
F10	05	92061000000	INSERT LOCK NUT	防鬆螺帽	M10 P1.25	10	
F10	06	X048A211600	RIGHT SUSPENSION ARM	A臂(右)	XR50/90/110	1	
F10	06	X248A211600	RIGHT SUSPENSION ARM	A臂(右)	XR150	1	
F10	07	X0481211600	LEFT SUSPENSION ARM	A臂(左)	XR50/90/110	1	
F10	07	X2481211600	LEFT SUSPENSION ARM	A臂(左)	XR150	1	
F10	08	X0481270000	SUSPENSION ARM BUSH	避震臂襯套	φ 10x φ 28x27	4	
F10	09	X0481250000	GREASE CONTAIN SEAT(LOW)	潤滑油保持座(下)	φ 17	2	
F10	10	X0481260000	GREASE CONTAIN SEAT(UPPER)	潤滑油保持座(上)	φ 15.5	2	
F10	11	X0481230000	WATER PROOF RUBBER	防水蓋		2	
F10	12	X0481240000	DUSTPROOF RUBBER	橡膠防塵蓋		2	
F10	13	90191005000	HEX WASHER FACE BOLT	六角突緣螺栓	M10x50 P1.25	4	
F10	14	X0481070000	GREASE VALVE	注油閥		2	
F10	15	90191004500	HEX FLANGE BOLT	六角凸緣螺栓		1	
F10	16	X0481280000	VALVE CAP	注油閥蓋		2	

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F11.1 (WIRE HARNESS)

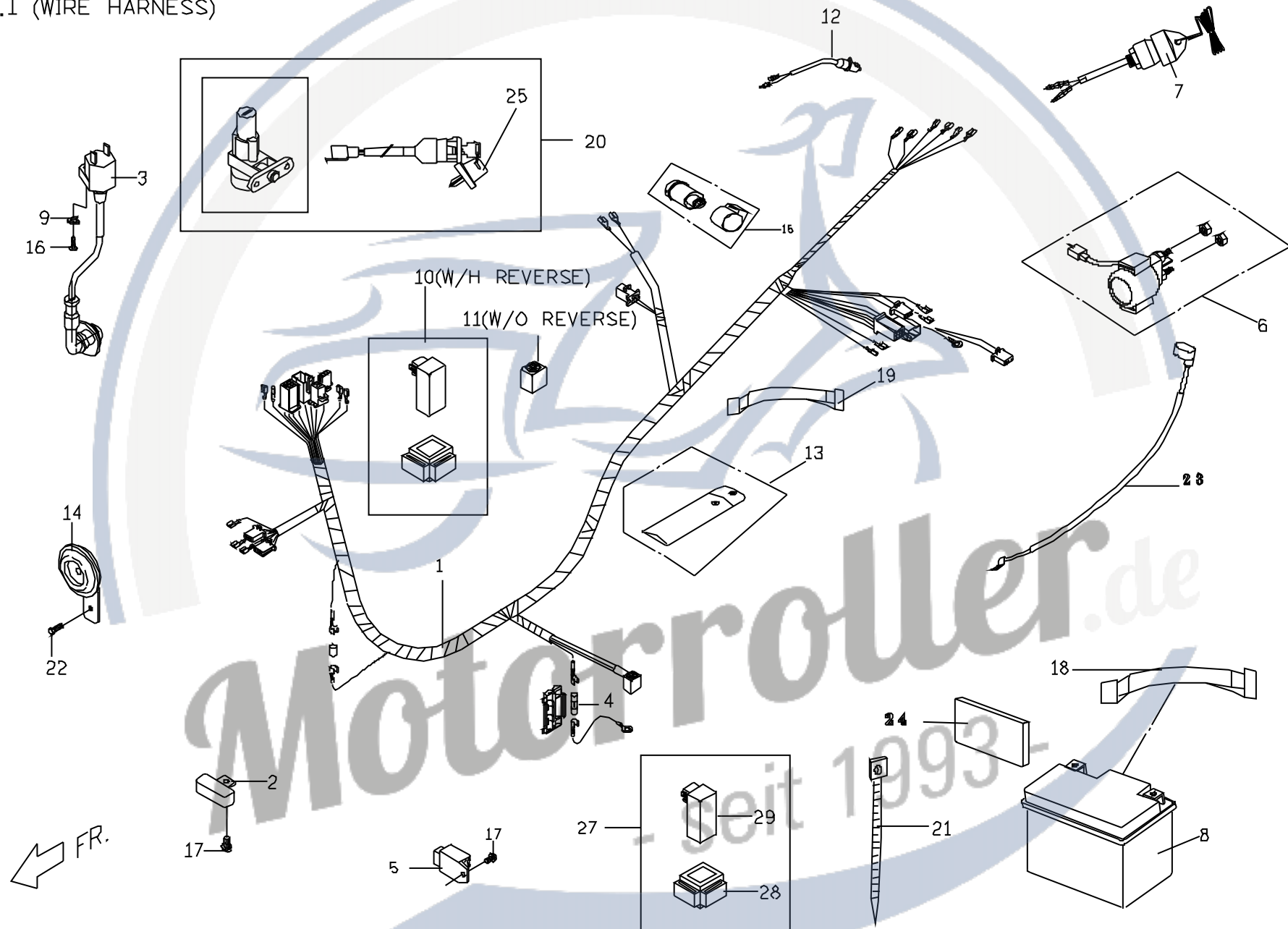




**F11.1 XL CHASSIS/ ELECTRICAL PARTS 電裝品 (AVAILABLE FOR NEW SPEEDOMETER TYPE)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>F11</b>	<b>01</b>	<b>X1581600001</b>	<b>MAIN WIRE ASSEMBLY</b>	<b>主配線</b>	<b>XL50</b>	<b>1</b>	
<b>F11</b>	<b>01</b>	<b>X0581600001</b>	<b>MAIN WIRE ASSEMBLY</b>	<b>主配線</b>	<b>XL90/110</b>	<b>1</b>	
<b>F11</b>	<b>01</b>	<b>X2581600002</b>	<b>MAIN WIRE ASSEMBLY</b>	<b>主配線</b>	<b>XL150</b>	<b>1</b>	
F11	02	P0586600000	RESISTOR ASSEMBLY(B)	電阻器B	XR50/90/110	1	
F11	02	P15866000002	RESISTOR ASSEMBLY(B)	電阻器B	XR150	1	
F11	03	C15846010001	IGNITION COIL ASSEMBLY	點火線圈	XR50/90/110	1	
F11	03	C1584601000	IGNITION COIL ASSEMBLY	點火線圈	XR150	1	
F11	04	E1581630000	FUSE (8A)	保險絲	XR50/90/110	1	
F11	04	C158A020000	FUSE (10A)	保險絲	XR150	1	
F11	05	C1584000000	RECTIFIER & REGULATOR	整流穩壓器		1	
F11	06	P9581000000	STARTER RELAY ASSEMBLY	起動繼電器	XR50	1	
F11	06	C1581001000	STARTER RELAY ASSEMBLY	起動繼電器	XR90/110/150	1	
<b>F11</b>	<b>07</b>	<b>X05816510001</b>	<b>SAFETY SWITCH</b>	<b>安全開關</b>		<b>1</b>	
F11	08	P5583000000	BATTERY	電瓶	XR50	1	
F11	08	E95830000001	BATTERY	電瓶	XR90/XR110	1	
F11	08	C25830010001	BATTERY	電瓶	XR150	1	
F11	09	92110500000	SPRING WASHER	彈簧鎖緊墊圈		1	
F11	10	C1581300000	SAFETY RELAY, REVERSE	倒檔防護器組合	FOR W/H REVERSE MODEL	1	
<b>F11</b>	<b>11</b>	<b>X0581660000</b>	<b>SHORT TERMINAL, REVERSE</b>	<b>倒檔截接器</b>	<b>FOR W/O REVERSE MODEL</b>	<b>1</b>	
F11	12	C1586010000	BUZZLE, REVERSE	蜂鳴器開關	FOR W/H REVERSE MODEL	1	
F11	13	X0706540000	TOOL KIT	工具包	XR50/XR90/XR110	1	
F11	13	X2706540000	TOOL KIT	工具包	XR150	1	
F11	14	P5583600000	HORN	喇叭	XR90/XR110	1	
F11	14	C1583600000	HORN	喇叭	XR150	1	
F11	15	P2586011000	DIRECTION LIGHT CONTROLLER	方向燈繼電器		1	
F11	16	90070502000	C-R CROSS MACHINE SCREW	十字槽扁圓頭螺釘	M5x20 P1.0	1	
F11	17	90190601500	HEX WASHER FACE BOLT	六角突緣螺栓	M6x15 P1.0	2	
F11	18	E1583020000	RUBBER BAND (BATTERY)	電瓶固定橡膠束帶		1	
F11	19	ES701030000	RUBBER, TOOL KIT	工具包束帶		1	

F11.1 (WIRE HARNESS)

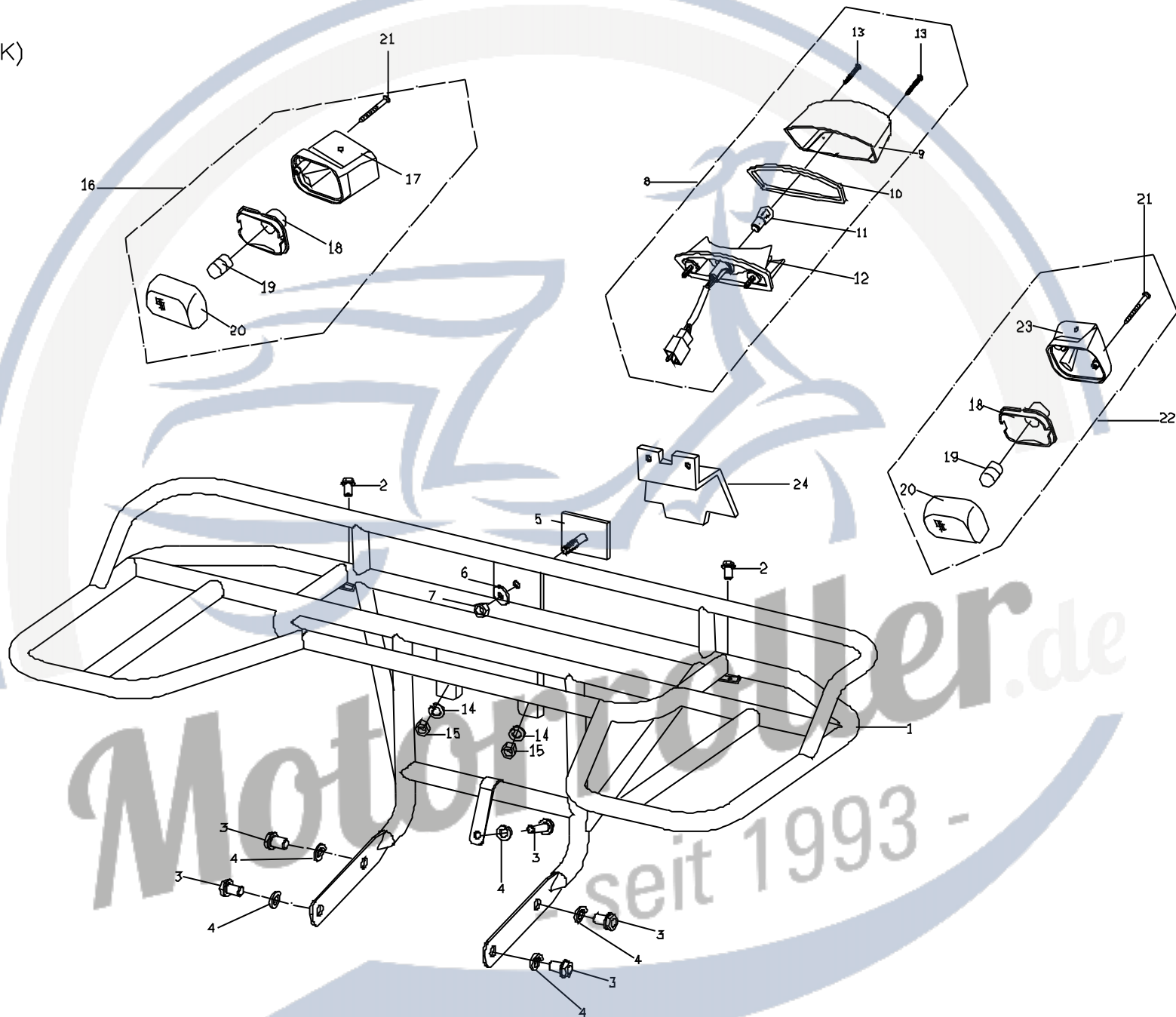


**F11.1 XL CHASSIS/ ELECTRICAL PARTS 電裝品 (AVAILABLE FOR NEW SPEEDOMETER TYPE)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F11	20	X0552003000	MAIN SWITCH ASSEMBLY	主電源開關(含鑰匙)	W/O STEERING LOCK	1	
F11	20	X0551001000	MAIN SWITCH ASSEMBLY	主電源開關(含鑰匙)	W/H STEERING LOCK	1	
F11	21	E1701030000	BAND	束帶		6	
F11	22	90190601203	HEX BOLT	六角螺栓附墊圈	M6x12 P1.0	1	
F11	23	X2583021000	BATTERY (+) LINE	電極正線	XR150 ONLY	1	
F11	24	P2681030000	BATTERY PACKING	襯墊	XR150 ONLY	2	
F11	25	X055B010000	DUMMY KEY	空白鑰匙		1	
F11	27	NA	C.D.I. UNIT ASSEMBLY	C.D.I. 電子元件組合	XR50/90/110	1	
F11	27	C1582001000	C.D.I. UNIT ASSEMBLY	C.D.I. 電子元件組合	XR150	1	
F11	28	P1701190000	RUBBER BRACKET	橡膠托架	XR50/90/110	1	
F11	28	C1701200000	RUBBER BRACKET	橡膠托架	XR150	1	
F11	29	E9582000000	C.D.I. UNIT	C.D.I. 電子元件	XR50/90/110	1	
F11	29	NA	C.D.I. UNIT	C.D.I. 電子元件	XR150	1	NOT SUPPLIED

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F12, (RACK)

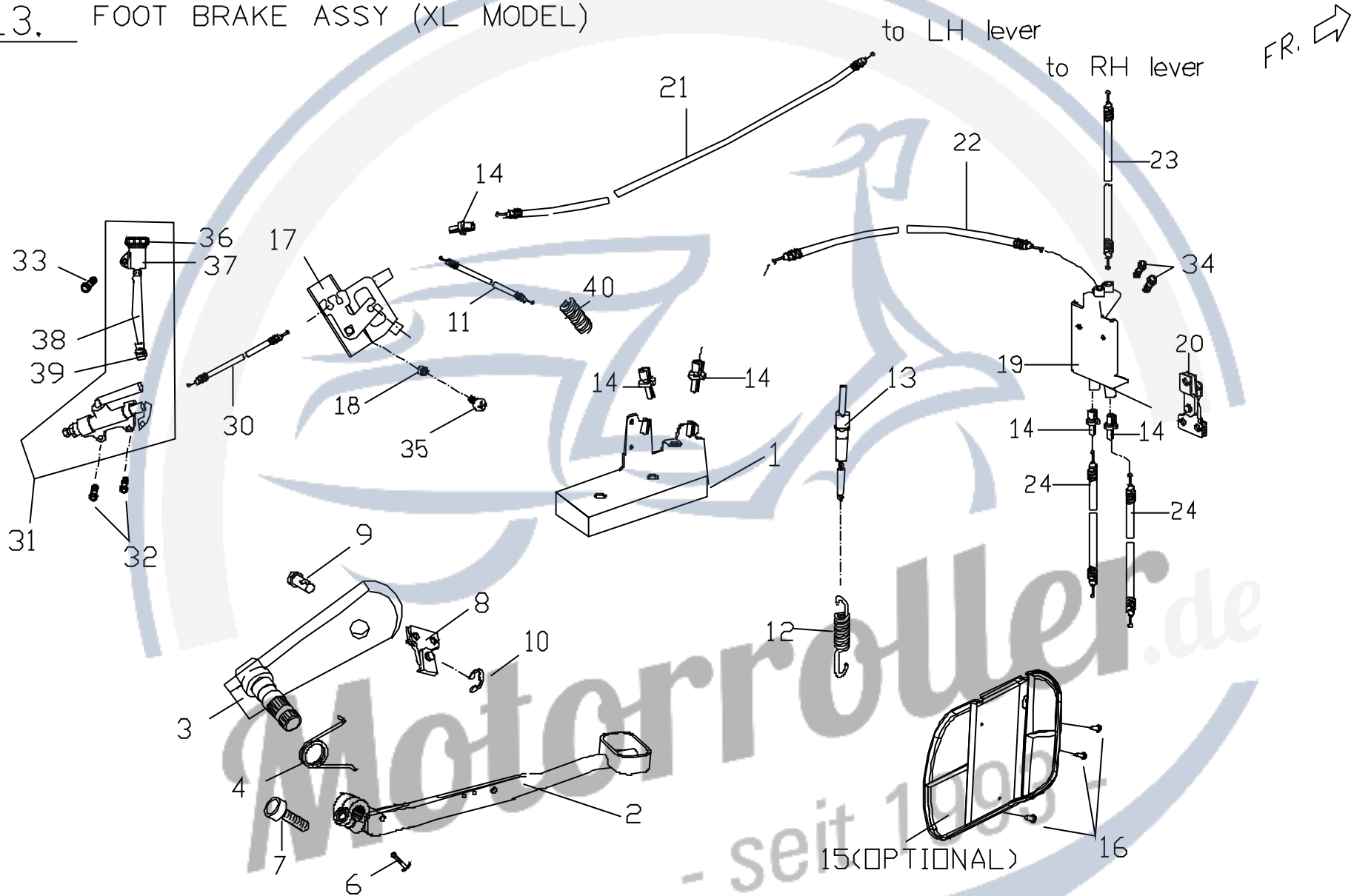


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## F12. XR\_CHASSIS/RACK 置物架

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規 格 Specification	用量 Q'ty	備 註 Note
<b>F12</b>	<b>01</b>	<b>X26762006002</b>	<b>REAR RACK</b>	<b>置物架</b>	<b>BIG-SIGNAL BRACKET</b>	<b>1</b>	<b>XL</b>
<b>F12</b>	<b>01</b>	<b>X0676204650</b>	<b>REAR RACK</b>	<b>置物架</b>	<b>W/O SIGNAL BRACKET</b>	<b>1</b>	<b>DENMARK</b>
<b>F12</b>	<b>01</b>	<b>X06762046501</b>	<b>REAR RACK</b>	<b>置物架</b>	<b>SIGNAL LAMP BRACKET</b>	<b>1</b>	<b>DEN_XR110/GERMANY</b>
F12	02	90200501600	WITH WASHER BOLT	帶墊圈螺栓		2	
F12	03	90191001500	HEX WASHER FACE BOLT	六角突緣螺栓	M10x15 P1.5	5	
F12	04	92111000000	SPRING WASHER	彈簧墊圈	φ 10.2x3.7x2.5	5	
F12	05	P5669000000	REFLECTOR	反光片		1	
F12	06	92140500014	PLAIN WASHER	平墊圈		1	
F12	07	92020500000	HEXAGON NUT	六角螺帽		1	
F12	08	P26660000001	BACK LAMP COMP	後燈總成	EUROPE	1	
F12	08	P26660000000	BACK LAMP COMP	後燈總成	General/USA	1	
F12	09	P266F030000	BACK LAMP COVER	後燈蓋		1	
F12	10	P266F070000	PACKING	墊襯		1	
F12	11	98311221051	BULB	後燈泡	EUROPE / 21/5W	1	
F12	11	98311221050	BULB	後燈泡	General/USA	1	
F12	12		BACK LAMP BASE	後燈座		1	N/A
F12	13	P266F050000	TAPPING SCREW	十字圓頭自攻螺絲		2	
F12	14	92110600000	SPRING WASHER	彈簧墊圈		2	
F12	15	92040600000	HEX FLANGE NUT	六角凸緣螺帽		2	
F12	16	X066H010000	RH SIGNAL LAMP ASSY (ORANGE)	右後方向燈組合	EUROPE	1	E-MARK
F12	16	X066H0100001	RH SIGNAL LAMP ASSY (WHITE)	右後方向燈組合	DENMARK	1	
F12	17		RH SIGNAL LAMP SHELL	右前方向燈殼		1	N/A
F12	18		SIGNAL LAMP BASE	方向燈座		2	N/A
F12	19	98211210001	SIGNAL BULB (YELLOW)	方向燈泡	EUROPE / 10W	2	
F12	19	98211210990	SIGNAL BULB (WHITE)	方向燈泡	DENMARK / 10W	2	
F12	20	P066C030000	SIGNAL LAMP COVER (YELLOW)	方向燈蓋		2	
F12	20	P066C0300002	SIGNAL LAMP COVER (WHITE)	方向燈蓋	DENMARK	2	
F12	21	P066C080000	TAPPING SCREW	自攻螺絲		2	
F12	22	X066G010000	LH SIGNAL LAMP ASSY (YELLOW)	左後方向燈組合	EUROPE	1	E-MARK
F12	22	X066G0100001	LH SIGNAL LAMP ASSY (WHITE)	左後方向燈組合	DENMARK	1	
F12	23		LH SIGNAL LAMP SHELL	左前方向燈殼		1	N/A
F12	24	X0636002000	LICENSE PLATE	牌照固定板		1	

F13. FOOT BRAKE ASSY (XL MODEL)

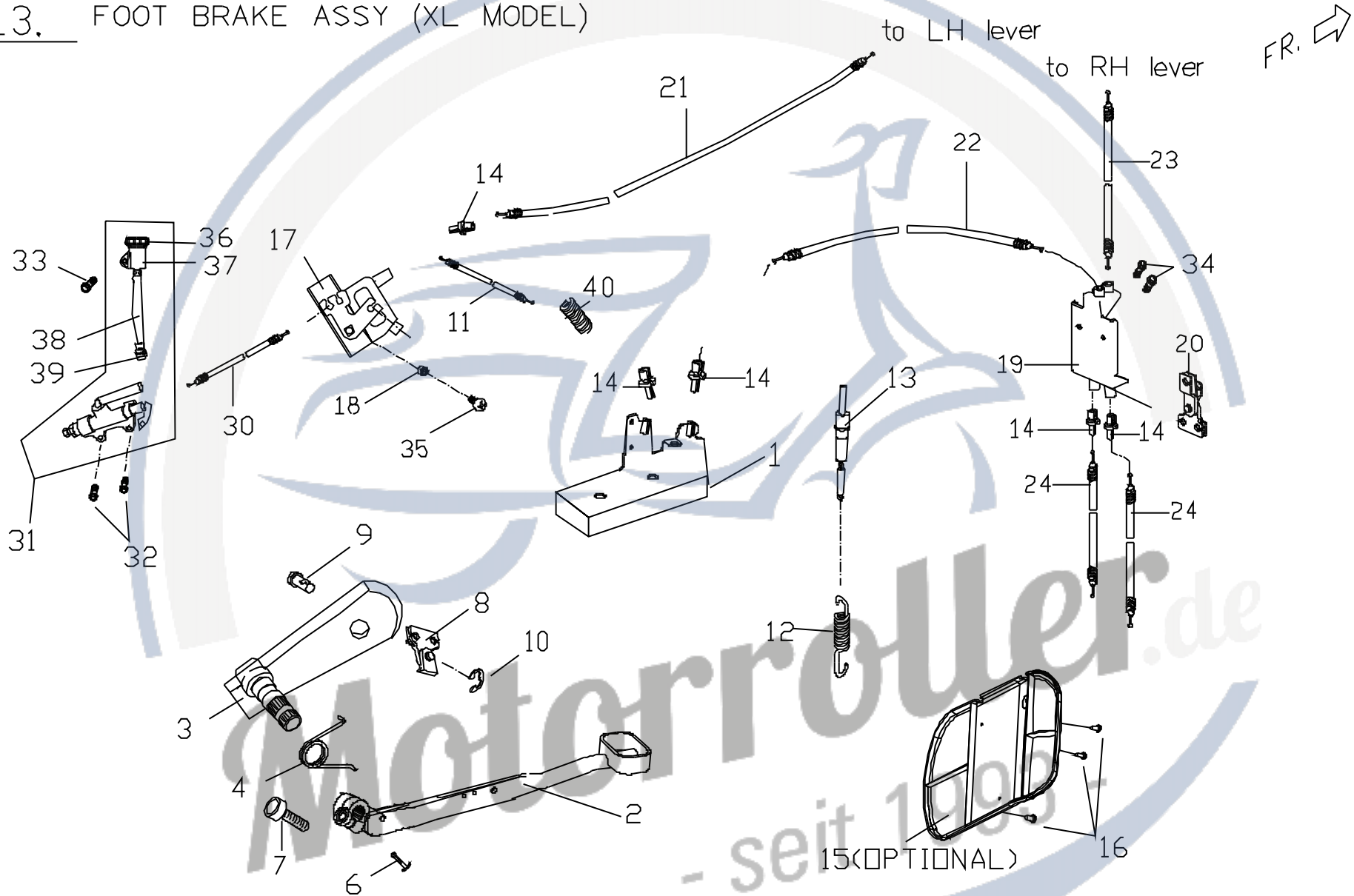


**F13.3 XL\_CHASSIS/ FOOT BRAKE ASSY. 腳煞機構 (FOR XL RIDER MODEL)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F13.1	1	X242A5106002	RIGHT STEP FLOOR ASSY.	右腳踏板組合		1	
F13.1	2	X24680900002	KICK BRAKE	腳踏桿		1	
F13.1	3	X24684900002	LEVER, REAR BRAKE KICK	腳煞心軸組合		1	
F13.1	4	X24680610002	SPRING, KICK BRAKE	腳踏桿彈簧		1	
F13.1	5	X24215106002	LEFT STEP FLOOR ASSY.	左腳踏板組合		1	
F13.1	6	93520303200	COTTER PIN	開口銷		1	
F13.1	7	90210802500	INNER HEX BOLT	六角承窩螺栓		1	
F13.1	8	X24680300000	FOOT BRAKE CABLE PLATE (A)	腳煞導線連接板(A)		1	
F13.1	9	X04681300000	LOCK PIN, BRAKE MASTER CYL.	煞車泵定位銷		1	
F13.1	10	92180500000	E TYPE CLIP	E型扣環(5D)		1	
F13.1	11	X24680810002	BRAKE CABLE (B)	煞車導線(B)		1	
F13.1	12	P6462010000	SPRING , SAFETY SWITCH	側腳柱內彈簧		1	
F13.1	13	X2581610000	SAFETY SWITCH	煞車安全開關		1	
F13.1	14	X04681000000	CABLE ADJUSTING BOLT ASSY.	導線調整螺栓組合		5	
F13.1	15	X0624050650	HEAT PROTECTING COVER	護蓋(65黑)		1	
F13.1	16	90110401200	RD. HEAD MACHINE SCREW	十字槽盤頭自攻螺釘		3	
F13.1	17	X24680300002	FOOT BRAKE CABLE PLATE	拉線板		1	
F13.1	18	X04680800000	BUSH	襯套		1	
F13.1	19	X0468212000	SLIDE PLATE, FRT BRAKE CABLE	前煞車固定座		1	
F13.1	20	X04682200000	SLIDE, FRT BRAKE CABLE	前煞車滑塊		1	
F13.1	21	X24681900002	REAR BRAKE CABLE	後煞導線	TO LH LEVER	1	
F13.1	22	X2468081000	REAR BRAKE CABLE (C)	煞車導線(C)		1	
F13.1	23	X0468161000	FRT BRAKE CABLE COMP. 1	前煞車導線1	TO RH LEVER	1	
F13.1	24	X2468170000	FRT BRAKE CABLE COMP.	前煞車導線	TO FRT WHEEL	2	



F13. FOOT BRAKE ASSY (XL MODEL)



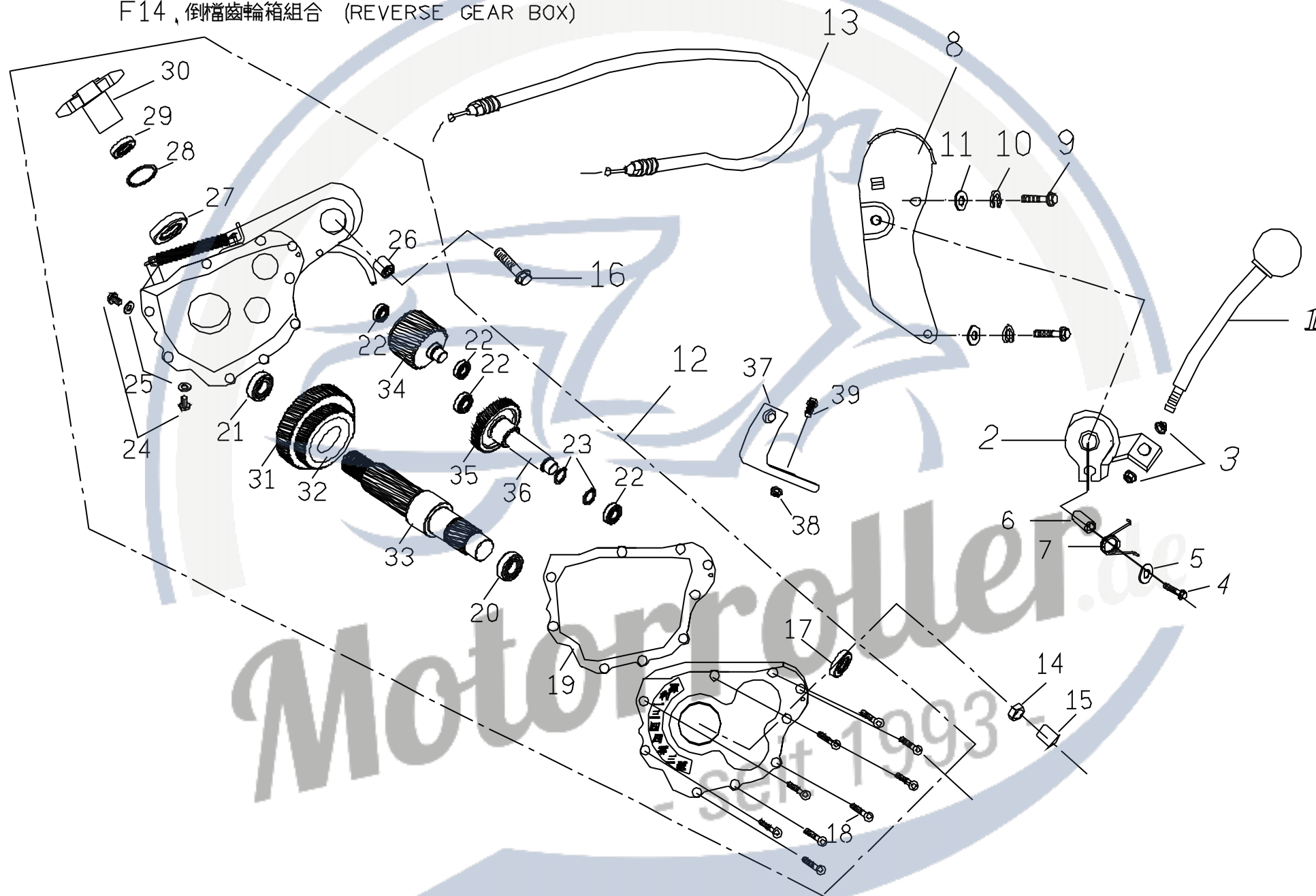


**F13.3 XL\_CHASSIS/ FOOT BRAKE ASSY. 腳煞機構 (FOR XL RIDER MODEL)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F13.1	30	X24680700002	REAR BRAKE CABLE (A)	煞車導線(A)		1	
F13.1	31	X24063000002	REAR BRAKE MASTER CYLINDER	後煞車總泵		1	
F13.1	32	90210602000	INNER HEX BOLT	六角承窩螺栓		1	
F13.1	33	90040601400	RD. HEAD MACHINE SCREW	十字槽盤頭機器螺釘		1	
F13.1	34	90190601200	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
F13.1	35	90190601500	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
F13.1	36	X040E180000	CAP	油杯蓋		1	
F13.1	37	X040E170000	FLUID RESIRVOR	油杯		1	
F13.1	38	X240E160000	FLUID HOSE	油管		1	
F13.1	39	X040E230000	CLAMP	管束		2	
F13.1	40	X24681110002	SPRING	後煞車回覆彈簧		1	
F13.1	41						

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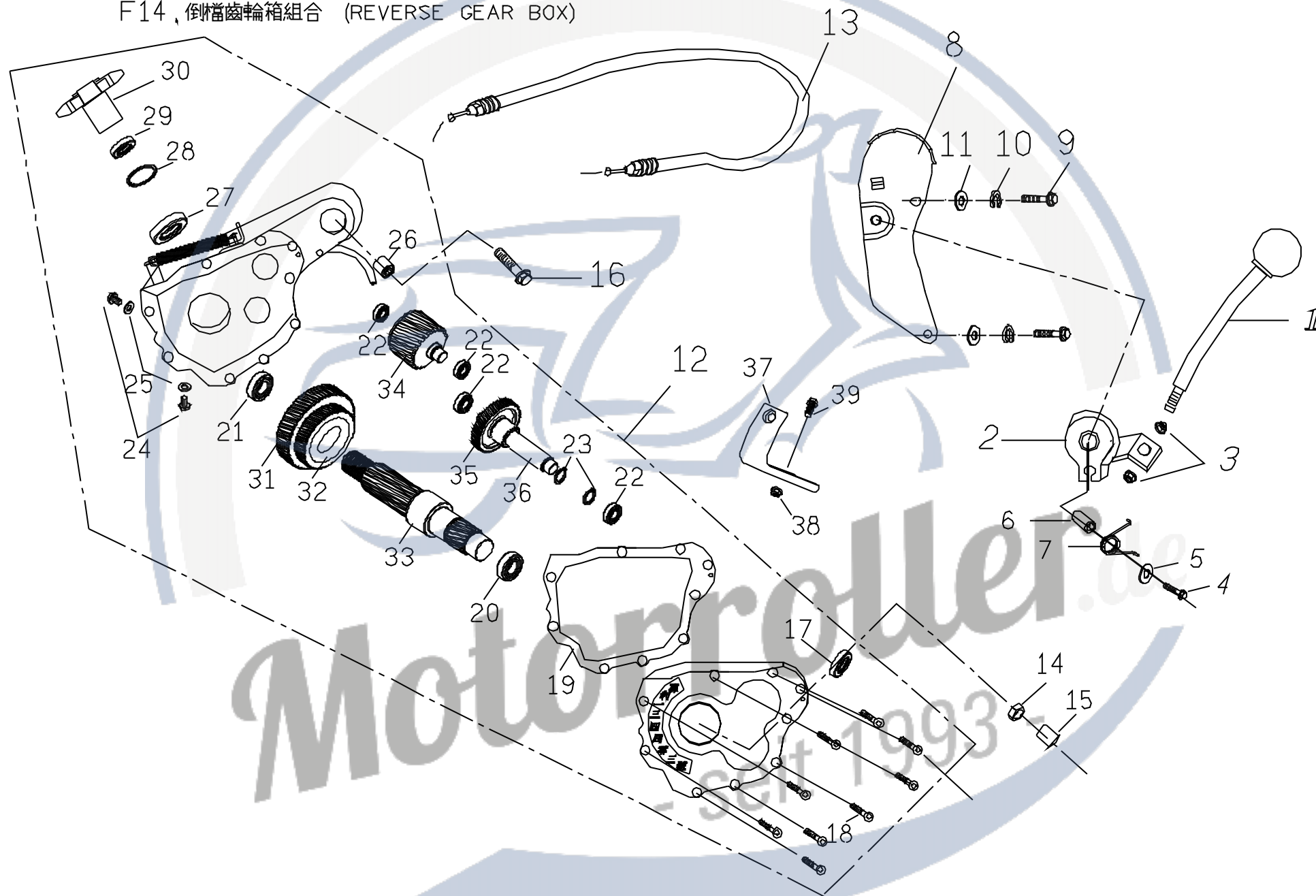
F14, 倒檔齒輪箱組合 (REVERSE GEAR BOX)



**F14. XL\_CHASSIS/ REVERSE GEAR BOX 倒檔齒輪箱總成 (OPTIONAL)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
F14	01	X2451061000	GEAR SHIFTING HANDLE ASSY	換擋機構把手組合		1	
F14	02	X2451020000	REVERSE WIRING PLATE ASSY	倒檔拉線盤組合		1	
F14	03	92040800000	HEX FLANGE NUT	六角凸緣螺帽(M8)		2	
F14	04	90190603500	HEX FLANGE BOLT	六角凸緣螺栓		1	
F14	05	92140600017	PLAIN WASHER	平墊圈		1	
F14	06	X2451030000	BUSH, REVERSE FIXING PLATE	倒檔固定板襯套		1	
F14	07	X2451050000	COMPRESSION SPRING	壓縮彈簧		1	
F14	08	X2451010600	REVERSE GEAR FIXING PLATE	倒檔固定板		1	
F14	09	90190802600	HEXAGON FLANGE BOLT	六角凸緣螺栓		2	
F14	10	92110800000	SPRING WASHER	彈簧墊圈		2	
F14	11	92140800000	PLAIN WASHER	平墊圈		2	
F14	12	X21440000002	REVERSE GEAR BOX COMP	倒檔齒輪箱總成		1	
F14	13	X2451040000	REVERSE CABLE	倒檔導線		1	
F14	14	X2144110000	SOCKET NUT	套筒螺帽		1	
F14	15	X2144290000	PLASTIC PLUG	塑膠塞		1	
F14	16	90191004000	HEXAGON FLANGE BOLT	六角凸緣螺栓		1	
F14	17	95573045600	TC OIL SEAL	TC型油封		1	
F14	18	90050602000	SCREW	螺絲		9	
F14	19	X2144080000	PACKING	墊片		1	
F14	20	96511600600	BEARING	軸承		1	
F14	21	96511600800	BEARING	軸承		1	
F14	22	96510620300	BEARING	軸承		4	
F14	23	92173000000	C CLIP	C型扣環		2	
F14	24	91908010000	BOLT	注油螺栓		2	
F14	25	92140800001	PLAIN WASHER	平墊圈		2	
F14	26	E1061020000	RUBBER BUSH	防震襯套		1	
F14	27	95574055700	TC OIL SEAL	TC型油封		1	
F14	28	92171700000	C CLIP	C型扣環		1	
F14	29	95573045600	OIL SEAL	油封		1	

F14, 倒檔齒輪箱組合 (REVERSE GEAR BOX)



**F14. XL\_CHASSIS/ REVERSE GEAR BOX 倒檔齒輪箱總成 (OPTIONAL)**

圖序 Figure	裝配位置 Ref no	零件號碼 Part no	英文名稱 Description	中文名稱 Chinese	規格 Specification	用量 Q'ty	備註 Note
<b>F14</b>	<b>30</b>	<b>X21414200002</b>	<b>SPROCKET</b>	<b>鍊輪組合</b>	<b>530*16T</b>	<b>1</b>	
F14	31	X2144180000	DRIVE GEAR	前進齒輪		4	
F14	32	X2144200000	REVERSE GEAR	倒檔齒輪		2	
<b>F14</b>	<b>33</b>	<b>X2144191000</b>	<b>DRIVING SHAFT</b>	<b>主軸</b>		<b>2</b>	
F14	34	X2144430000	MIDDLE-REVERSE GEAR	中間後退齒輪		2	
F14	35	X2144320000	IDLE GEAR	惰齒輪		1	
F14	36	X2144310000	IDLE GEAR SHAFT	惰齒輪軸		1	
F14	37	X2451071000	BRACKET, BUZZLE	倒檔安全開關托架		1	
F14	38	92020600002	NUT	螺帽		1	
F14	39	90020602002	BOLT	螺栓		1	

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# XL150-RIDER



**F15.1 XL150\_CHASSIS/ LABEL 貼紙 (2005)**

Figure	Ref no	Part no	Description	Chinese	Specification	Q'ty	Note
F15.1	1	P6601270000	EURO II STICKER	EURO II識別貼紙	XR150XL	1	
F15.1	2	X0603061000	NOTICE LABEL,SEAT OPEN	座墊開啓警示貼紙	XR150XL	1	
F15.1	3	X0603070000	16-YEAR LIMIT STICKER	16歲限制警示貼紙	XR150XL	1	
F15.1	4	X0603080000	WEIGHT LIMIT STICKER	荷重限制貼紙	XR150XL	1	
F15.1	5	X1601120000	PGO ATV STICKER	PGO ATV貼紙(橢圓形)	XR150XL	1	
F15.1	6	X2601100000	SIDEWAYS LID "150A" LABEL	側身蓋150A貼紙	XR150XL	2	
F15.1	7	X26011600000	L/RH SIDEWAYS REAR FENDER LABEL	左右側身後土除貼紙	XR150XL	2	
F15.1	8	X26011700000	HEAD UPPER LID LABEL	把手上蓋貼紙	XR150XL	1	
F15.1	9	X26011800000	RH BELOW SIDEWAYS LID LABEL	右下側身蓋貼紙(50/150共用)	XR150XL	1	
F15.1	10	X26011900000	LH BELOW SIDEWAYS LID LABEL	左下側身蓋貼紙(150cc用)	XR150XL	1	
F15.1	11	X26012100000	LH SIDEWAYS LID LABEL (A)	左側身蓋貼紙(A)	XR150XL	1	
F15.1	12	X26012200000	LH SIDEWAYS LID LABEL (B)	左側身蓋貼紙(B)50/150共用	XR150XL	1	
F15.1	13	X26012300000	RH SIDEWAYS LID LABEL (A)	右側身蓋貼紙(A)50/150共用	XR150XL	1	
F15.1	14	X26012400000	RH SIDEWAYS LID LABEL (B)	右側身蓋貼紙(B)	XR150XL	1	
F15.1	15	X26012500000	RH BELOW SIDEWAYS LID LABEL(A)	右下側身蓋貼紙(A)	XR150XL	1	
F15.1	16	X26012600000	LH BELOW SIDEWAYS LID LABEL (A)	左下側身蓋貼紙(A)	XR150XL	1	
F15.1	17	X26012700000	PGO SCOOTERS LABEL	PGO SCOOTRE 貼紙	XR150XL	2	
F15.1	18	X2603040000	MARK STICKER,SHIFT GEAR	換檔標示貼紙	XR150XL	1	

# XR50 & 110XL LABELS

1 **TWO**

2 **WARNING**  
 Improper ATV use can result in SEVERE INJURY or DEATH.  
 ALWAYS WEAR YOUR SEATBELT AND OTHER PROTECTIVE EQUIPMENT.  
 Do not operate the vehicle after consuming ALCOHOL OR DRUGS.  
 Operator is responsible. One of every small operator and operator must always wear seat belt.  
 Read owners manual carefully when riding. Keep vehicle secured with vehicle.  
 Using tire specified in owners manual.  
 Overloading can seriously affect vehicle handling.

3 **WARNING**  
 BEFORE YOU PULL THE SEAT-LOCK, PLEASE PAY ATTENTION TO:  
 1. TURNED OFF THE ENGINE, LET THE MUFFLER COOL DOWN AT LEAST 30 MINUTES.  
 2. KEEP YOUR HAND AWAY THE MUFFLER WHICH IS HOT ENOUGH TO BURN YOU.

4 **WARNING**  
 Operating this ATV if you are under the age of 16 increases your chance of severe injury or death.  
 Adult supervision and instruction are required.  
 NEVER operate this ATV if you are under age 16.

5 **MAX LOAD 30 LBS(13.6KG) NO PASSENGER**

6 **WARNING**  
 NEVER 90 KG  
 Never operate this ATV if you are over weight 90KG.

7 **WARNING**  
 OPERATOR USE ONLY PASSENGERS PROHIBITED.  
 ALWAYS WEAR A SEATBELT and other protective equipment.  
 Do not operate the vehicle after consuming ALCOHOL OR DRUGS.  
 Operator is responsible. One of every small operator and operator must always wear seat belt.  
 Read owners manual carefully when riding. Keep vehicle secured with vehicle.  
 Using tire specified in owners manual.  
 Overloading can seriously affect vehicle handling.

8 **50A**

9 **WARNING**  
 Operating this ATV if you are under the age of 6 increases your chance of severe injury or death.  
 Adult supervision and instruction are required.  
 NEVER operate this ATV if you are under age 6.

10 **PGO**

11 **PGO**

12 **XLRider**

13 **XLRider**

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15 **15**

16 **16**

17 **17**

18 **18**

19 **19**

20 **PGO**

21 **PGO ANBEFALLEN MOTUL SCOOTER OLIE**

22 **EURO 2 EMISSION REGULATION**



**F15.2 XL50&110\_CHASSIS/ LABEL 貼紙 (2005)**

Figure	Ref no	Part no	Description	Chinese	Specification	Q'ty	Note
F15.2	1	X0601010000	SIDEWAYS LID "110A" LABEL	側身蓋110A貼紙	XR110XL	2	
F15.2	2	X0603011000	WARNING LABEL A	警示貼紙(A)	XR110XL	1	
F15.2	3	X0603061000	NOTICE LABEL,SEAT OPEN	座墊開啓警示貼紙	XR50/110XL	1	
F15.2	4	X0603070000	16-YEAR LIMIT STICKER	16歲限制警示貼紙	XR110XL	1	
F15.2	5	X0603080000	WEIGHT LIMIT STICKER	荷重限制貼紙	XR110XL	1	
F15.2	6	X0603100000	90 KGS LIMITED LABEL	90公斤限制警示貼紙	XR50XL	1	
F15.2	7	X0603110000	NOTICE LABEL	警示貼紙(B)	XR50XL	1	
F15.2	8	X1601240000	SIDEWAYS LID "50A" LABEL	側身蓋50A貼紙	XR50XL	2	
F15.2	9	X1603070000	6-YEAR LIMIT LABEL	6歲限制警示貼紙	XR50XL	1	
F15.2	10	X26011600000	L/RH SIDEWAYS REAR FENDER LABEL	左右側身後土除貼紙	XR50/110XL	2	
F15.2	11	X26011700000	HEAD UPPER LID LABEL	把手上蓋貼紙	XR50/110XL	1	
F15.2	12	X26011800000	RH BELOW SIDEWAYS LID LABEL	右下側身蓋貼紙(50/150共用)	XR50/110XL	1	
F15.2	13	X26011900000	LH BELOW SIDEWAYS LID LABEL	左下側身蓋貼紙	XR50/110XL	1	
F15.2	14	X26012100000	LH SIDEWAYS LID LABEL (A)	左側身蓋貼紙(A)	XR50/110XL	1	
F15.2	15	X26012200000	LH SIDEWAYS LID LABEL (B)	左側身蓋貼紙(B)50/150共用	XR50/110XL	1	
F15.2	16	X26012300000	RH SIDEWAYS LID LABEL (A)	右側身蓋貼紙(A)50/150共用	XR50/110XL	1	
F15.2	17	X26012400000	RH SIDEWAYS LID LABEL (B)	右側身蓋貼紙(B)	XR50/110XL	1	
F15.2	18	X26012500000	RH BELOW SIDEWAYS LID LABEL(A)	右下側身蓋貼紙(A)	XR50/110XL	1	
F15.2	19	X26012600000	LH BELOW SIDEWAYS LID LABEL (A)	左下側身蓋貼紙(A)	XR50/110XL	1	
F15.2	20	X26012700000	PGO SCOOTERS LABEL	PGO SCOOTRE 貼紙	XR50/110XL	2	
F15.2	21	P2601100000	MOTUL OIL STICKER	MOTUL 機油貼紙	DENMARK ONLY	1	
F15.2	22	P6601270000	EURO II STICKER	EURO II 識別貼紙	EURO ONLY	1	



**PGO**  
SCOOTERS

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